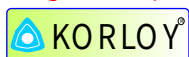
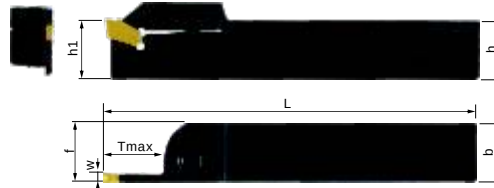
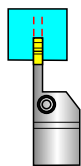


## 单头切断切槽刀

## ■ ZQ □□ R/L 型



外径槽刀

刀片: A35  
零配件: P01

| 刀把型号<br>Ordering code | 尺寸 Dimensions |    |    |     |    |      |      | 刀片 Insert | 螺丝 Screw | 扳手 Wrench | Stock |   | Order Number | Price (RMB) |
|-----------------------|---------------|----|----|-----|----|------|------|-----------|----------|-----------|-------|---|--------------|-------------|
|                       | w             | b  | h  | L   | h1 | f    | Tmax |           |          |           | R     | L |              |             |
| ZQ 1616R/L-02         | 2.2           | 16 | 16 | 100 | 16 | 16.4 | 16   | SP200     | M5×20    | L4        | ●     | ● | 251100       | 120         |
| 2020R/L-02            | 2.2           | 20 | 20 | 125 | 20 | 20.4 | 16   |           | M6×20    | L5        | ●     | ● | 251102       | 136         |
| 2525R/L-02            | 2.2           | 25 | 25 | 150 | 25 | 25.4 | 16   |           |          |           | ●     | ● | 251104       | 180         |
| ZQ 1616R/L-03         | 3.125         | 16 | 16 | 100 | 16 | 16.4 | 20   | SP300     | M5×20    | L4        | ●     | ● | 251106       | 120         |
| 2020R/L-03            | 3.125         | 20 | 20 | 125 | 20 | 20.4 | 20   |           | M6×20    | L5        | ●     | ● | 251108       | 136         |
| 2525R/L-03            | 3.125         | 25 | 25 | 150 | 25 | 25.4 | 20   |           |          |           | ●     | ● | 251110       | 180         |
| 3225R/L-03            | 3.125         | 25 | 32 | 170 | 32 | 25.4 | 20   |           |          |           | ●     | ● | 251112       | 260         |
| ZQ 1616R/L-04         | 4.125         | 16 | 16 | 100 | 16 | 16.4 | 25   | SP400     | M5×20    | L4        | ●     | ● | 251114       | 120         |
| 2020R/L-04            | 4.125         | 20 | 20 | 125 | 20 | 20.4 | 25   |           | M6×20    | L5        | ●     | ● | 251116       | 136         |
| 2525R/L-04            | 4.125         | 25 | 25 | 150 | 25 | 25.4 | 25   |           |          |           | ●     | ● | 251118       | 180         |
| 3225R/L-04            | 4.125         | 32 | 32 | 170 | 32 | 25.4 | 25   |           |          |           | ●     | ● | 251120       | 260         |
| ZQ 2525R/L-05         | 5.125         | 25 | 25 | 150 | 25 | 25.5 | 30   | SP500     | M6×20    | L5        | ●     | ● | 251122       | 180         |
| 3232R/L-05            | 5.125         | 32 | 32 | 170 | 32 | 32.5 | 30   |           |          |           | ●     | ● | 251124       | 260         |
| ZQ 2525R/L-06         | 6.4           | 25 | 25 | 150 | 25 | 25.5 | 35   | SP600     | M6×20    | L5        | ●     | ● | 251126       | 180         |
| 3232R/L-06            | 6.4           | 32 | 32 | 170 | 32 | 32.5 | 35   |           |          |           | ●     | ● | 251128       | 260         |



三菱切断切槽刀

刀片: A35  
零配件: P01

|                |     |    |    |     |    |      |    |      |       |    |   |   |        |     |
|----------------|-----|----|----|-----|----|------|----|------|-------|----|---|---|--------|-----|
| UGHR/L 1616H2  | 2.2 | 16 | 16 | 100 | 16 | 16.3 | 16 | KGT2 | M5×20 | L4 | ● | ● | 251200 | 200 |
| 2020K2         | 2.2 | 20 | 20 | 125 | 20 | 20.3 | 21 |      | M6×20 | L5 | ● | ● | 251202 | 220 |
| UGHR/L 1616H3  | 3.1 | 16 | 16 | 100 | 16 | 16.4 | 18 | KGT3 | M5×20 | L4 | ● | ● | 251204 | 200 |
| 2020K3         | 3.1 | 20 | 20 | 125 | 20 | 20.4 | 29 |      | M6×20 | L5 | ● | ● | 251206 | 220 |
| 2525M 3        | 3.1 | 25 | 25 | 150 | 25 | 25.4 | 38 |      |       |    | ● | ● | 251208 | 280 |
| UGHR/L 2525M 4 | 4.1 | 25 | 25 | 150 | 25 | 25.5 | 38 | KGT4 | M6×20 | L5 | ● | ● | 251210 | 300 |



东芝切断切槽刀

刀片: A37  
零配件: P01

|                |   |    |    |     |    |       |    |      |       |    |   |   |        |     |
|----------------|---|----|----|-----|----|-------|----|------|-------|----|---|---|--------|-----|
| CTW R/L 2020-3 | 3 | 20 | 20 | 150 | 20 | 20.25 | 14 | CTD3 | M6×20 | L5 | ● | ● | 251300 | 220 |
| 2525-3         | 3 | 25 | 25 | 150 | 25 | 25.25 | 14 |      |       |    | ● | ● | 251302 | 300 |
| CTW R/L 2020-4 | 4 | 20 | 20 | 150 | 20 | 20.25 | 14 | CTD4 | M6×20 | L5 | ● | ● | 251304 | 220 |
| 2525-4         | 4 | 25 | 25 | 150 | 25 | 25.25 | 14 |      |       |    | ● | ● | 251306 | 300 |
| CTW R/L 2525-5 | 5 | 25 | 25 | 150 | 25 | 25.25 | 20 | CTD5 | M6×20 | L5 | ● | ● | 251308 | 300 |

## CGSS 东芝切断切槽刀

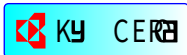
|                 |   |    |    |  |    |      |    |                                      |       |    |   |   |        |     |
|-----------------|---|----|----|--|----|------|----|--------------------------------------|-------|----|---|---|--------|-----|
| CGSSR/L1616-30D | 3 | 16 | 16 |  | 16 | 16.5 | 22 | GE30 GE30R/L<br>GE30-AL GT30<br>GR30 | M6×20 | L5 | ● | ● | 251400 | 220 |
| 2020-30D        | 3 | 20 | 20 |  | 20 | 20.5 | 22 |                                      |       |    | ● | ● | 251402 | 300 |
| 2525-30D        | 3 | 25 | 25 |  | 25 | 25.5 | 22 |                                      |       |    | ● | ● | 251404 | 320 |
| CGSSR/L1616-40D | 4 | 16 | 16 |  | 16 | 16.6 | 25 | GE40 GE40R/L<br>GE40-AL GT40<br>GR40 | M6×20 | L5 | ● | ● | 251406 | 220 |
| 2020-40D        | 4 | 20 | 20 |  | 20 | 20.6 | 25 |                                      |       |    | ● | ● | 251408 | 300 |
| 2525-40D        | 4 | 25 | 25 |  | 25 | 25.6 | 25 |                                      |       |    | ● | ● | 251410 | 320 |
| CGSSR/L1616-50D | 5 | 16 | 16 |  | 16 | 16.7 | 25 | GE50 GE50R/L<br>GE50-AL GT50<br>GR50 | M6×20 | L5 | ● | ● | 251412 | 220 |
| 2020-50D        | 5 | 20 | 20 |  | 20 | 20.7 | 25 |                                      |       |    | ● | ● | 251414 | 300 |
| 2525-50D        | 5 | 25 | 25 |  | 25 | 25.7 | 25 |                                      |       |    | ● | ● | 251416 | 320 |

# 切断加工用刀柄

外径切断加工用刀柄  
Cylindrical Cut Off Turning Holders

## 单头切断切槽刀

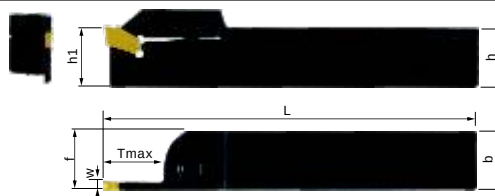
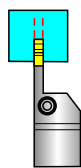
### KTKHR/L 型



外径槽刀

刀片: A36

零配件: P01



| 刀把型号<br>Ordering code | 尺寸 Dimensions |    |    |     |    |    |      | 刀片 Insert                                         | 螺丝 Screw | 扳手 Wrench | Stock |   | Order Number | Price (RMB) |
|-----------------------|---------------|----|----|-----|----|----|------|---------------------------------------------------|----------|-----------|-------|---|--------------|-------------|
|                       | w             | b  | h  | L   | h1 | f  | Tmax |                                                   |          |           | R     | L |              |             |
| KTKHR/L 1010F-2S      | 2.2           | 10 | 10 | 80  | 10 | 10 | 15   | TKN2,TKR/L2<br>TKN2-P,TKR/L2-P<br>TKN2.4,TKR/L2.4 |          |           | ●     | ● | 251500       | 200         |
| 1212H-2S              | 2.2           | 12 | 12 | 100 | 12 | 12 | 15   |                                                   |          |           | ●     | ● | 251502       | 200         |
| 1612H-2S              | 2.2           | 12 | 16 | 100 | 16 | 16 | 16.5 |                                                   |          |           | ●     | ● | 251504       | 220         |
| 1616H-2S              | 2.2           | 16 | 16 | 100 | 16 | 16 | 16.5 |                                                   |          |           | ●     | ● | 251506       | 200         |
| 2012K-2S              | 2.2           | 12 | 20 | 125 | 20 | 20 | 19   |                                                   |          |           | ●     | ● | 251508       | 220         |
| 2020K-2S              | 2.2           | 20 | 20 | 125 | 20 | 20 | 19   | TKN3,TKR/L3<br>TKN3-P,TKR/L3-P                    |          |           | ●     | ● | 251510       | 200         |
| KTKHR/L 1612H-3S      | 3.1           | 12 | 16 | 100 | 16 | 16 | 18   |                                                   |          |           | ●     | ● | 251512       | 220         |
| 1616H-3S              | 3.1           | 16 | 16 | 100 | 16 | 16 | 18   |                                                   |          |           | ●     | ● | 251514       | 200         |
| 2012K-3S              | 3.1           | 12 | 20 | 125 | 20 | 20 | 20.5 |                                                   |          |           | ●     | ● | 251516       | 220         |
| 2020K-3S              | 3.1           | 20 | 20 | 125 | 20 | 20 | 26   |                                                   |          |           | ●     | ● | 251518       | 200         |
| 2525M-3S              | 3.1           | 25 | 25 | 150 | 25 | 25 | 26.5 |                                                   |          |           | ●     | ● | 251520       | 250         |
| KTKHR/L 2012K-4S      | 4.1           | 12 | 20 | 125 | 20 | 20 | 22   | TKN4,TKR/L4                                       |          |           | ●     | ● | 251522       | 220         |
| 2020K-4S              | 4.1           | 20 | 20 | 125 | 20 | 20 | 31   |                                                   |          |           | ●     | ● | 251524       | 200         |
| 2525M-4S              | 4.1           | 25 | 25 | 150 | 25 | 25 | 34   |                                                   |          |           | ●     | ● | 251526       | 250         |
| KTKHR/L 2525M-5S      | 5.1           | 25 | 25 | 150 | 25 | 25 | 39.5 | TKN4.8,TKN5,TKR/L5                                |          |           | ●     | ● | 251528       | 260         |

### 自动车床用自锁式

|                      |     |    |    |     |    |    |      |                                |  |  |   |   |        |     |
|----------------------|-----|----|----|-----|----|----|------|--------------------------------|--|--|---|---|--------|-----|
| KTKHR/L 1010K-2-125S | 2.2 | 10 | 10 | 125 | 10 | 10 | 15   | TKN2,TKR/L2                    |  |  | ● | ● | 251600 | 220 |
| 1212M-2-125S         | 2.2 | 12 | 12 | 150 | 12 | 12 | 15   | TKN2-P,TKR/L2-P                |  |  | ● | ● | 251602 | 220 |
| 1616M-2-150S         | 2.2 | 16 | 16 | 150 | 16 | 16 | 18   | TKN2.4,TKR/L2.4                |  |  | ● | ● | 251604 | 220 |
| KTKHR/L 1616M-3-150S | 3.1 | 16 | 16 | 150 | 16 | 16 | 22.5 | TKN3,TKR/L3<br>TKN3-P,TKR/L3-P |  |  | ● | ● | 251606 | 220 |

### 自动车床用螺钉紧固式

|                        |     |    |    |     |    |    |      |                                        |       |     |   |   |        |     |
|------------------------|-----|----|----|-----|----|----|------|----------------------------------------|-------|-----|---|---|--------|-----|
| KTKHR/L 0808K-1.6-125B | 1.6 | 8  | 8  | 125 | 8  | 8  | 5    | TKN1.6,TKN1.6-P<br>TKR/L1.6,TKR/L1.6-P | M4×12 | T15 | ● | ● | 251700 | 220 |
| 1010K-1.6-125B         | 1.6 | 10 | 10 | 125 | 10 | 10 | 10   |                                        |       |     | ● | ● | 251702 | 220 |
| 1212M-1.6-150B         | 1.6 | 12 | 12 | 150 | 12 | 12 | 12.5 |                                        |       |     | ● | ● | 251704 | 220 |
| 1414M-1.6-150B         | 1.6 | 14 | 14 | 150 | 14 | 14 | 13   |                                        |       |     | ● | ● | 251706 | 220 |
| KTKHR/L 1010K-2-125B   | 2.2 | 10 | 10 | 125 | 10 | 10 | 10   | TKN2,TKR/L2<br>TKN2-P,TKR/L2-P         | M4×12 | T15 | ● | ● | 251708 | 220 |
| 1212M-2-150B           | 2.2 | 12 | 12 | 150 | 12 | 12 | 12.5 |                                        |       |     | ● | ● | 251710 | 220 |
| 1616M-2-150B           | 2.2 | 16 | 16 | 150 | 16 | 16 | 16   |                                        |       |     | ● | ● | 251712 | 220 |
| KTKHR/L 1616M-3-150B   | 3.1 | 16 | 16 | 150 | 16 | 16 | 16   | TKN3,TKR/L3<br>TKN3-P,TKR/L3-P         | M5×12 | L4  | ● | ● | 251714 | 220 |

## 株钻 ZCC 切断切槽刀

刀片: 询价  
零配件: P01

|               |   |    |    |     |    |      |    |              |       |    |   |   |        |     |
|---------------|---|----|----|-----|----|------|----|--------------|-------|----|---|---|--------|-----|
| QZQ 1616R/L03 | 3 | 16 | 16 | 80  | 16 | 16.4 | 16 | ZQM X3N11-1E | M5×20 | L4 | ● | ● | 251800 | 160 |
| 2020R/L03     | 3 | 20 | 20 | 100 | 20 | 20.4 | 20 |              |       |    | ● | ● | 251802 | 180 |
| 2525R/L03     | 3 | 25 | 25 | 120 | 25 | 25.4 | 20 |              | M6×25 | L5 | ● | ● | 251804 | 220 |
| 3225R/L03     | 3 | 25 | 32 | 135 | 32 | 25.4 | 25 |              |       |    | ● | ● | 251806 | 330 |
| 1616R/L04     | 4 | 16 | 16 | 80  | 16 | 16.4 | 16 | ZQM X4N11-1E | M5×20 | L4 | ● | ● | 251808 | 160 |
| 2020R/L04     | 4 | 20 | 20 | 100 | 20 | 20.4 | 20 |              |       |    | ● | ● | 251810 | 180 |
| 2525R/L04     | 4 | 25 | 25 | 120 | 25 | 25.4 | 20 |              | M6×25 | L5 | ● | ● | 251812 | 220 |
| 3225R/L04     | 4 | 25 | 32 | 135 | 32 | 25.4 | 25 |              |       |    | ● | ● | 251814 | 330 |

车削  
刀柄

CSV  
凸轮  
车床  
刀具

DS  
刀柄

Y 轴  
刀柄

前  
车削

后  
车削

小径  
切槽  
切断  
螺纹

小孔  
加工

滚花  
车花

焊接  
车刀  
夹头

外圆  
车削  
刀柄

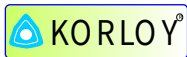
内孔  
车削  
刀柄

螺纹  
车削  
刀柄

切槽  
切断  
刀柄

## 双头切断切槽刀

## ■ MGEHR/L 型



外径槽刀

刀片: A35  
零配件: P01

图示为正刀 R

MGEHR/L 型

MGEVR/L 型

| 刀把型号<br>Ordering code | 尺寸 Dimensions |    |    |     |    |    |      | 刀片 Insert                     | 螺丝 Screw | 扳手 Wrench | Stock |   | Order Number | Price (RMB) |
|-----------------------|---------------|----|----|-----|----|----|------|-------------------------------|----------|-----------|-------|---|--------------|-------------|
|                       | w             | b  | h  | L   | h1 | f  | Tmax |                               |          |           | R     | L |              |             |
| MGEHR/L 1010-1.5      | 1.5           | 10 | 10 | 100 | 10 | 10 | 14   | MGMN150-G                     | M5×20    | L4        | ●     | ● | 252100       | 220         |
| 1212-1.5              | 1.5           | 12 | 12 | 100 | 12 | 12 | 14   |                               |          |           | ●     | ● | 252102       | 200         |
| MGEHR/L 1010-2        | 2             | 10 | 10 | 100 | 10 | 10 | 14   | MGMN200-G                     | M5×20    | L4        | ●     | ● | 252104       | 220         |
| 1212-2                | 2             | 12 | 12 | 100 | 12 | 12 | 14   |                               |          |           | ●     | ● | 252106       | 200         |
| 1616-2                | 2             | 16 | 16 | 100 | 16 | 16 | 16   |                               |          |           | ●     | ● | 252108       | 140         |
| 2020-2                | 2             | 20 | 20 | 125 | 20 | 20 | 16   |                               |          |           | ●     | ● | 252110       | 160         |
| MGEHR/L 1616-2.5      | 2.5           | 16 | 16 | 100 | 16 | 16 | 16   | MGMN250                       | M5×20    | L4        | ●     | ● | 252112       | 160         |
| 2020-2.5              | 2.5           | 20 | 20 | 125 | 20 | 20 | 16   |                               |          |           | ●     | ● | 252114       | 200         |
| 2525-2.5              | 2.5           | 25 | 25 | 150 | 25 | 25 | 16   |                               |          |           | ●     | ● | 252116       | 280         |
| MGEHR/L 1616-3        | 3             | 16 | 16 | 100 | 16 | 16 | 20   | MGMN300<br>MGMN300<br>MRMN300 | M5×20    | L4        | ●     | ● | 252118       | 140         |
| 2020-3                | 3             | 20 | 20 | 125 | 20 | 20 | 20   |                               |          |           | ●     | ● | 252120       | 160         |
| 2525-3                | 3             | 25 | 25 | 150 | 25 | 25 | 20   |                               |          |           | ●     | ● | 252122       | 200         |
| 3232-3                | 4             | 32 | 32 | 170 | 32 | 32 | 20   |                               |          |           | ●     | ● | 252124       | 280         |
| MGEHR/L 1616-4        | 4             | 16 | 16 | 100 | 16 | 16 | 20   | MGMN400<br>MGMN400<br>MRMN400 | M5×20    | L4        | ●     | ● | 252126       | 140         |
| 2020-4                | 4             | 20 | 20 | 125 | 20 | 20 | 20   |                               |          |           | ●     | ● | 252128       | 160         |
| 2525-4                | 4             | 25 | 25 | 150 | 25 | 25 | 20   |                               |          |           | ●     | ● | 252130       | 200         |
| 3232-4                | 4             | 32 | 32 | 170 | 32 | 32 | 20   |                               |          |           | ●     | ● | 252132       | 280         |
| MGEHR/L 2020-5        | 5             | 20 | 20 | 125 | 20 | 20 | 25   | MGMN500<br>MGMN500<br>MRMN500 | M6×20    | L5        | ●     | ● | 252134       | 160         |
| 2525-5                | 5             | 25 | 25 | 150 | 25 | 25 | 25   |                               |          |           | ●     | ● | 252136       | 200         |
| 3232-5                | 5             | 32 | 32 | 170 | 32 | 32 | 25   |                               |          |           | ●     | ● | 252138       | 280         |
| MGEHR/L 2525-6        | 6             | 25 | 25 | 150 | 25 | 25 | 25   | MGMN600<br>MGMN600<br>MRMN600 | M6×20    | L5        | ●     | ● | 252140       | 200         |
| 3232-6                | 6             | 32 | 32 | 170 | 32 | 32 | 25   |                               |          |           | ●     | ● | 252142       | 280         |

## 排刀机用

|                  |     |    |    |     |    |      |   |                               |       |    |   |   |        |     |
|------------------|-----|----|----|-----|----|------|---|-------------------------------|-------|----|---|---|--------|-----|
| MGEVR/L 1616-2   | 2   | 16 | 16 | 100 | 16 | 21.3 | 5 | MGMN200-G                     | M5×20 | L4 | ● | ● | 252200 | 260 |
| MGEVR/L 2020-2   | 2   | 20 | 20 | 125 | 20 | 26.3 | 6 |                               | M6×20 | L5 | ● | ● | 252202 | 260 |
| MGEVR/L 1616-2.5 | 2.5 | 16 | 16 | 100 | 16 | 21.3 | 5 | MGMN250                       | M5×20 | L4 | ● | ● | 252204 | 260 |
| MGEVR/L 2020-2.5 | 2.5 | 20 | 20 | 125 | 20 | 26.3 | 6 |                               | M6×20 | L5 | ● | ● | 252206 | 260 |
| MGEVR/L 1616-3   | 3   | 16 | 16 | 100 | 16 | 24   | 7 | MGMN300<br>MGMN300<br>MRMN300 | M5×20 | L4 | ● | ● | 252208 | 260 |
| MGEVR/L 2020-3   | 3   | 20 | 20 | 125 | 20 | 26.5 | 6 |                               | M6×20 | L5 | ● | ● | 252210 | 260 |

## MITSUBISHI 三菱切槽切槽刀

刀片: A35

零配件: P01

|                |   |    |    |     |    |      |    |                    |       |    |   |   |        |     |
|----------------|---|----|----|-----|----|------|----|--------------------|-------|----|---|---|--------|-----|
| DGHR/L 1616K2  | 2 | 16 | 16 | 125 | 16 | 16.2 | 16 | DGM20CE            | M5×20 | L4 | ● | ● | 252300 | 220 |
| 2020K2         | 2 | 20 | 20 | 125 | 20 | 20.2 | 20 |                    | M6×20 | L5 | ● | ● | 252302 | 260 |
| 2525M 2        | 2 | 25 | 25 | 150 | 25 | 25.2 | 20 |                    |       |    | ● | ● | 252304 | 300 |
| DGHR/L 1616K3  | 3 | 16 | 16 | 125 | 16 | 16.2 | 16 | DGM30CE<br>DGJ30CE | M5×20 | L4 | ● | ● | 252306 | 220 |
| 2020K3         | 3 | 20 | 20 | 125 | 20 | 20.2 | 20 |                    |       |    | ● | ● | 252308 | 260 |
| 2525M 3        | 3 | 25 | 25 | 150 | 25 | 25.2 | 20 |                    | M6×20 | L5 | ● | ● | 252310 | 300 |
| 3232P3         | 3 | 32 | 32 | 170 | 32 | 32   | 20 |                    |       |    | ● | ● | 252312 | 420 |
| DGHR/L 2020K4  | 4 | 20 | 20 | 125 | 20 | 20.2 | 20 | DGJ40CE            |       |    | ● | ● | 252314 | 260 |
| 2525M 4        | 4 | 25 | 25 | 150 | 25 | 25.2 | 20 |                    | M6×20 | L5 | ● | ● | 252316 | 300 |
| 3232P4         | 4 | 32 | 32 | 170 | 32 | 32   | 20 |                    |       |    | ● | ● | 252318 | 420 |
| DGHR/L 2525M 5 | 5 | 25 | 25 | 150 | 25 | 25.2 | 20 | DGJ50CE            | M6×20 | L5 | ● | ● | 252320 | 300 |
| 3232P5         | 5 | 32 | 32 | 170 | 32 | 32   | 20 |                    |       |    | ● | ● | 252322 | 420 |
| DGHR/L 2525M 6 | 6 | 25 | 25 | 150 | 25 | 25.2 | 20 | DGJ60CE            | M6×20 | L5 | ○ | ○ | 252324 | 360 |
| 3232P6         | 6 | 32 | 32 | 170 | 32 | 32   | 20 |                    |       |    | ○ | ○ | 252326 | 480 |

## 三菱GY2M系列切槽切槽刀

|               |   |    |    |     |    |    |    |                      |       |    |   |   |        |     |
|---------------|---|----|----|-----|----|----|----|----------------------|-------|----|---|---|--------|-----|
| GYR/L 1616H2  | 2 | 16 | 16 | 100 | 16 | 16 | 18 | GY2M0200             | M5×20 | L4 | ○ | ○ | 252400 | 220 |
| 2020K2        | 2 | 20 | 20 | 125 | 20 | 20 | 20 |                      | M6×20 | L5 | ○ | ○ | 252402 | 260 |
| 2525M 2       | 2 | 25 | 25 | 150 | 25 | 25 | 20 |                      |       |    | ○ | ○ | 252404 | 300 |
| GYR/L 1616H3  | 3 | 16 | 16 | 100 | 16 | 16 | 18 | GY2M0300<br>GY2M0318 | M5×20 | L4 | ○ | ○ | 252406 | 220 |
| 2020K3        | 3 | 20 | 20 | 125 | 20 | 20 | 20 |                      |       |    | ○ | ○ | 252408 | 260 |
| 2525M 3       | 3 | 25 | 25 | 150 | 25 | 25 | 20 |                      | M6×20 | L5 | ○ | ○ | 252410 | 300 |
| 3232P3        | 3 | 32 | 32 | 170 | 32 | 32 | 20 |                      |       |    | ○ | ○ | 252412 | 420 |
| GYR/L 1616H4  | 4 | 16 | 16 | 100 | 16 | 16 | 12 | GY2M0400             |       |    | ○ | ○ | 252414 | 220 |
| 2020K4        | 4 | 20 | 20 | 125 | 20 | 20 | 25 |                      | M6×20 | L5 | ○ | ○ | 252416 | 260 |
| 2525M 4       | 4 | 25 | 25 | 150 | 25 | 25 | 25 |                      |       |    | ○ | ○ | 252418 | 300 |
| 3232P4        | 4 | 32 | 32 | 170 | 32 | 32 | 25 |                      |       |    | ○ | ○ | 252420 | 420 |
| GYR/L 2525M 5 | 5 | 25 | 25 | 150 | 25 | 25 | 25 | GY2M0500             | M6×20 | L5 | ○ | ○ | 252422 | 350 |
| 3232P5        | 5 | 32 | 32 | 170 | 32 | 32 | 25 |                      |       |    | ○ | ○ | 252424 | 450 |

切槽切断加工用刀柄

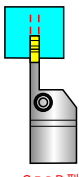
外径切断加工用刀柄  
Cylindrical grooving Cut tooling holders

■ QEDR/L型  
株钻ZCC外径槽刀

👉 刀片：询价  
零配件：P01



图示为正刀R



QEDR型



| 刀把型号<br>Ordering code |           | 尺寸 Dimensions |    |    |     |    |      |      | 刀片 Insert | 螺丝 Screw | 扳手 Wrench | Stock |   | Order Number | Price (RMB) |
|-----------------------|-----------|---------------|----|----|-----|----|------|------|-----------|----------|-----------|-------|---|--------------|-------------|
|                       |           | w             | b  | h  | L   | h1 | f    | Tmax |           |          |           | R     | L |              |             |
| QEED                  | 1616R/L10 | 2.5           | 16 | 16 | 125 | 16 | 16.3 | 10   | Z.ED ..   | M 5X16   | L4        | ●     | ● | 252500       | 190         |
|                       | 1616R/L17 | 2.5           | 16 | 16 | 125 | 16 | 16.3 | 17   |           | M 5X20   |           | ●     | ● | 252502       | 190         |
|                       | 2020R/L10 | 2.5           | 20 | 20 | 125 | 20 | 20.3 | 10   |           | M 6X25   | L5        | ●     | ● | 252504       | 190         |
|                       | 2020R/L17 | 2.5           | 20 | 20 | 125 | 20 | 20.3 | 17   |           |          |           | ●     | ● | 252506       | 190         |
|                       | 2525R/L10 | 2.5           | 25 | 25 | 150 | 25 | 25.3 | 10   |           |          |           | ●     | ● | 252508       | 230         |
|                       | 2525R/L17 | 2.5           | 25 | 25 | 150 | 25 | 25.3 | 17   |           |          |           | ●     | ● | 252510       | 230         |
| QEFD                  | 1616R/L10 | 3             | 16 | 16 | 125 | 16 | 16.3 | 10   | Z.FD ..   | M 5X20   | L4        | ●     | ● | 252512       | 190         |
|                       | 1616R/L17 | 3             | 16 | 16 | 125 | 16 | 16.3 | 17   |           |          |           | ●     | ● | 252514       | 190         |
|                       | 2020R/L10 | 3             | 20 | 20 | 125 | 20 | 20.3 | 10   |           | M 6X25   | L5        | ●     | ● | 252516       | 190         |
|                       | 2020R/L17 | 3             | 20 | 20 | 125 | 20 | 20.3 | 17   |           |          |           | ●     | ● | 252518       | 190         |
|                       | 2525R/L10 | 3             | 25 | 25 | 150 | 25 | 25.3 | 10   |           |          |           | ●     | ● | 252520       | 230         |
|                       | 2525R/L17 | 3             | 25 | 25 | 150 | 25 | 25.3 | 17   |           |          |           | ●     | ● | 252522       | 230         |
| QEGD                  | 2020R/L13 | 4             | 20 | 20 | 125 | 20 | 20.5 | 13   | Z.GD ..   | M 6X25   | L5        | ●     | ● | 252524       | 190         |
|                       | 2020R/L22 | 4             | 20 | 20 | 125 | 20 | 20.5 | 22   |           |          |           | ●     | ● | 252526       | 190         |
|                       | 2525R/L13 | 4             | 25 | 25 | 150 | 25 | 25.5 | 13   |           |          |           | ●     | ● | 252528       | 230         |
|                       | 2525R/L22 | 4             | 25 | 25 | 150 | 25 | 25.5 | 22   |           |          |           | ●     | ● | 252530       | 230         |
|                       | 3232R/L13 | 4             | 32 | 32 | 170 | 32 | 32.5 | 13   |           |          |           | ●     | ● | 252532       | 340         |
|                       | 3232R/L22 | 4             | 32 | 32 | 170 | 32 | 32.5 | 22   |           |          |           | ●     | ● | 252534       | 340         |
| QEHD                  | 2525R/L13 | 5             | 25 | 25 | 150 | 25 | 25.5 | 13   | Z.HD ..   | M 6X25   | L5        | ●     | ● | 252536       | 230         |
|                       | 2525R/L22 | 5             | 25 | 25 | 150 | 25 | 25.5 | 22   |           |          |           | ●     | ● | 252538       | 230         |
|                       | 3232R/L13 | 5             | 32 | 32 | 170 | 32 | 32.5 | 13   |           |          |           | ●     | ● | 252540       | 340         |
|                       | 3232R/L22 | 5             | 32 | 32 | 170 | 32 | 32.5 | 22   |           |          |           | ●     | ● | 252542       | 340         |
| QEKD                  | 2525R/L13 | 6             | 25 | 25 | 150 | 25 | 25.6 | 13   | Z.KD ..   | M 6X25   | L5        | ●     | ● | 252544       | 230         |
|                       | 2525R/L22 | 6             | 25 | 25 | 150 | 25 | 25.6 | 22   |           |          |           | ●     | ● | 252546       | 230         |
|                       | 3232R/L13 | 6             | 32 | 32 | 170 | 32 | 32.6 | 13   |           |          |           | ●     | ● | 252548       | 340         |
|                       | 3232R/L22 | 6             | 32 | 32 | 170 | 32 | 32.6 | 22   |           |          |           | ●     | ● | 252550       | 340         |

车削  
刀柄

CSV  
凸轮  
车床  
刀具

DS  
刀柄

Y轴  
刀柄

前  
车削

后  
车削

小径  
切槽  
切断  
螺纹

小孔  
加工

滚花  
车花

焊接  
车刀  
夹头

外圆  
车削  
刀柄

内孔  
车削  
刀柄

螺纹  
车削  
刀柄

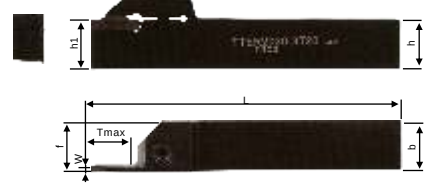
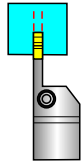
切槽  
切断  
刀柄

## 双头切断切槽刀

## ■ CGW SR/L 型



外径槽刀

刀片：A37  
零配件：P01

| 刀把型号<br>Ordering code | 尺寸 Dimensions |    |    |     |    |      |      | 刀片 Insert                           | 螺丝 Screw | 扳手 Wrench | Stock |   | Order Number | Price (RMB) |
|-----------------------|---------------|----|----|-----|----|------|------|-------------------------------------|----------|-----------|-------|---|--------------|-------------|
|                       | w             | b  | h  | L   | h1 | f    | Tmax |                                     |          |           | R     | L |              |             |
| CGW SR/L 1616-W 20-L  | 2             | 16 | 16 | 100 | 16 | 16.4 | 15   | WGE20<br>WGE20R/L                   | M5×20    | L4        | ●     | ● | 253100       | 160         |
| 2020-W 20-L           | 2             | 20 | 20 | 125 | 20 | 20.4 | 15   |                                     | M6×20    | L5        | ●     | ● | 253102       | 180         |
| 2525-W 20-L           | 2             | 25 | 25 | 150 | 25 | 25.4 | 15   |                                     | M6×20    | L5        | ●     | ● | 253104       | 220         |
| CGW SR/L 1616-W 30-L  | 3             | 16 | 16 | 100 | 16 | 16.4 | 16.5 | WGE30<br>WGE30R/L<br>WGT30<br>WGR30 | M5×20    | L4        | ●     | ● | 253106       | 160         |
| 2020-W 30-L           | 3             | 20 | 20 | 125 | 20 | 20.4 | 16.5 |                                     | M6×20    | L5        | ●     | ● | 253108       | 180         |
| 2525-W 30-L           | 3             | 25 | 25 | 150 | 25 | 25.4 | 16.5 |                                     | M6×20    | L5        | ●     | ● | 253110       | 220         |
| CGW SR/L 2020-W 40-L  | 4             | 20 | 20 | 125 | 20 | 20.4 | 21   | WGE40 WGE40R/L<br>WGT40 WGR40       | M6×20    | L5        | ●     | ● | 253112       | 180         |
| 2525-W 40-L           | 4             | 25 | 25 | 150 | 25 | 25.4 | 21   |                                     | M6×20    | L5        | ●     | ● | 253114       | 220         |
| CGW SR/L 2020-W 50-L  | 5             | 20 | 20 | 125 | 20 | 20.4 | 21   | WGE50 WGE50R/L<br>WGT50 WGR50       | M6×20    | L5        | ●     | ● | 253116       | 180         |
| 2525-W 50-L           | 5             | 25 | 25 | 150 | 25 | 25.4 | 21   |                                     | M6×20    | L5        | ●     | ● | 253118       | 220         |

特固克切断切槽刀 刀片：A36  
零配件：P01

|                        |     |    |    |     |    |      |    |                                       |       |    |   |   |        |     |
|------------------------|-----|----|----|-----|----|------|----|---------------------------------------|-------|----|---|---|--------|-----|
| TTER/L 1010-1.4T15-D40 | 1.4 | 10 | 10 | 125 | 10 | 9.5  | 40 | TDJ1.4                                | M5×20 | L4 | ● | ○ | 253200 | 220 |
| 1212-1.4T15-D40        | 1.4 | 12 | 12 | 125 | 12 | 11.5 | 40 |                                       | M5×20 | L4 | ● | ○ | 253202 | 220 |
| 1616-1.4T20-D45        | 1.4 | 16 | 16 | 125 | 16 | 15.5 | 45 |                                       | M6×20 | L5 | ● | ○ | 253204 | 180 |
| 2020-1.4T20-D45        | 1.4 | 20 | 20 | 125 | 20 | 19.5 | 45 |                                       | M6×20 | L5 | ● | ○ | 253206 | 200 |
| TTER/L 1010-2T15-D40   | 2   | 10 | 10 | 125 | 10 | 9.1  | 40 | TDC2<br>TSC2<br>TDJ2                  | M5×20 | L4 | ● | ○ | 253208 | 220 |
| 1212-2T15-D40          | 2   | 12 | 12 | 125 | 12 | 11.1 | 40 |                                       | M5×20 | L4 | ● | ○ | 253210 | 220 |
| 1616-2T20-D45          | 2   | 16 | 16 | 125 | 16 | 15.1 | 45 |                                       | M6×20 | L5 | ● | ○ | 253212 | 220 |
| 2020-2T20-D45          | 2   | 20 | 20 | 125 | 20 | 19.1 | 45 |                                       | M6×20 | L5 | ● | ○ | 253214 | 180 |
| 2525-2T20-D45          | 2   | 25 | 25 | 150 | 25 | 24.1 | 45 | TDC3<br>TSC3<br>TDJ3<br>TDXU3<br>TDT3 | M5×20 | L4 | ● | ○ | 253216 | 200 |
| TTER/L 1212-3T15-D40   | 3   | 12 | 12 | 125 | 12 | 10.8 | 40 |                                       | M5×20 | L4 | ● | ○ | 253218 | 220 |
| 1616-3T20-D45          | 3   | 16 | 16 | 125 | 16 | 14.8 | 45 |                                       | M6×20 | L5 | ● | ○ | 253220 | 180 |
| 2020-3T20-D45          | 3   | 20 | 20 | 125 | 20 | 18.8 | 45 |                                       | M6×20 | L5 | ● | ○ | 253222 | 200 |
| 2525-3T20-D45          | 3   | 25 | 25 | 150 | 25 | 23.8 | 45 | TDC2<br>TSC2<br>TDJ2                  | M6×20 | L5 | ● | ○ | 253224 | 260 |
| 2525-3T20-D60          | 3   | 25 | 25 | 150 | 25 | 23.8 | 60 |                                       | M6×20 | L5 | ● | ○ | 253226 | 320 |
| TTER/L 1616-2          | 2   | 16 | 16 | 110 | 16 | 15.1 | 12 |                                       | M6×20 | L5 | ● | ○ | 253228 | 180 |
| 2020-2                 | 2   | 20 | 20 | 125 | 20 | 19.1 | 12 |                                       | M6×20 | L5 | ● | ○ | 253230 | 200 |
| 2525-2                 | 2   | 25 | 25 | 150 | 25 | 24.1 | 12 | TDC3, TSC3<br>TDJ3, TDXU3<br>TDT3     | M6×20 | L5 | ● | ○ | 253232 | 260 |
| TTER/L 1616-3          | 3   | 16 | 16 | 110 | 16 | 14.8 | 12 |                                       | M6×20 | L5 | ● | ○ | 253234 | 180 |
| 2020-3                 | 3   | 20 | 20 | 125 | 20 | 18.8 | 12 |                                       | M6×20 | L5 | ● | ○ | 253236 | 200 |
| 2525-3                 | 3   | 25 | 25 | 150 | 25 | 23.8 | 12 | TDC4, TSC4<br>TDJ4, TDXU4<br>TDT4     | M6×20 | L5 | ● | ○ | 253238 | 260 |
| TTER/L 1616-4          | 4   | 16 | 16 | 110 | 16 | 14.5 | 15 |                                       | M6×20 | L5 | ● | ○ | 253240 | 180 |
| 2020-4                 | 4   | 20 | 20 | 125 | 20 | 18.5 | 15 |                                       | M6×20 | L5 | ● | ○ | 253242 | 200 |
| 2525-4                 | 4   | 25 | 25 | 150 | 25 | 23.5 | 15 | TDC5, TSC5, TDJ5,<br>TDXU5, TDT5      | M6×20 | L5 | ● | ○ | 253244 | 260 |
| TTER/L 2020-5          | 5   | 20 | 20 | 125 | 20 | 18.1 | 20 |                                       | M6×20 | L5 | ○ | ○ | 253246 | 230 |
| 2525-5                 | 5   | 25 | 25 | 150 | 25 | 23.1 | 20 | TDC6, TSC6, TDJ6,<br>TDXU6, TDT6      | M6×20 | L5 | ○ | ○ | 253248 | 300 |
| TTER/L 2020-6          | 6   | 20 | 20 | 125 | 20 | 17.6 | 20 |                                       | M6×20 | L5 | ○ | ○ | 253250 | 230 |
| 2525-6                 | 6   | 25 | 25 | 150 | 25 | 22.6 | 20 | TDC8, TSC8<br>TDXU8, TDT8             | M6×20 | L5 | ○ | ○ | 253252 | 300 |
| TTER/L 2525-8          | 8   | 25 | 25 | 150 | 25 | 22.1 | 25 |                                       | M6×20 | L5 | ○ | ○ | 253254 | 380 |
| 3232-8                 | 8   | 32 | 32 | 170 | 32 | 29.1 | 25 | TDT10                                 | M6×20 | L5 | ○ | ○ | 253256 | 460 |
| TTER/L 2525-10T25      | 10  | 25 | 25 | 150 | 25 | 21.1 | 25 |                                       | M8×30 | L6 | ○ | ○ | 253258 | 380 |
| 3232-10T40             | 10  | 32 | 32 | 170 | 32 | 28.1 | 40 |                                       | M8×30 | L6 | ○ | ○ | 253260 | 460 |
| 4040-10T40             | 10  | 40 | 40 | 200 | 40 | 36.1 | 40 |                                       |       |    | ○ | ○ | 253262 | 580 |

DG TR/L 伊斯卡切断切槽刀 刀片：询价  
零配件：P01

|                 |   |    |    |     |    |   |    |        |       |    |   |   |        |     |
|-----------------|---|----|----|-----|----|---|----|--------|-------|----|---|---|--------|-----|
| DGTR/L 10B-2D30 | 2 | 10 | 10 | 125 | 10 | - | 30 | DGN2.. | M5X16 | L4 | ● | ○ | 253300 | 200 |
| 12B-2D30        | 2 | 12 | 12 | 125 | 12 | - | 30 | DGN2.. |       |    | ● | ○ | 253302 | 200 |
| 16B-2D32        | 2 | 16 | 16 | 125 | 16 | - | 32 | DGN2.. |       |    | ● | ○ | 253304 | 180 |
| 16B-3D35        | 3 | 16 | 16 | 125 | 16 | - | 35 | DGN3.. |       |    | ● | ○ | 253306 | 180 |
| 20B-2D35        | 2 | 20 | 20 | 125 | 20 | - | 35 | DGN2.. | M5X20 | L4 | ● | ○ | 253308 | 200 |
| 20B-3D40        | 3 | 20 | 20 | 125 | 20 | - | 40 | DGN3.. |       |    | ● | ○ | 253310 | 200 |
| 25B-2D35        | 2 | 25 | 25 | 150 | 25 | - | 35 | DGN2.. | M5X20 | L4 | ● | ○ | 253312 | 300 |
| 25B-3D40        | 3 | 25 | 25 | 150 | 25 | - | 40 | DGN3.. |       |    | ● | ○ | 253314 | 300 |



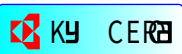
# 切槽切断加工用刀柄

## 外径切断加工用刀柄

Cylindrical grooving Cut for turning holders

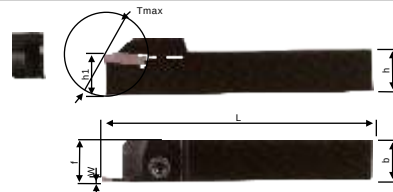
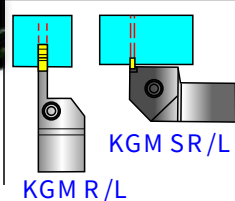
### 双头切断切槽刀

#### KGM R/L 型

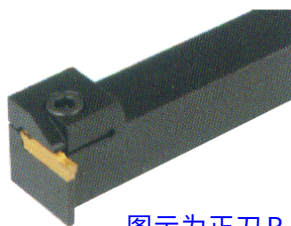


外径槽刀

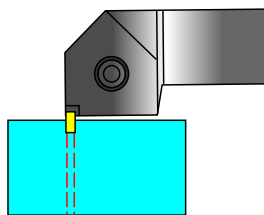
刀片：A36  
零配件：P01



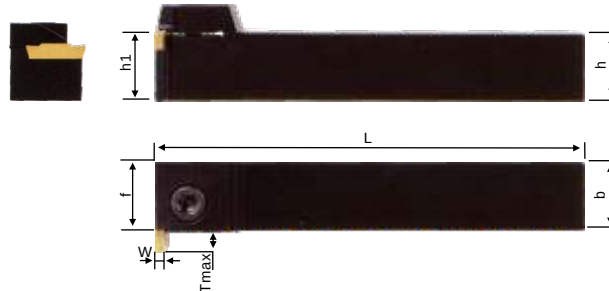
| 刀把型号<br>Ordering code | 尺寸 Dimensions |    |    |     |    |       |      | 刀片 Insert                        | 螺丝 Screw | 扳手 Wrench | Stock |   | Order Number | Price (RMB) |
|-----------------------|---------------|----|----|-----|----|-------|------|----------------------------------|----------|-----------|-------|---|--------------|-------------|
|                       | w             | b  | h  | L   | h1 | f     | Tmax |                                  |          |           | R     | L |              |             |
| KGM R/L 2012K-2T17    | 2             | 12 | 20 | 125 | 20 | 11.15 | 17   | GMM2420<br>GMM2020R/L            | M5×20    | L4        | ●     | ● | 253400       | 240         |
| 2020K-2T17            | 2             | 20 | 20 | 125 | 20 | 19.15 | 17   |                                  | M6×20    | L5        | ●     | ● | 253402       | 220         |
| 2525M-2T17            | 2             | 25 | 25 | 150 | 25 | 24.15 | 17   |                                  |          |           | ●     | ● | 253404       | 280         |
| KGM R/L 1212H-3       | 3             | 12 | 12 | 100 | 12 | 10.8  | 9    | GMM3020<br>GMG3030<br>GMM3020R/L | M5×20    | L4        | ●     | ● | 253406       | 220         |
| 1616H-3               | 3             | 16 | 16 | 100 | 16 | 14.8  | 9    |                                  |          |           | ●     | ● | 253408       | 220         |
| 2020K-3               | 3             | 20 | 20 | 125 | 20 | 18.8  | 9    |                                  | M6×20    | L5        | ●     | ● | 253410       | 240         |
| 2525M-3               | 3             | 25 | 25 | 150 | 25 | 23.8  | 9    |                                  |          |           | ●     | ● | 253412       | 280         |
| 1616H-3T20            | 3             | 16 | 16 | 100 | 16 | 14.8  | 20   |                                  |          |           | ●     | ● | 253414       | 220         |
| 2012K-3T20            | 3             | 12 | 20 | 125 | 20 | 10.8  | 20   |                                  |          |           | ●     | ● | 253416       | 240         |
| 2020K-3T20            | 3             | 20 | 20 | 125 | 20 | 18.8  | 20   |                                  |          |           | ●     | ● | 253418       | 220         |
| 2525M-3T20            | 3             | 25 | 25 | 150 | 25 | 23.8  | 20   |                                  |          |           | ●     | ● | 253420       | 280         |
| KGM R/L 2020K-4       | 4             | 20 | 20 | 125 | 20 | 18.3  | 10   | GMM4020<br>GMG4030<br>GMM4020R/L | M6×20    | L5        | ●     | ● | 253422       | 250         |
| 2525M-4               | 4             | 25 | 25 | 150 | 25 | 23.3  | 10   |                                  |          |           | ●     | ● | 253424       | 300         |
| 2020K-4T20            | 4             | 20 | 20 | 125 | 20 | 18.3  | 20   |                                  |          |           | ●     | ● | 253426       | 260         |
| 2525M-4T20            | 4             | 25 | 25 | 150 | 25 | 23.3  | 20   |                                  |          |           | ●     | ● | 253428       | 320         |
| 2525M-4T25            | 4             | 25 | 25 | 150 | 25 | 23.3  | 25   |                                  |          |           | ●     | ● | 253430       | 380         |
| KGM R/L 2020K-5       | 5             | 20 | 20 | 125 | 20 | 17.8  | 10   | GMM5020<br>GMG5030<br>GMM5020R/L | M6×20    | L5        | ●     | ● | 253432       | 260         |
| 2525M-5               | 5             | 25 | 25 | 150 | 25 | 22.8  | 10   |                                  |          |           | ●     | ● | 253434       | 360         |
| 3232P-5               | 5             | 32 | 32 | 170 | 32 | 29.8  | 10   |                                  |          |           | ●     | ● | 253436       | 500         |
| 2525M-5T25            | 5             | 25 | 25 | 150 | 25 | 22.8  | 25   |                                  |          |           | ●     | ● | 253438       | 380         |
| 3232P-5T25            | 5             | 32 | 32 | 170 | 32 | 29.8  | 25   |                                  |          |           | ●     | ● | 253440       | 500         |
| KGM R/L 2525M-6T30    | 6             | 25 | 25 | 150 | 25 | 22.4  | 30   | GMM6020, GMG6030<br>GMM6020R/L   | M6×20    | L5        | ●     | ● | 253442       | 380         |
| KGM R/L 2525M-8       | 8             | 25 | 25 | 150 | 25 | 22.0  | 25   | GMM8020<br>GMG8030<br>GMM8020R/L | M6×20    | L5        | ●     | ● | 253444       | 400         |
| 3232P-8               | 8             | 32 | 32 | 170 | 32 | 29.0  | 25   |                                  |          |           | ●     | ● | 253446       | 560         |
| 自动车床用                 |               |    |    |     |    |       |      |                                  |          |           |       |   |              |             |
| KGM R/L 0810K-1.5-125 | 1.5           | 10 | 8  | 125 | 8  | 9.4   | 5    | GMM1520<br>GMM1520R/L            | M5×20    | L4        | ●     | ● | 253500       | 250         |
| 1010K-1.5-125         | 1.5           | 10 | 10 | 125 | 10 | 9.4   | 10   |                                  |          |           | ●     | ● | 253502       | 250         |
| 1212F-1.5-85          | 1.5           | 12 | 12 | 85  | 12 | 11.4  | 12.5 |                                  |          |           | ●     | ● | 253504       | 220         |
| 1212M-1.5-150         | 1.5           | 12 | 12 | 150 | 12 | 11.4  | 12.5 |                                  |          |           | ●     | ● | 253506       | 250         |
| KGM R/L 0810K-2-125   | 2             | 10 | 8  | 125 | 8  | 9.2   | 5    | GMM2420<br>GMM2020R/L            | M5×20    | L4        | ●     | ● | 253508       | 250         |
| 1010K-2-125           | 2             | 10 | 10 | 125 | 10 | 9.15  | 10   |                                  |          |           | ●     | ● | 253510       | 250         |
| 1212F-2-85            | 2             | 12 | 12 | 85  | 12 | 11.15 | 12.5 |                                  |          |           | ●     | ● | 253512       | 220         |
| 1212M-2-150           | 2             | 12 | 12 | 150 | 12 | 11.15 | 12.5 |                                  |          |           | ●     | ● | 253514       | 250         |
| 1616M-2-150           | 2             | 16 | 16 | 150 | 16 | 15.15 | 16   |                                  | M6×20    | L5        | ●     | ● | 253516       | 200         |
| KGM R/L 1010K-2.5-125 | 2.5           | 10 | 10 | 125 | 10 | 9     | 10   | GMM2520<br>GMM2520R/L            | M5×20    | L4        | ●     | ● | 253518       | 250         |
| 1212F-2.5-85          | 2.5           | 12 | 10 | 85  | 10 | 11    | 12.5 |                                  |          |           | ●     | ● | 253520       | 220         |
| 1212M-2.5-150         | 2.5           | 12 | 12 | 150 | 12 | 11    | 12.5 |                                  |          |           | ●     | ● | 253522       | 250         |
| 1616M-2.5-150         | 2.5           | 16 | 16 | 150 | 16 | 15    | 16   |                                  | M6×20    | L5        | ●     | ● | 253524       | 200         |
| KGM R/L 1616M-3-150   | 3             | 16 | 16 | 150 | 16 | 14.8  | 16   | GMM3020, GMG3030<br>GMM3020R/L   | M6×20    | L5        | ●     | ● | 253526       | 200         |
| 排刀机用                  |               |    |    |     |    |       |      |                                  |          |           |       |   |              |             |
| KGM SR/L 1212H-3      | 3             | 12 | 12 | 100 | 12 | 17    | 4.8  | GMM3020<br>GMG3030<br>GMM3020R/L | M5×20    | L4        | ●     | ● | 253600       | 320         |
| 1616H-3               | 3             | 16 | 16 | 100 | 16 | 21.5  | 4.8  |                                  | M6×20    | L5        | ●     | ● | 253602       | 320         |
| 2020K-3               | 3             | 20 | 20 | 125 | 20 | 25    | 4.8  |                                  |          |           | ●     | ● | 253604       | 320         |
| 2525M-3               | 3             | 25 | 25 | 150 | 25 | 30    | 4.8  |                                  |          |           | ●     | ● | 253606       | 380         |



图示为正刀 R



KGM SR/L 型



车削  
刀柄

CSV  
凸轮  
车床  
刀具

DS  
刀柄

Y 轴  
刀柄

前  
车削

后  
车削

小径  
切槽  
切断  
螺纹

小孔  
加工

滚花  
车花

焊接  
车刀  
夹头

外圆  
车削  
刀柄

内孔  
车削  
刀柄

螺纹  
车削  
刀柄

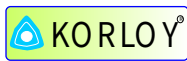
切槽  
切断  
刀柄

## 切断刀座刀板

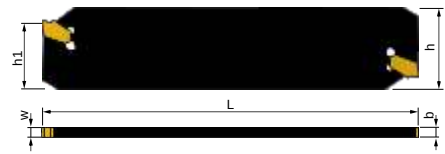
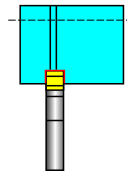
## ■ SPB 型

外径槽刀

刀片：A35



KORLOY切断刀板

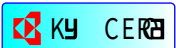


| 刀把型号<br>Ordering code | 尺寸 Dimensions |     |    |    |    | 刀片 Insert<br> | Stock | Order Number | Price (RMB) |
|-----------------------|---------------|-----|----|----|----|---------------|-------|--------------|-------------|
|                       | w             | b   | h  | L  | h1 |               |       |              |             |
| SPB 26-2              | 2             | 1.6 | 26 | 26 | 21 | SP200,200R/L  | ●     | 254100       | 280         |
| 26-3                  | 3             | 2.4 | 26 | 26 | 21 | SP300,300R/L  | ●     | 254102       | 260         |
| 26-4                  | 4             | 3.2 | 26 | 26 | 21 | SP400,400R/L  | ●     | 254104       | 300         |
| 26-5                  | 5             | 4.2 | 26 | 26 | 21 | SP500,500R/L  | ●     | 254106       | 350         |
| SPB 32-2              | 2             | 1.6 | 32 | 32 | 27 | SP200,200R/L  | ●     | 254108       | 350         |
| 32-3                  | 3             | 2.4 | 32 | 32 | 27 | SP300,300R/L  | ●     | 254110       | 320         |
| 32-4                  | 4             | 3.2 | 32 | 32 | 27 | SP400,400R/L  | ●     | 254112       | 370         |
| 32-5                  | 5             | 4.2 | 32 | 32 | 27 | SP500,500R/L  | ●     | 254114       | 400         |
| 32-6                  | 6             | 5.2 | 32 | 32 | 27 | SP600,600R/L  | ●     | 254116       | 480         |



三菱切断刀板 刀片：A35

|          |     |      |    |     |      |               |   |        |     |
|----------|-----|------|----|-----|------|---------------|---|--------|-----|
| UGHN 262 | 2.2 | 1.60 | 26 | 110 | 21.4 | KGT2N,KGT2R/L | ● | 254200 | 280 |
| 263      | 3.1 | 2.35 | 26 | 110 | 21.4 | KGT3N,KGT3R/L | ● | 254202 | 260 |
| 264      | 4.1 | 3.20 | 26 | 110 | 21.4 | KGT4N,KGT4R/L | ● | 254204 | 300 |
| 265      | 5.1 | 4.00 | 26 | 110 | 21.4 | KGT5N,KGT5R/L | ● | 254206 | 350 |
| UGHN 322 | 2.2 | 1.60 | 32 | 150 | 25.0 | KGT2N,KGT2R/L | ● | 254208 | 350 |
| 323      | 3.1 | 2.35 | 32 | 150 | 25.0 | KGT3N,KGT3R/L | ● | 254210 | 320 |
| 324      | 4.1 | 3.20 | 32 | 150 | 25.0 | KGT4N,KGT4R/L | ● | 254212 | 370 |
| 325      | 5.1 | 4.00 | 32 | 150 | 25.0 | KGT5N,KGT5R/L | ● | 254214 | 400 |



京瓷切断刀板 刀片：A36

|               |     |     |    |     |      |                 |   |        |     |
|---------------|-----|-----|----|-----|------|-----------------|---|--------|-----|
| KTKB 19-1SS   | 1.6 | 1.2 | 19 | 86  | 15.7 | TKN1.6,TKR/L1.6 | ● | 254300 | 400 |
| KTKB 26-1SS   | 1.6 | 1.2 | 26 | 110 | 21.4 | TKN1.6,TKR/L1.6 | ● | 254302 | 400 |
| KTKB 32-1SS   | 1.6 | 1.2 | 32 | 150 | 25   | TKN1.6,TKR/L1.6 | ● | 254304 | 400 |
| KTKB 19-2S    | 2.2 | 1.8 | 19 | 86  | 15.7 | TKN2,TKR/L2     | ● | 254306 | 400 |
| 26-2S         | 2.2 | 1.8 | 26 | 110 | 21.4 | TKN2,TKR/L2     | ● | 254308 | 380 |
| 26-3S         | 3.1 | 2.6 | 26 | 110 | 21.4 | TKN3,TKR/L3     | ● | 254310 | 360 |
| 26-4S         | 4.1 | 3.4 | 26 | 110 | 21.4 | TKN4,TKR/L4     | ● | 254312 | 380 |
| 26-5S         | 5.1 | 4.2 | 26 | 110 | 21.4 | TKN5,TKR/L5     | ● | 254314 | 400 |
| KTKB 32-2S    | 2.2 | 1.8 | 32 | 150 | 25   | TKN2,TKR/L2     | ● | 254316 | 450 |
| 32-3S         | 3.1 | 2.6 | 32 | 150 | 25   | TKN3,TKR/L3     | ● | 254318 | 400 |
| 32-4S         | 4.1 | 3.4 | 32 | 150 | 25   | TKN4,TKR/L4     | ● | 254320 | 450 |
| 32-5S         | 5.1 | 4.2 | 32 | 150 | 25   | TKN5,TKR/L5     | ● | 254322 | 500 |
| 32-6S         | 6.4 | 5.4 | 32 | 150 | 25   | TKN6,TKR/L6     | ● | 254324 | 500 |
| KTKBR/L 32-8S | 8.0 | 6.8 | 32 | 150 | 25   | TKN8,TKR/L8     | ● | 254326 | 550 |
| 32-9S         | 9.6 | 8.0 | 32 | 150 | 25   | TKN9,TKR/L9     | ● | 254328 | 550 |

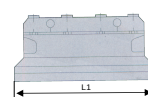
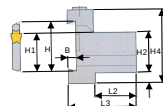


东芝切断刀板 刀片：A37

|           |   |     |       |     |       |      |   |        |     |
|-----------|---|-----|-------|-----|-------|------|---|--------|-----|
| SCTH 26-3 | 3 | 2.2 | 25.35 | 110 | 21.16 | GT30 | ● | 254400 | 360 |
| 26-4      | 4 | 3.2 | 25.14 | 110 | 21.05 | GT40 | ● | 254402 | 400 |
| SCTH 32-3 | 3 | 2.2 | 31.41 | 150 | 24.8  | GT30 | ● | 254404 | 360 |
| 32-4      | 4 | 3.2 | 31.14 | 150 | 24.66 | GT40 | ● | 254406 | 400 |
| 32-5      | 5 | 4.2 | 30.87 | 150 | 24.53 | GT50 | ● | 254408 | 420 |
| 32-6      | 6 | 5.2 | 30.61 | 150 | 24.39 | GT60 | ● | 254410 | 480 |

## ■ 切断刀座 SLTBU通用型

外径切断用

适用刀板：本页  
零配件：P01

| 刀把型号<br>Ordering code | 尺寸 Dimensions |      |    |    |    |     |     |    |    | 螺丝 Screw<br> | 扳手 Wrench<br> | Stock | Order Number | Price (RMB) |
|-----------------------|---------------|------|----|----|----|-----|-----|----|----|--------------|---------------|-------|--------------|-------------|
|                       | H             | H1   | H2 | H3 | H4 | B   | L1  | L2 | L3 |              |               |       |              |             |
| SLTBN 20-26           | 26            | 21.4 | 20 | 9  | 43 | 4.0 | 86  | 21 | 38 | M6×30        | L5            | ●     | 254500       | 280         |
| 20-32                 | 32            | 24.8 | 20 | 13 | 50 | 5.3 | 100 | 19 | 38 |              |               | ●     | 254502       | 330         |
| SLTBN 25-26           | 26            | 21.4 | 25 | 5  | 45 | 4.0 | 100 | 23 | 42 |              |               | ●     | 254504       | 330         |
| 25-32                 | 32            | 24.8 | 25 | 8  | 50 | 5.3 | 110 | 23 | 42 |              |               | ●     | 254506       | 280         |
| SLTBN 32-32           | 32            | 24.8 | 32 | 5  | 54 | 5.3 | 110 | 29 | 48 |              |               | ●     | 254508       | 500         |

# 外圆浅槽加工用刀柄

## 外圆浅槽加工用刀柄

Cylindrical shallow Grooving Turning Holders

### 三角刀片槽刀（压板式）

■ CGBR/L 型  
/CGBSR/L 型



外径槽刀

刀片：  
A26-A28  
零配件：P01

图示为正刀 R

CGBR/L

图示为正刀 R

CGBSL  
GW CSL

| 刀把型号<br>Ordering code | 尺寸 Dimensions |    |    |     |    |    |    |  |  |  |  | Stock |   | Order Number | Price (RMB) |
|-----------------------|---------------|----|----|-----|----|----|----|-----------------------------------------------------------------------------------|------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------|---|--------------|-------------|
|                       | w             | b  | h  | L   | L1 | h1 | f  |                                                                                   |                                                                                    |                                                                                     |                                                                                     | R     | L |              |             |
| CGBR/L 1616H32        | 0 5 2 5       | 16 | 16 | 100 | 22 | 16 | 20 | GBA32R/L                                                                          | HL1808                                                                             | M3.5×10<br>ML0520                                                                   | T15<br>L2.5                                                                         | ●     | ● | 254600       | 180         |
| 2020K32               | 0 5 2 5       | 20 | 20 | 125 | 26 | 20 | 25 |                                                                                   |                                                                                    |                                                                                     |                                                                                     | ●     | ● | 254602       | 220         |
| 2525M 32              | 0 5 2 5       | 25 | 25 | 150 | 26 | 25 | 32 |                                                                                   |                                                                                    |                                                                                     |                                                                                     | ●     | ● | 254604       | 260         |
| CGBR/L 2020K43        | 1 2 5 4 5     | 20 | 20 | 125 | 26 | 20 | 25 | GBA43R /L125-450                                                                  | HL1808                                                                             | M5×12<br>ML0520                                                                     | T20<br>L2.5                                                                         | ●     | ● | 254606       | 180         |
| 2020K43-1             | 1 2 5 1-8 5   | 20 | 20 | 125 | 26 | 20 | 25 | GBA43R /L125-185                                                                  |                                                                                    |                                                                                     |                                                                                     | ●     | ● | 254608       | 180         |
| 2020K43-2             | 2 0 2 8       | 20 | 20 | 125 | 26 | 20 | 25 | GBA43R /L200-280                                                                  |                                                                                    |                                                                                     |                                                                                     | ●     | ● | 254610       | 180         |
| 2020K43-3             | 3 0 4 5       | 20 | 20 | 125 | 26 | 20 | 25 | GBA43R /L300-450                                                                  |                                                                                    |                                                                                     |                                                                                     | ●     | ● | 254612       | 180         |
| CGBR/L 2525M 43       | 1 2 5 4 5     | 25 | 25 | 150 | 26 | 25 | 32 | GBA43R /L125-450                                                                  | HL1808                                                                             | M5×12<br>ML0520                                                                     | T20<br>L2.5                                                                         | ●     | ● | 254614       | 220         |
| 2525M 43-1            | 1 2 5 1-8 5   | 25 | 25 | 150 | 26 | 25 | 32 | GBA43R /L125-185                                                                  |                                                                                    |                                                                                     |                                                                                     | ●     | ● | 254616       | 220         |
| 2525M 43-2            | 2 0 2 8       | 25 | 25 | 150 | 26 | 25 | 32 | GBA43R /L200-280                                                                  |                                                                                    |                                                                                     |                                                                                     | ●     | ● | 254618       | 220         |
| 2525M 43-3            | 3 0 4 5       | 25 | 25 | 150 | 26 | 25 | 32 | GBA43R /L300-450                                                                  |                                                                                    |                                                                                     |                                                                                     | ●     | ● | 254620       | 220         |
| CGBSR /L 型(排刀机用)      |               |    |    |     |    |    |    |                                                                                   |                                                                                    |                                                                                     |                                                                                     |       |   |              |             |
| CGBSR/L1616H32        | 0 5 2 5       | 16 | 16 | 100 | 22 | 16 | 20 | GBA32R/L                                                                          | HL1808                                                                             | M3.5×10<br>ML0520                                                                   | T15<br>L2.5                                                                         | ●     | ● | 254700       | 200         |
| 2020K32               | 0 5 2 5       | 20 | 20 | 125 | 26 | 20 | 25 |                                                                                   |                                                                                    |                                                                                     |                                                                                     | ●     | ● | 254702       | 250         |
| 2525M 32              | 0 5 2 5       | 25 | 25 | 150 | 26 | 25 | 32 |                                                                                   |                                                                                    |                                                                                     |                                                                                     | ●     | ● | 254704       | 320         |
| CGBSR/L2020K43        | 1 2 5 4 5     | 20 | 20 | 125 | 26 | 20 | 25 | GBA43R /L125-450                                                                  | HL1808                                                                             | M5×12<br>ML0520                                                                     | T20<br>L2.5                                                                         | ●     | ● | 254706       | 250         |
| 2525M 43              | 1 2 5 4 5     | 25 | 25 | 150 | 26 | 25 | 32 |                                                                                   |                                                                                    |                                                                                     |                                                                                     | ●     | ● | 254708       | 320         |



三菱切槽刀

刀片：A27  
零配件：P01

|                   |           |    |    |     |   |    |      |                   |        |                   |             |   |   |        |     |
|-------------------|-----------|----|----|-----|---|----|------|-------------------|--------|-------------------|-------------|---|---|--------|-----|
| M GHR/L 2020K3315 | 1 2 5 2-3 | 20 | 20 | 125 | - | 20 | 20.2 | MGTR/L33125-33470 | HL1808 | M3.5×10<br>ML0520 | T15<br>L2.5 | ● | ● | 254800 | 260 |
| 2020K3323         | 2 3 3 3   | 20 | 20 | 125 | - | 20 | 20.2 |                   |        |                   |             | ● | ● | 254802 | 260 |
| 2525M 3315        | 1 2 5 2-3 | 25 | 25 | 150 | - | 25 | 25.2 |                   |        |                   |             | ● | ● | 254804 | 360 |
| 2525M 3323        | 2 3 3 3   | 25 | 25 | 150 | - | 25 | 25.2 |                   |        |                   |             | ● | ● | 254806 | 360 |
| 2525M 3333        | 3 3 4 7   | 25 | 25 | 150 | - | 25 | 25.2 |                   |        |                   |             | ● | ● | 254808 | 360 |
| M GHR/L 2020K4315 | 1 2 5 2-3 | 20 | 20 | 125 | - | 20 | 20.2 | MGTR/L43125-43470 | HL1808 | M5×12<br>ML0520   | T20<br>L2.5 | ● | ● | 254810 | 260 |
| 2020K4323         | 2 3 3 3   | 20 | 20 | 125 | - | 20 | 20.2 |                   |        |                   |             | ● | ● | 254812 | 260 |
| 2020K4333         | 3 3 4 7   | 20 | 20 | 125 | - | 20 | 20.2 |                   |        |                   |             | ● | ● | 254814 | 260 |
| 2525M 4315        | 1 2 5 2-3 | 25 | 25 | 150 | - | 25 | 25.2 |                   |        |                   |             | ● | ● | 254816 | 360 |
| 2525M 4323        | 2 3 3 3   | 25 | 25 | 150 | - | 25 | 25.2 |                   |        |                   |             | ● | ● | 254818 | 360 |
| 2525M 4333        | 3 3 4 7   | 25 | 25 | 150 | - | 25 | 25.2 |                   |        |                   |             | ● | ● | 254820 | 360 |
| 2525M 4447        | 4 7 6 3   | 25 | 25 | 150 | - | 25 | 25.2 | MGTR/L44500-44600 |        |                   |             | ● | ● | 254822 | 360 |



住友切槽刀

刀片：A27  
零配件：P01

|                  |             |      |    |     |    |    |    |                 |        |                   |             |   |   |        |     |
|------------------|-------------|------|----|-----|----|----|----|-----------------|--------|-------------------|-------------|---|---|--------|-----|
| GW C R/L 1010-3  | 0 3 3 2-8   | 0 10 | 10 | 125 | 17 | 10 | 10 | TGAR/L3033-3280 | HL1808 | M3.5×10<br>ML0520 | T15<br>L2.5 | ● | ● | 254906 | 300 |
| 1212-3           | 0 3 3 2-8   | 0 12 | 12 | 125 | 17 | 12 | 12 |                 |        |                   |             | ● | ● | 254908 | 300 |
| 1616-3           | 0 3 3 2-8   | 0 16 | 16 | 125 | 17 | 16 | 16 |                 |        |                   |             | ● | ● | 254910 | 260 |
| 2020-3           | 0 3 3 2-8   | 0 20 | 20 | 125 | 17 | 20 | 20 |                 |        |                   |             | ● | ● | 254912 | 260 |
| 2525-3           | 0 3 3 2-8   | 0 25 | 25 | 150 | 17 | 25 | 25 |                 |        |                   |             | ● | ● | 254914 | 320 |
| GW C R/L 2020-15 | 1 0 0 1-4 5 | 20   | 20 | 125 | 17 | 20 | 20 | TGAR/L4125-4145 | HL1808 | M5×12<br>ML0520   | T20<br>L2.5 | ● | ● | 254916 | 260 |
| 2020-25          | 1 5 0 2-3   | 0 20 | 20 | 125 | 17 | 20 | 20 | TGAR/L4150-4230 |        |                   |             | ● | ● | 254918 | 260 |
| 2020-35          | 2 5 0 4-8   | 0 20 | 20 | 125 | 17 | 20 | 20 | TGAR/L4250-4480 |        |                   |             | ● | ● | 254920 | 260 |
| 2525-15          | 1 0 0 1-4 5 | 25   | 25 | 150 | 17 | 25 | 25 | TGAR/L4125-4145 |        |                   |             | ● | ● | 254922 | 320 |
| 2525-25          | 1 5 0 2-3   | 0 25 | 25 | 150 | 17 | 25 | 25 | TGAR/L4150-4230 |        |                   |             | ● | ● | 254924 | 320 |
| 2525-35          | 2 5 0 4-8   | 0 25 | 25 | 150 | 17 | 25 | 25 | TGAR/L4250-4480 |        |                   |             | ● | ● | 254926 | 320 |
| GW CSR/L 2020-3  | 0 3 3 2-8   | 0 20 | 20 | 125 | -  | 20 | 20 | TGAR/L3033-3280 | HL1808 | M3.5×10<br>ML0520 | T15<br>L2.5 | ● | ● | 254928 | 300 |
| 2525-3           | 0 3 3 2-8   | 0 20 | 20 | 150 | -  | 20 | 20 |                 |        |                   |             | ● | ● | 254930 | 380 |
| GW CSR/L 2020-15 | 1 0 0 1-4 5 | 20   | 20 | 125 | -  | 20 | 20 | TGAR/L4125-4145 | HL1808 | M5×12<br>ML0520   | T20<br>L2.5 | ● | ● | 254932 | 300 |
| 2020-25          | 1 5 0 2-3   | 0 20 | 20 | 125 | -  | 20 | 20 | TGAR/L4150-4230 |        |                   |             | ● | ● | 254934 | 300 |
| 2020-35          | 2 5 0 4-8   | 0 20 | 20 | 125 | -  | 20 | 20 | TGAR/L4250-4480 |        |                   |             | ● | ● | 254936 | 300 |
| 2525-15          | 1 0 0 1-4 5 | 25   | 25 | 150 | -  | 25 | 25 | TGAR/L4125-4145 |        |                   |             | ● | ● | 254938 | 380 |
| 2525-25          | 1 5 0 2-3   | 0 25 | 25 | 150 | -  | 25 | 25 | TGAR/L4150-4230 |        |                   |             | ● | ● | 254940 | 380 |
| 2525-35          | 2 5 0 4-8   | 0 25 | 25 | 150 | -  | 25 | 25 | TGAR/L4250-4480 |        |                   |             | ● | ● | 254942 | 380 |

车削刀柄

CSV  
凸轮  
车床  
刀具

DS  
刀柄

Y 轴  
刀柄

前  
车削

后  
车削

小径  
切槽  
切断  
螺纹

小孔  
加工

滚花  
车花

焊接  
车刀  
夹头

外圆  
车削  
刀柄

内孔  
车削  
刀柄

螺纹  
车削  
刀柄

切槽  
切断  
刀柄

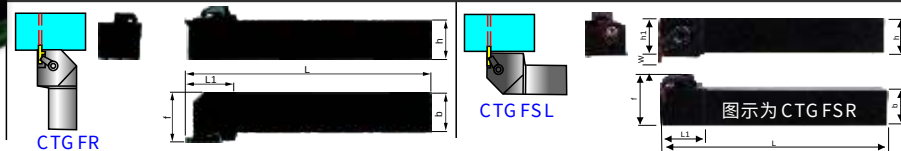


## 三角刀片槽刀 (压板式)

KY CER

## ■ CTG FR/L 型

外径槽刀

刀片: A14  
零配件: P01

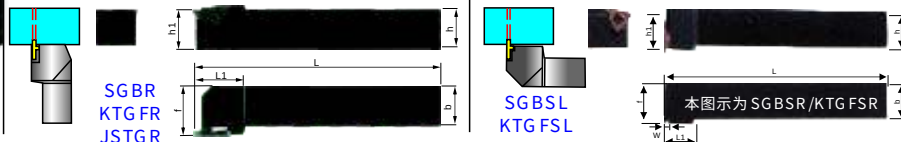
| 刀把型号<br>Ordering code | 尺寸 Dimensions |     |     |    |     |      |    |  |  |  |  | Stock       |   | Order Number | Price (RMB) |     |
|-----------------------|---------------|-----|-----|----|-----|------|----|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------|---|--------------|-------------|-----|
|                       | w             | b   | h   | L  | L1  | h1   | f  |                                                                                   |                                                                                   |                                                                                     |                                                                                     | R           | L |              |             |     |
| CTG FR/L1010F-16      | 0 3 3         | -52 | .10 | 10 | 80  | 18.5 | 10 | 12                                                                                | TGF32R/L                                                                          | HL1808                                                                              | M4×7<br>ML0520                                                                      | T15<br>L2.5 | ● | ●            | 255100      | 220 |
| 1212H-16              | 0 3 3         | -52 | .12 | 12 | 100 | 18.5 | 12 | 16                                                                                |                                                                                   |                                                                                     |                                                                                     |             | ● | ●            | 255102      | 200 |
| 1616H-16              | 0 3 3         | -52 | .16 | 16 | 100 | 18.5 | 16 | 20                                                                                |                                                                                   |                                                                                     |                                                                                     |             | ● | ●            | 255104      | 180 |
| 2020K-16              | 0 3 3         | -52 | .20 | 20 | 125 | 20   | 20 | 25                                                                                |                                                                                   |                                                                                     |                                                                                     |             | ● | ●            | 255106      | 220 |
| 2525M-16              | 0 3 3         | -52 | .25 | 25 | 150 | 20   | 25 | 32                                                                                |                                                                                   |                                                                                     |                                                                                     |             | ● | ●            | 255108      | 260 |
| 无偏头 (自动车床背车用)         |               |     |     |    |     |      |    |                                                                                   |                                                                                   |                                                                                     |                                                                                     |             |   |              |             |     |
| CTG FR/L0808H-16F     | 0 3 3         | -52 | .8  | 8  | 100 | 18.5 | 8  | 8                                                                                 | TGF32R/L                                                                          | HL1808                                                                              | M4×7<br>ML0520                                                                      | T15<br>L2.5 | ● | ●            | 255110      | 260 |
| 1010K-16F             | 0 3 3         | -52 | .10 | 10 | 125 | 18.5 | 10 | 10                                                                                |                                                                                   |                                                                                     |                                                                                     |             | ● | ●            | 255112      | 220 |
| 1212K-16F             | 0 3 3         | -52 | .12 | 12 | 125 | 18.5 | 12 | 12                                                                                |                                                                                   |                                                                                     |                                                                                     |             | ● | ●            | 255114      | 200 |
| 1212M-16F             | 0 3 3         | -52 | .12 | 12 | 150 | 18.5 | 12 | 12                                                                                |                                                                                   |                                                                                     |                                                                                     |             | ● | ●            | 255116      | 200 |
| 1616K-16F             | 0 3 3         | -52 | .16 | 16 | 150 | 18.5 | 16 | 16                                                                                |                                                                                   |                                                                                     |                                                                                     |             | ● | ●            | 255118      | 180 |
| CTG FSR/L 型 (排刀机用)    |               |     |     |    |     |      |    |                                                                                   |                                                                                   |                                                                                     |                                                                                     |             |   |              |             |     |
| CTG FSR/L1616H-16     | 0 3 3         | -52 | .16 | 16 | 100 | 18.5 | 16 | 20                                                                                | TGF32R/L                                                                          | HL1808                                                                              | M4×7<br>ML0520                                                                      | T15<br>L2.5 | ● | ●            | 255120      | 200 |
| 2020K-16              | 0 3 3         | -52 | .20 | 20 | 125 | 20   | 20 | 25                                                                                |                                                                                   |                                                                                     |                                                                                     |             | ● | ●            | 255122      | 230 |
| 2525M-16              | 0 3 3         | -52 | .25 | 25 | 150 | 20   | 25 | 32                                                                                |                                                                                   |                                                                                     |                                                                                     |             | ● | ●            | 255124      | 260 |

## 三角刀片槽刀 (螺钉式)

KY CER

■ SGBR/L 型  
/SGBSR/L 型刀片: A26-A28  
零配件: P01

外径槽刀



| 刀把型号<br>Ordering code | 尺寸 Dimensions |      |     |    |     |    |    | 刀片 Insert<br> | 螺丝 Screw<br> | 扳手 Wrench<br> | Stock |   | Order Number | Price (RMB) |     |
|-----------------------|---------------|------|-----|----|-----|----|----|--------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------|-------|---|--------------|-------------|-----|
|                       | w             | b    | h   | L  | L1  | h1 | f  |                                                                                                  |                                                                                                 |                                                                                                    | R     | L |              |             |     |
| SGBR/L 1616H32        | 0 3 3         | -52  | .16 | 16 | 100 | 22 | 16 | 20                                                                                               | GBA32R/L                                                                                        | M4×10                                                                                              | T15   | ● | ●            | 255200      | 140 |
| 2020K32               | 0 3 3         | -52  | .20 | 20 | 125 | 26 | 20 | 25                                                                                               |                                                                                                 |                                                                                                    |       | ● | ●            | 255202      | 160 |
| 2525M 32              | 0 3 3         | -52  | .25 | 25 | 150 | 26 | 25 | 32                                                                                               |                                                                                                 |                                                                                                    |       | ● | ●            | 255204      | 200 |
| SGBR/L 2020K43        | 1 2 5         | -54  | .20 | 20 | 125 | 26 | 20 | 25                                                                                               | GBA43R/L125-450                                                                                 | M5×12                                                                                              | T20   | ● | ●            | 255206      | 160 |
| 2020K43-1             | 1 2 5         | -815 | .20 | 20 | 125 | 26 | 20 | 25                                                                                               |                                                                                                 |                                                                                                    |       | ● | ●            | 255208      | 160 |
| 2020K43-2             | 2 0           | -8   | .20 | 20 | 125 | 26 | 20 | 25                                                                                               |                                                                                                 |                                                                                                    |       | ● | ●            | 255210      | 160 |
| 2020K43-3             | 3 0           | -8   | .20 | 20 | 125 | 26 | 20 | 25                                                                                               |                                                                                                 |                                                                                                    |       | ● | ●            | 255212      | 160 |
| SGBR/L 2525M 43       | 1 2 5         | -54  | .25 | 25 | 150 | 26 | 25 | 32                                                                                               | GBA43R/L125-450                                                                                 | M5×12                                                                                              | T20   | ● | ●            | 255214      | 200 |
| 2525M 43-1            | 1 2 5         | -815 | .25 | 25 | 150 | 26 | 25 | 32                                                                                               |                                                                                                 |                                                                                                    |       | ● | ●            | 255216      | 200 |
| 2525M 43-2            | 2 0           | -8   | .25 | 25 | 150 | 26 | 25 | 32                                                                                               |                                                                                                 |                                                                                                    |       | ● | ●            | 255218      | 200 |
| 2525M 43-3            | 3 0           | -8   | .25 | 25 | 150 | 26 | 25 | 32                                                                                               |                                                                                                 |                                                                                                    |       | ● | ●            | 255220      | 200 |
| SGBSR/L 型 (排刀机用)      |               |      |     |    |     |    |    |                                                                                                  |                                                                                                 |                                                                                                    |       |   |              |             |     |
| SGBSR/L 1616H32       | 0 5           | -8   | .16 | 16 | 100 | 22 | 16 | 20                                                                                               | GBA32R/L                                                                                        | M4×10                                                                                              | T15   | ● | ●            | 255222      | 180 |
| 2020K32               | 0 5           | -8   | .20 | 20 | 125 | 26 | 20 | 25                                                                                               |                                                                                                 |                                                                                                    |       | ● | ●            | 255224      | 200 |
| 2525M 32              | 0 5           | -8   | .25 | 25 | 150 | 26 | 25 | 32                                                                                               |                                                                                                 |                                                                                                    |       | ● | ●            | 255226      | 260 |
| SGBSR/L 2020K43       | 1 2 5         | -54  | .20 | 20 | 125 | 26 | 20 | 25                                                                                               | GBA43R/L125-450                                                                                 | M5×12                                                                                              | T20   | ● | ●            | 255228      | 200 |
| 2525M 43              | 1 2 5         | -54  | .25 | 25 | 150 | 26 | 25 | 32                                                                                               |                                                                                                 |                                                                                                    |       | ● | ●            | 255230      | 260 |

■ KTG FR/L 型 刀片: A26-A28  
零配件: P01

| 刀把型号<br>Ordering code | 尺寸 Dimensions |     |     |    |     |      |    | 刀片 Insert | 螺丝 Screw | 扳手 Wrench | Stock |   | Order Number | Price (RMB) |     |
|-----------------------|---------------|-----|-----|----|-----|------|----|-----------|----------|-----------|-------|---|--------------|-------------|-----|
|                       | w             | b   | h   | L  | L1  | h1   | f  |           |          |           | R     | L |              |             |     |
| KTGFR/L1010F-16       | 0 3 3         | -52 | .10 | 10 | 80  | 18.5 | 10 | 12        | TGF32R/L | M4×7      | T15   | ● | ●            | 255300      | 180 |
| 1212H-16              | 0 3 3         | -52 | .12 | 12 | 100 | 18.5 | 12 | 16        |          |           |       | ● | ●            | 255302      | 160 |
| 1616H-16              | 0 3 3         | -52 | .16 | 16 | 100 | 18.5 | 16 | 20        |          |           |       | ● | ●            | 255304      | 140 |
| 2020K-16              | 0 3 3         | -52 | .20 | 20 | 125 | 20   | 20 | 25        |          |           |       | ● | ●            | 255306      | 160 |
| 2525M-16              | 0 3 3         | -52 | .25 | 25 | 150 | 20   | 25 | 32        |          |           |       | ● | ●            | 255308      | 200 |
| 无偏头 (自动车床背车用)         |               |     |     |    |     |      |    |           |          |           |       |   |              |             |     |
| KTGFR/L0808H-16F      | 0 3 3         | -52 | .8  | 8  | 100 | 18.5 | 8  | 8         | TGF32R/L | M4×7      | T15   | ● | ●            | 255310      | 200 |
| 1010K-16F             | 0 3 3         | -52 | .10 | 10 | 125 | 18.5 | 10 | 10        |          |           |       | ● | ●            | 255312      | 180 |
| 1212K-16F             | 0 3 3         | -52 | .12 | 12 | 125 | 18.5 | 12 | 12        |          |           |       | ● | ●            | 255314      | 160 |
| 1212M-16F             | 0 3 3         | -52 | .12 | 12 | 150 | 18.5 | 12 | 12        |          |           |       | ● | ●            | 255316      | 160 |
| 1616K-16F             | 0 3 3         | -52 | .16 | 16 | 150 | 18.5 | 16 | 16        |          |           |       | ● | ●            | 255318      | 160 |
| KTGFSR/L 型 (排刀机用)     |               |     |     |    |     |      |    |           |          |           |       |   |              |             |     |
| KTGFSR/L1616H-16      | 0 3 3         | -52 | .16 | 16 | 100 | 18.5 | 16 | 20        | TGF32R/L | M4×7      | T15   | ● | ●            | 255320      | 200 |
| 2020K-16              | 0 3 3         | -52 | .20 | 20 | 125 | 20   | 20 | 25        |          |           |       | ● | ●            | 255322      | 230 |
| 2525M-16              | 0 3 3         | -52 | .25 | 25 | 150 | 20   | 25 | 32        |          |           |       | ● | ●            | 255324      | 260 |



东芝切槽刀

刀片: A28  
零配件: P01

|                |       |     |     |    |     |      |    |         |      |     |   |   |        |     |
|----------------|-------|-----|-----|----|-----|------|----|---------|------|-----|---|---|--------|-----|
| JSTGR/L 1010K3 | 0 3 3 | -03 | .10 | 10 | 125 | 18.5 | 10 | JTGR/L3 | M4×7 | T15 | ● | ● | 255326 | 220 |
| 1212K3         | 0 3 3 | -03 | .12 | 12 | 125 | 18.5 | 12 |         |      |     | ● | ● | 255328 | 200 |
| 1616K3         | 0 3 3 | -03 | .16 | 16 | 125 | 18.5 | 16 |         |      |     | ● | ● | 255330 | 180 |

# 外圆浅槽加工用刀柄

## 外圆浅槽加工用刀柄

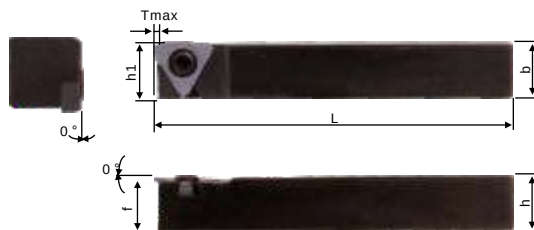
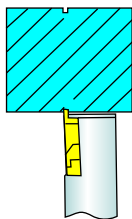
Cylindrical shallow Grooving Turning Holders

### NTK型三角刀片槽刀（螺钉式）

#### GTTR/L 型

外径槽刀

刀片：A27  
零配件：P01

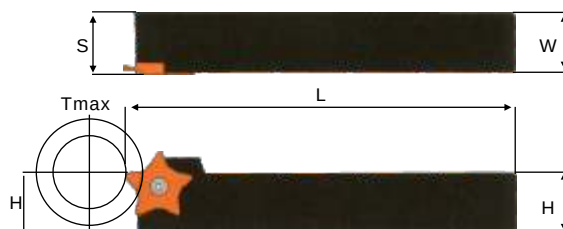
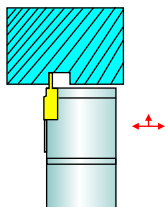


| 刀把型号<br>Ordering code | 尺寸 Dimensions |    |    |     |      |    |    | 刀片 Insert   | 螺丝 Screw | 扳手 Wrench | Stock |   | Order Number | Price (RMB) |
|-----------------------|---------------|----|----|-----|------|----|----|-------------|----------|-----------|-------|---|--------------|-------------|
|                       | w             | b  | h  | L   | Tmax | h1 | f  |             |          |           | R     | L |              |             |
| GTTR/L 08F00          | 03 33-0       | 8  | 8  | 80  | 3    | 8  | 8  | GTM.32R/L.. | M4×10    | T15       | ●     | ● | 255400       | 200         |
| 10F00                 | 03 33-0       | 10 | 10 | 80  | 3    | 10 | 10 |             |          |           | ●     | ● | 255402       | 200         |
| 12F00                 | 03 33-0       | 12 | 12 | 100 | 3    | 12 | 12 |             |          |           | ●     | ● | 255404       | 180         |
| 16F00                 | 03 33-0       | 16 | 16 | 100 | 3    | 16 | 16 |             |          |           | ●     | ● | 255406       | 180         |
| 20F00                 | 03 33-0       | 20 | 20 | 120 | 3    | 20 | 20 |             |          |           | ●     | ● | 255408       | 200         |
| 25F00                 | 03 33-0       | 25 | 25 | 150 | 3    | 25 | 25 |             |          |           | ●     | ● | 255410       | 250         |

#### PCHR/L型

外径槽刀

刀片：询价  
零配件：P01

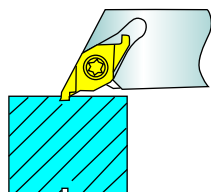


| 刀把型号<br>Ordering code | 尺寸 Dimensions |    |     |    |      | 刀片 Insert       | 螺丝 Screw | 扳手 Wrench | Stock |   | Order Number | Price (RMB) |
|-----------------------|---------------|----|-----|----|------|-----------------|----------|-----------|-------|---|--------------|-------------|
|                       | b             | h  | L   | h1 | f    |                 |          |           | R     | L |              |             |
| PCHR/L 16-24          | 16            | 16 | 100 | 26 | 16 6 | PENTA24N239J015 | M4 5×10  | T20       | ●     | ● | 255500       | 500         |
| 16-20                 | 20            | 20 | 125 | 26 | 20 6 |                 |          |           | ●     | ● | 255502       | 500         |
| 16-25                 | 25            | 25 | 150 | 26 | 25 5 |                 |          |           | ●     | ● | 255504       | 500         |

#### SFVCR/L型

外径槽刀

刀片：询价  
零配件：P01



| 刀把型号<br>Ordering code | 尺寸 Dimensions |    |     |    |    | 刀片 Insert | 螺丝 Screw | 扳手 Wrench | Stock |   | Order Number | Price (RMB) |
|-----------------------|---------------|----|-----|----|----|-----------|----------|-----------|-------|---|--------------|-------------|
|                       | b             | h  | L   | h1 | f  |           |          |           | R     | L |              |             |
| SFVCR/L 2020K16       | 20            | 20 | 125 | 20 | 25 | VC1604 .. | M4×10    | T15       | ●     | ● | 255600       | 300         |
| 2525M16               | 25            | 25 | 150 | 25 | 32 |           |          |           | ●     | ● | 255602       | 400         |

车削  
刀柄

CSV  
凸轮  
车床  
刀具

DS  
刀柄

Y轴  
刀柄

前  
车削

后  
车削

小径  
切槽  
切断  
螺纹

小孔  
加工

滚花  
车花

焊接  
车刀  
夹具

外圆  
车削  
刀柄

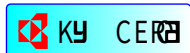
内孔  
车削  
刀柄

螺纹  
车削  
刀柄

切槽  
切断  
刀柄

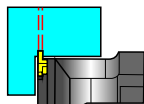
## 三角刀片槽刀（螺钉式）

## ■ S-KTGF 型

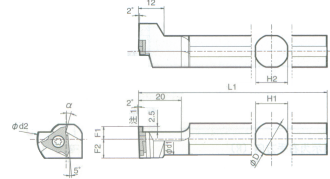


外径槽刀

刀片：A25-A28  
零配件：P01



S-KTGF  
套筒刀杆



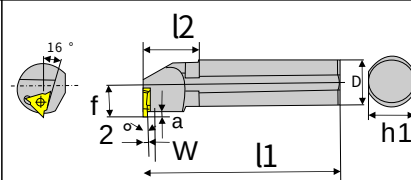
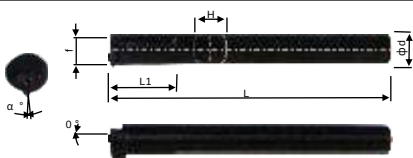
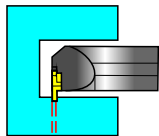
| 刀把型号<br>Ordering code | 尺寸 Dimensions |     |    |      |      |    |       | 刀片 Insert | 螺丝 Screw | 扳手 Wrench | Stock |   | Order Number | Price (RMB) |
|-----------------------|---------------|-----|----|------|------|----|-------|-----------|----------|-----------|-------|---|--------------|-------------|
|                       | D             | L1  | F1 | F2   | d1   | d2 | H1=H2 |           |          |           | R     | L |              |             |
| S12M-KTGFL16          | 120           | 80  | 6  | 9    | 11.0 | 27 | 11    | TGF32R    | M4×7     | T15       | ○     | ○ | 256100       | 180         |
| S14H-KTGFL16          | 140           | 100 | 6  | 9    | 13.0 | 27 | 13    |           |          |           | ○     | ○ | 256102       | 220         |
| S15F-KTGFL16          | 158.75        | 85  | 6  | 9    | 14.6 | 27 | 15    |           |          |           | ○     | ○ | 256104       | 220         |
| S16F-KTGFL16          | 160           | 85  | 6  | 9    | 14.6 | 27 | 15    |           |          |           | ○     | ○ | 256106       | 220         |
| S19G-KTGFL16          | 190.5         | 90  | 6  | 10.5 | 17.6 | 27 | 17    |           |          |           | ○     | ○ | 256108       | 260         |
| S19K-KTGFL16          | 190.5         | 120 | 6  | 10.5 | 17.6 | 27 | 17    |           |          |           | ○     | ○ | 256110       | 260         |
| S20G-KTGFL16          | 200           | 90  | 6  | 11.0 | 18.6 | 27 | 18    |           |          |           | ○     | ○ | 256112       | 260         |
| S20K-KTGFL16          | 200           | 120 | 6  | 11.0 | 18.6 | 27 | 18    |           |          |           | ○     | ○ | 256114       | 260         |
| S250H-KTGFL16         | 250           | 100 | 6  | 14.0 | 23.6 | 32 | 23    |           |          |           | ○     | ○ | 256116       | 280         |
| S25K-KTGFL16          | 254           | 120 | 6  | 14.0 | 23.6 | 32 | 23    |           |          |           | ○     | ○ | 256118       | 280         |

## ■ 内孔车槽型



内孔槽刀

刀片：A27  
零配件：P01



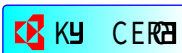
| 刀把型号<br>Ordering code | 尺寸 Dimensions |     |    |      |    |    |     | 刀片 Insert | 螺丝 Screw | 扳手 Wrench | Stock |   | Order Number | Price (RMB) |
|-----------------------|---------------|-----|----|------|----|----|-----|-----------|----------|-----------|-------|---|--------------|-------------|
|                       | D             | l1  | l2 | f    | d  | h1 | a   |           |          |           | R     | L |              |             |
| GW CIR/L 325          | 25            | 200 | 30 | 17.5 | 25 | 23 | 2.5 | TGAL/R 3  | M4×9     | T15       | ●     | ● | 256200       | 460         |
| GW CIR/L 432          | 32            | 250 | 30 | 23   | 32 | 30 | 3.0 | TGAL/R 4  | M5×12    | T20       | ●     | ● | 256202       | 600         |



东 芝 内 孔 切 槽 刀

刀片：A28  
零配件：P01

|                |    |     |    |      |    |    |     |         |       |     |   |   |        |     |
|----------------|----|-----|----|------|----|----|-----|---------|-------|-----|---|---|--------|-----|
| S25R-SGTR/L 16 | 25 | 200 | 30 | 17.5 | 25 | 23 | 2.5 | GBL/R32 | M4×9  | T15 | ● | ● | 256300 | 460 |
| S32T-SGTR/L 22 | 32 | 250 | 30 | 23   | 32 | 30 | 3.0 | GBL/R43 | M5×12 | T20 | ● | ● | 256302 | 600 |



京 瓷 内 孔 切 槽 刀

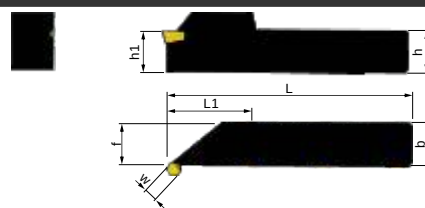
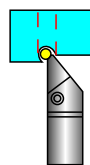
刀片：A25-A28  
零配件：P01

|                 |    |     |    |      |    |    |     |           |       |     |   |   |        |     |
|-----------------|----|-----|----|------|----|----|-----|-----------|-------|-----|---|---|--------|-----|
| S20R-STGFR/L 32 | 20 | 200 | 30 | 14.5 | 20 | 19 | 2.5 | TGFL/R 32 | M4×9  | T15 | ● | ● | 256400 | 460 |
| S25S-STGFR/L 32 | 25 | 250 | 30 | 17.5 | 25 | 23 | 2.5 | TGFL/R 43 | M5×12 | T20 | ● | ● | 256402 | 460 |
| S32T-STGFR/L 43 | 32 | 300 | 30 | 23   | 32 | 30 | 3.0 |           |       |     | ● | ● | 256404 | 600 |

## ■ SM R □ □ L 型

外径槽刀

刀片：A35  
零配件：P01



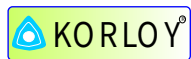
| 刀把型号<br>Ordering code | 尺寸 Dimensions |    |     |    |    |    |      | 刀片 Insert<br> | 螺丝 Screw<br> | 扳手 Wrench<br> | Stock |   | Order<br>Number | Price<br>(RMB) |
|-----------------------|---------------|----|-----|----|----|----|------|--------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------|-------|---|-----------------|----------------|
|                       | b             | h  | L   | L1 | h1 | f  | Tmax |                                                                                                  |                                                                                                 |                                                                                                  | R     | L |                 |                |
| SM R1616R/L-2         | 16            | 16 | 100 | 26 | 16 | 18 | 2    | MRMN200                                                                                          | M5×20                                                                                           | L4                                                                                               | ●     | ● | 256500          | 180            |
| SM R1616R/L-3         | 20            | 20 | 100 | 30 | 16 | 19 | 3    | MRMN300                                                                                          |                                                                                                 |                                                                                                  | ●     | ● | 256502          | 180            |
| SM R2020R/L-3         | 20            | 20 | 125 | 30 | 20 | 23 | 3    |                                                                                                  |                                                                                                 |                                                                                                  | ●     | ● | 256504          | 220            |
| SM R2525R/L-3         | 25            | 25 | 150 | 30 | 25 | 28 | 3    |                                                                                                  |                                                                                                 |                                                                                                  | ●     | ● | 256506          | 260            |
| SM R3232R/L-3         | 32            | 32 | 170 | 30 | 32 | 35 | 3    |                                                                                                  | MRMN400                                                                                         | M6×22                                                                                            | L5    | ● | ●               | 256508         |
| SM R2020R/L-4         | 20            | 20 | 125 | 30 | 20 | 24 | 3    | ●                                                                                                |                                                                                                 |                                                                                                  |       | ● | 256510          | 220            |
| SM R2525R/L-4         | 25            | 25 | 150 | 30 | 25 | 29 | 3    | ●                                                                                                |                                                                                                 |                                                                                                  |       | ● | 256512          | 260            |
| SM R3232R/L-4         | 32            | 32 | 170 | 30 | 32 | 36 | 3    | ●                                                                                                |                                                                                                 |                                                                                                  |       | ● | 256514          | 360            |
| SM R2020R/L-5         | 20            | 20 | 125 | 30 | 20 | 25 | 4    | MRMN500                                                                                          | ●                                                                                               |                                                                                                  |       | ● | 256516          | 220            |
| SM R2525R/L-5         | 25            | 25 | 150 | 30 | 25 | 30 | 4    |                                                                                                  | ●                                                                                               |                                                                                                  |       | ● | 256518          | 260            |
| SM R3232R/L-5         | 32            | 32 | 170 | 30 | 32 | 37 | 4    |                                                                                                  | ●                                                                                               |                                                                                                  |       | ● | 256520          | 360            |
| SM R2525R/L-6         | 25            | 25 | 150 | 30 | 25 | 31 | 4    | MRMN600                                                                                          | ●                                                                                               |                                                                                                  |       | ● | 256522          | 260            |
| SM R3232R/L-6         | 32            | 32 | 170 | 30 | 32 | 38 | 4    |                                                                                                  | ●                                                                                               |                                                                                                  |       | ● | 256524          | 360            |
| SM R2525R/L-8         | 25            | 25 | 150 | 30 | 25 | 33 | 5    | MRMN800                                                                                          | ●                                                                                               |                                                                                                  |       | ● | 256526          | 260            |
| SM R3232R/L-8         | 32            | 32 | 170 | 30 | 32 | 40 | 5    |                                                                                                  | ●                                                                                               |                                                                                                  |       | ● | 256528          | 360            |

# 内孔切槽加工用刀柄

# 内圆切槽加工用刀柄 | Hole Grooving turning holders

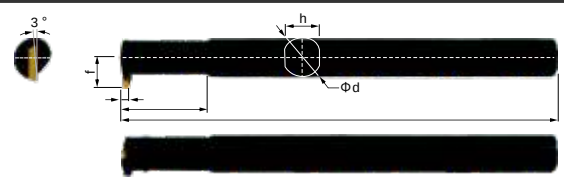
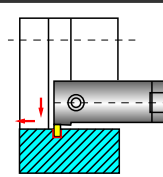
## 双头内孔槽刀

### ■ M G MR/L 型

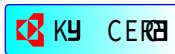


外径槽刀

刀片: A35  
零配件: P01



| 刀把型号<br>Ordering code | 尺寸 Dimensions |       |    |       |     |    |      | 刀片 Insert          | 螺丝 Screw | 扳手 Wrench | Stock |   | Order Number | Price (RMB) |
|-----------------------|---------------|-------|----|-------|-----|----|------|--------------------|----------|-----------|-------|---|--------------|-------------|
|                       | w             | T-max | Φd | f     | L   | L1 | h    |                    |          |           | R     | L |              |             |
| M G MR/L 2016-15      | 1.5           | 3.5   | 16 | 12.4  | 180 | 35 | 14.8 | MGMN150            | M4×15    | L3        | ●     | ● | 256600       | 260         |
| 2520-15               | 1.5           | 3.5   | 20 | 14    | 200 | 45 | 18.4 |                    |          |           | ●     | ● | 256602       | 320         |
| 2925-15               | 1.5           | 3.5   | 25 | 17.25 | 250 | 45 | 23.4 |                    |          |           | ●     | ● | 256604       | 360         |
| M G MR/L 2016-2       | 2             | 4.5   | 16 | 12.4  | 180 | 35 | 14.8 | MGMN200            | M4×15    | L3        | ●     | ● | 256606       | 220         |
| 2520-2                | 2             | 4.5   | 20 | 14    | 200 | 45 | 18.4 |                    |          |           | ●     | ● | 256608       | 260         |
| 2925-2                | 2             | 4.5   | 25 | 17.25 | 250 | 45 | 23.4 |                    |          |           | ●     | ● | 256610       | 280         |
| M G MR/L 2016-2.5     | 2.5           | 4.5   | 16 | 12.4  | 180 | 35 | 14.8 | MGMN250            | M4×15    | L3        | ●     | ● | 256612       | 260         |
| 2520-2.5              | 2.5           | 4.5   | 20 | 15.6  | 200 | 45 | 18.4 |                    |          |           | ●     | ● | 256614       | 320         |
| 2925-2.5              | 2.5           | 4.5   | 25 | 18.9  | 250 | 45 | 23.4 |                    |          |           | ●     | ● | 256616       | 360         |
| M G MR/L 2016-3       | 3             | 5     | 16 | 14.5  | 180 | 35 | 14.8 | MGMN300<br>MRMN300 | M4×15    | L3        | ●     | ● | 256618       | 220         |
| 2316-3                | 3             | 6     | 16 | 15.6  | 180 | 35 | 14.8 |                    |          |           | ●     | ● | 256620       | 220         |
| 2520-3                | 3             | 6     | 20 | 15.6  | 200 | 45 | 18.4 |                    |          |           | ●     | ● | 256622       | 260         |
| 3125-3                | 3             | 6     | 25 | 18.9  | 250 | 45 | 23.4 |                    |          |           | ●     | ● | 256624       | 280         |
| 3732-3                | 3             | 6     | 32 | 21.5  | 300 | 45 | 30   |                    |          |           | ●     | ● | 256626       | 460         |
| M G MR/L 2520-4       | 4             | 6     | 20 | 15.6  | 200 | 45 | 18.4 | MGMN400<br>MRMN400 | M5×20    | L4        | ●     | ● | 256628       | 260         |
| 3125-4                | 4             | 6     | 25 | 18.9  | 250 | 45 | 23.4 |                    |          |           | ●     | ● | 256630       | 280         |
| 3732-4                | 4             | 6     | 32 | 21.5  | 300 | 65 | 30   |                    |          |           | ●     | ● | 256632       | 460         |
| M G MR/L 3125-5       | 5             | 8     | 25 | 19.4  | 250 | 45 | 23.4 | MGMN500<br>MRMN500 | M5×20    | L4        | ●     | ● | 256634       | 280         |
| 3732-5                | 5             | 8     | 32 | 21.5  | 300 | 65 | 30   |                    |          |           | ●     | ● | 256636       | 460         |
| M G MR/L 3125-6       | 6             | 8     | 25 | 19.4  | 250 | 45 | 23.4 | MGMN600<br>MRMN600 | M6×25    | L5        | ●     | ● | 256638       | 380         |
| 3732-6                | 6             | 8     | 32 | 21.5  | 300 | 65 | 30   |                    |          |           | ●     | ● | 256640       | 590         |
| M G MR/L 3732-8       | 8             | 10    | 32 | 23.5  | 300 | 65 | 30   | MGMN800<br>MRMN800 | M6×25    | L5        | ●     | ● | 256642       | 600         |
| 4540-8                | 8             | 10    | 40 | 27.2  | 350 | 70 | 38   |                    |          |           | ●     | ● | 256644       | 820         |



### 京瓷内孔切槽刀

刀片: A36  
零配件: P01

|                 |   |      |    |      |     |    |    |                              |       |    |   |   |        |     |
|-----------------|---|------|----|------|-----|----|----|------------------------------|-------|----|---|---|--------|-----|
| KGM R/L2016B-3V | 3 | 5.5  | 16 | 11.5 | 150 | 25 | 15 | GMM30, GMG30                 | M4×15 | L3 | ● | ● | 256700 | 280 |
| 2520B-3V        | 3 | 6.0  | 20 | 14.5 | 180 | 32 | 18 |                              |       |    | ● | ● | 256702 | 460 |
| 3225B-3V        | 3 | 8.0  | 25 | 19   | 200 | 40 | 23 |                              |       |    | ● | ● | 256704 | 590 |
| KGM R/L3225B-4V | 4 | 8.5  | 25 | 19   | 180 | 40 | 23 | GMM40, GMG40<br>GMM50, GMG50 | M6×25 | L5 | ● | ● | 256706 | 460 |
| 4032B-4V        | 4 | 11.0 | 32 | 23.5 | 200 | 50 | 29 |                              |       |    | ● | ● | 256708 | 590 |



### 特固克内孔切槽刀

刀片: A36  
零配件: P01

|                 |   |     |    |      |     |    |    |                                       |       |    |   |   |        |      |
|-----------------|---|-----|----|------|-----|----|----|---------------------------------------|-------|----|---|---|--------|------|
| TTR/L 16-2C     | 2 | 8.5 | 16 | 16.5 | 125 | -  | 15 | TDC2<br>TSC2<br>TDJ2                  | M4×15 | L3 | ● | ● | 256800 | 320  |
| 20-2C           | 2 | 6.0 | 20 | 15.8 | 160 | 40 | 18 |                                       |       |    | ● | ● | 256802 | 360  |
| 25-2C           | 2 | 5.0 | 25 | 17.5 | 200 | 40 | 23 |                                       |       |    | ● | ● | 256804 | 460  |
| TTR/L 20-3C     | 3 | 6.0 | 20 | 15.8 | 160 | 40 | 18 | TDC3<br>TSC3<br>TDJ3<br>TDXU3<br>TDT3 | M5×20 | L4 | ● | ● | 256806 | 360  |
| 25-3C           | 3 | 5.1 | 25 | 17.5 | 200 | 40 | 23 |                                       |       |    | ● | ● | 256808 | 460  |
| 32-3C           | 3 | 4.7 | 32 | 19.8 | 250 | 60 | 30 |                                       |       |    | ● | ● | 256810 | 590  |
| TTR/L 25-3C-T8  | 3 | 8   | 25 | 21.5 | 200 | 40 | 23 |                                       |       |    | ● | ● | 256812 | 380  |
| 32-3C-T10       | 3 | 10  | 32 | 27   | 250 | 60 | 30 |                                       |       |    | ● | ● | 256814 | 480  |
| 40-3C-T12       | 3 | 12  | 40 | 33   | 300 | 65 | 38 |                                       |       |    | ● | ● | 256816 | 620  |
| TTR/L 20-4C     | 4 | 6.0 | 20 | 15.8 | 160 | 40 | 18 | TDC4, TSC4<br>TDJ4, TDXU4<br>TDT4     | M5×20 | L4 | ● | ● | 256818 | 360  |
| 25-4C           | 4 | 5.2 | 25 | 17.5 | 200 | 40 | 23 |                                       |       |    | ● | ● | 256820 | 460  |
| 32-4C           | 4 | 4.7 | 32 | 20.8 | 250 | 60 | 30 |                                       |       |    | ● | ● | 256822 | 590  |
| TTR/L 25-4C-T8  | 4 | 8   | 25 | 21.5 | 200 | 40 | 23 |                                       |       |    | ● | ● | 256824 | 480  |
| 32-4C-T10       | 4 | 10  | 32 | 27   | 250 | 60 | 30 |                                       |       |    | ● | ● | 256826 | 620  |
| 40-4C-T12       | 4 | 12  | 40 | 33   | 300 | 65 | 38 |                                       |       |    | ● | ● | 256828 | 800  |
| 50-4C-T14       | 4 | 14  | 50 | 40   | 350 | 70 | 48 |                                       |       |    | ● | ● | 256830 | 1350 |
| TTR/L 25-5C     | 5 | 5.2 | 25 | 17.3 | 200 | 40 | 23 | TDC5, TSC5, TDJ5,<br>TDXU5, TDT5      | M6×25 | L5 | ● | ● | 256832 | 460  |
| 32-5C           | 5 | 4.7 | 32 | 20.8 | 250 | 60 | 30 |                                       |       |    | ● | ● | 256834 | 590  |
| TTR/L 32-5C-T10 | 5 | 10  | 32 | 27   | 250 | 60 | 30 |                                       |       |    | ● | ● | 256836 | 620  |
| 40-5C-T12       | 5 | 12  | 40 | 33   | 300 | 65 | 38 |                                       |       |    | ● | ● | 256838 | 680  |
| 50-5C-T14       | 5 | 14  | 50 | 40   | 350 | 70 | 48 |                                       |       |    | ● | ● | 256840 | 1350 |
| TTR/L 32-6C     | 6 | 4.7 | 32 | 20.8 | 250 | 60 | 30 | TDC6, TSC6, TDJ6,<br>TDXU6, TDT6      | M6×25 | L5 | ● | ● | 256842 | 590  |
| TTR/L 32-6C-T10 | 6 | 10  | 32 | 27   | 250 | 60 | 30 |                                       |       |    | ● | ● | 256844 | 620  |
| 40-6C-T12       | 6 | 12  | 40 | 33   | 300 | 65 | 38 |                                       |       |    | ● | ● | 256846 | 680  |
| 50-6C-T14       | 6 | 14  | 50 | 40   | 350 | 70 | 48 |                                       |       |    | ● | ● | 256848 | 1350 |
| TTR/L 32-8C     | 8 | 5.5 | 32 | 21.3 | 250 | 60 | 30 | TDC8, TSC8<br>TDXU8, TDT8             | M6×25 | L5 | ● | ● | 256850 | 650  |
| 40-8C           | 8 | 5.8 | 40 | 25.8 | 300 | 65 | 38 |                                       |       |    | ● | ● | 256852 | 760  |

车削  
刀具

CSV  
凸轮  
车床  
刀具

DS  
刀柄

Y 轴  
刀柄

前  
车削

后  
车削

小径  
切槽  
切断  
螺纹

小孔  
加工

滚花  
车花

焊接  
车刀  
夹头

外圆  
车削  
刀柄

内孔  
车削  
刀柄

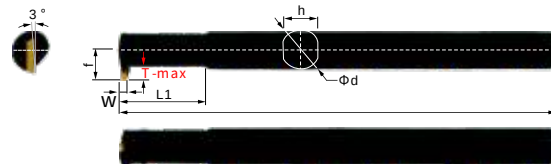
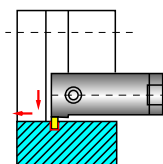
螺纹  
车削  
刀柄

切槽  
切断  
刀柄

## 株钻ZCC双头内孔槽刀

## ■ Q DR/L 型

外径槽刀

刀片：询价  
零配件：P01

| 刀把型号<br>Ordering code | 尺寸 Dimensions |     |      |     |       |    |          | 刀片 Insert  | 螺丝 Screw | 扳手 Wrench | Stock |   | Order Number | Price (RMB) |
|-----------------------|---------------|-----|------|-----|-------|----|----------|------------|----------|-----------|-------|---|--------------|-------------|
|                       | Φd            | L   | f    | W   | T-max | L1 | mm 最小加工径 |            |          |           | R     | L |              |             |
| C20Q-QEDR/L05-27      | 20            | 180 | 15.2 | 2.5 | 5     | 40 | 27       | ZTED025 .. | M4X12    | L3        | ●     | ● | 257100       | 260         |
| C25R-QEDR/L07-33      | 25            | 200 | 20.3 | 2.5 | 7     | 45 | 33       | ZRED025 .. | M5X16    | L4        | ●     | ● | 257102       | 330         |
| C32S-QEDR/L09-42      | 32            | 250 | 25.3 | 2.5 | 9     | 58 | 42       |            | M5X20    | L4        | ●     | ● | 257104       | 440         |
| C20Q-QFDR/L05-27      | 20            | 180 | 15.2 | 3   | 5     | 40 | 27       | ZTFD03 ..  | M4X12    | L3        | ●     | ● | 257106       | 260         |
| C25R-QFDR/L07-33      | 25            | 200 | 20.3 | 3   | 7     | 45 | 33       | ZRFD03 ..  | M5X16    | L4        | ●     | ● | 257108       | 330         |
| C32S-QFDR/L09-42      | 32            | 250 | 25.3 | 3   | 9     | 58 | 42       |            | M5X20    | L4        | ●     | ● | 257110       | 440         |
| C25R-QGDR/L08-35      | 25            | 200 | 21.5 | 4   | 8     | 45 | 35       | ZTGD04 ..  | M5X16    | L4        | ●     | ● | 257112       | 330         |
| C32S-QGDR/L11-44      | 32            | 250 | 27.5 | 4   | 11    | 58 | 44       | ZRGD04 ..  | M6X20    | L5        | ●     | ● | 257114       | 440         |
| C40T-QGDR/L13-54      | 40            | 300 | 33.5 | 4   | 13    | 72 | 54       |            | M6X20    | L5        | ●     | ● | 257116       | 660         |
| C25R-QHDR/L08-35      | 25            | 200 | 21.5 | 5   | 8     | 45 | 35       | ZTHD05 ..  | M5X16    | L4        | ●     | ● | 257118       | 330         |
| C32S-QHDR/L11-44      | 32            | 250 | 27.5 | 5   | 11    | 58 | 44       | ZRHD05 ..  | M6X20    | L5        | ●     | ● | 257120       | 440         |
| C40T-QHDR/L13-54      | 40            | 300 | 33.5 | 5   | 13    | 72 | 54       |            | M6X20    | L5        | ●     | ● | 257122       | 660         |
| C25R-QKDR/L08-35      | 25            | 200 | 21.5 | 6   | 8     | 45 | 35       | ZTKD06 ..  | M5X16    | L4        | ●     | ● | 257124       | 330         |
| C32S-QKDR/L11-44      | 32            | 250 | 27.5 | 6   | 11    | 58 | 44       | ZRKD06 ..  | M6X20    | L5        | ●     | ● | 257126       | 440         |
| C40T-QKDR/L13-54      | 40            | 300 | 33.5 | 6   | 13    | 72 | 54       |            | M6X20    | L5        | ●     | ● | 257128       | 660         |





# 内孔切槽加工用刀柄

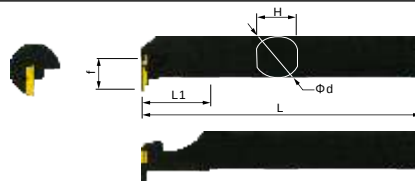
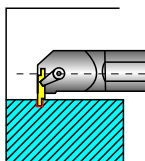
# 内圆切槽加工用刀柄 Hole Grooving turning holders

## 双头内孔槽刀

### ■ CGW R/L 型

外径槽刀

刀片：询价  
零配件：P01



| 刀把型号<br>Ordering code | 尺寸 Dimensions |    |      |     |    |      | 刀片 Insert<br> | 压板 Clamp<br> | 双头螺钉 Screw<br> | 扳手 Wrench<br> | Stock |        | Order<br>Number | Price<br>(RMB) |
|-----------------------|---------------|----|------|-----|----|------|------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------|-------|--------|-----------------|----------------|
|                       | w             | Φd | f    | L   | L1 | h    |                                                                                                |                                                                                               |                                                                                                   |                                                                                                  | R     | L      |                 |                |
| S16Q-CGW R/L3         | 1 1 3 0       | 16 | 11   | 180 | 16 | 14.8 | GW 110-300R/L                                                                                  | HL1810                                                                                        | ML0520                                                                                            | L2.5                                                                                             | ●     | ●      | 257200          | 220            |
| S20R-CGW R/L3         | 1 1 3 0       | 20 | 13.5 | 200 | 22 | 18.4 |                                                                                                |                                                                                               |                                                                                                   |                                                                                                  | ●     | ●      | 257202          | 260            |
| S25S-CGW R/L3         | 1 1 3 0       | 25 | 17   | 250 | 22 | 23.4 |                                                                                                |                                                                                               |                                                                                                   |                                                                                                  | ●     | ●      | 257204          | 280            |
| S32T-CGW R/L3         | 1 1 3 0       | 32 | 21.5 | 300 | 32 | 30   |                                                                                                |                                                                                               |                                                                                                   |                                                                                                  | ●     | ●      | 257206          | 460            |
| S40U-CGW R/L3         | 1 1 3 0       | 40 | 27   | 250 | 32 | 38   | ●                                                                                              |                                                                                               |                                                                                                   |                                                                                                  | ●     | 257208 | 680             |                |
| S25S-CGW R/L5         | 3 1 5 5-0     | 25 | 17   | 250 | 22 | 23.4 | GW 315-500R/L                                                                                  |                                                                                               |                                                                                                   |                                                                                                  | ●     | ●      | 257210          | 280            |
| S32T-CGW R/L5         | 3 1 5 5-0     | 32 | 21.6 | 300 | 32 | 30   |                                                                                                |                                                                                               |                                                                                                   |                                                                                                  | ●     | ●      | 257212          | 460            |
| S40U-CGW R/L5         | 3 1 5 5-0     | 40 | 27   | 350 | 32 | 38   |                                                                                                |                                                                                               |                                                                                                   |                                                                                                  | ●     | ●      | 257214          | 680            |
| S32T-CGW R/L8         | 6 0 8 0       | 32 | 21.5 | 300 | 32 | 30   |                                                                                                |                                                                                               |                                                                                                   |                                                                                                  | ●     | ●      | 257216          | 460            |
| S40U-CGW R/L8         | 6 0 8 0       | 40 | 27   | 350 | 32 | 38   | ●                                                                                              |                                                                                               |                                                                                                   |                                                                                                  | ●     | 257218 | 680             |                |

### MITSUBISHI 三菱内孔切槽刀

刀片：A35  
零配件：P01

|                 |   |    |    |     |    |    |                      |        |        |      |   |   |        |     |
|-----------------|---|----|----|-----|----|----|----------------------|--------|--------|------|---|---|--------|-----|
| FCDG 4120R/L 3M | 3 | 20 | 13 | 180 | 32 | 18 | DGM 30CT             | HL1810 | ML0520 | L2.5 | ● | ● | 257300 | 320 |
| 4125R/L 3M      | 3 | 25 | 17 | 200 | 40 | 23 |                      |        |        |      | ● | ● | 257302 | 380 |
| 4132R/L 3M      | 3 | 32 | 22 | 250 | 50 | 30 |                      |        |        |      | ● | ● | 257304 | 540 |
| FCDG 4120R/L 4M | 4 | 20 | 13 | 180 | 32 | 18 | DGM 40CT<br>DG J40SN | HL1810 | ML0520 | L2.5 | ● | ● | 257306 | 320 |
| 4125R/L 4M      | 4 | 25 | 17 | 200 | 40 | 23 |                      |        |        |      | ● | ● | 257308 | 380 |
| 4132R/L 4M      | 4 | 32 | 22 | 250 | 50 | 30 |                      |        |        |      | ● | ● | 257310 | 540 |

### KY CERAM 京瓷 GVR 内孔切槽刀

刀片：A37  
零配件：P01

|                |       |    |      |     |    |    |       |         |    |    |   |   |        |     |
|----------------|-------|----|------|-----|----|----|-------|---------|----|----|---|---|--------|-----|
| GVR/L 1216-1SS | T 22. | 16 | 6.0  | 150 | 20 | 15 | GVR/L | HL1810A | MA | LA | ● | ● | 257400 | 260 |
| 1420-1S        | T 22. | 20 | 7.0  | 150 | 24 | 19 |       | HL1810B | MB | LB | ● | ● | 257402 | 260 |
| 1620-1A        | T 22. | 20 | 8.0  | 160 | 28 | 19 |       |         |    |    | ● | ● | 257404 | 260 |
| 2025-1B        | T 28. | 25 | 10.0 | 180 | 35 | 23 |       |         |    |    | ● | ● | 257406 | 320 |
| 2025-2B        | T 32. | 25 | 10.0 | 180 | 35 | 23 |       |         |    |    | ● | ● | 257408 | 460 |
| 2532-1C        | T 45. | 32 | 12.5 | 200 | 43 | 30 |       | HL1810C | MC | LC | ● | ● | 257410 | 520 |
| 3232-1C        | T 45. | 32 | 16.0 | 220 | 52 | 30 |       |         |    |    | ● | ● | 257412 | 520 |
| 4032-1C        | T 45. | 32 | 21.0 | 250 | 43 | 30 |       |         |    |    | ● | ● | 257414 | 560 |
| 2532-2C        | T 55. | 32 | 12.5 | 200 | 43 | 30 |       |         |    |    | ● | ● | 257416 | 520 |
| 3232-2C        | T 55. | 32 | 16.0 | 220 | 52 | 30 |       |         |    |    | ● | ● | 257418 | 560 |
| 4032-2C        | T 55. | 32 | 22.2 | 250 | 43 | 30 |       |         |    |    | ● | ● | 257420 | 560 |

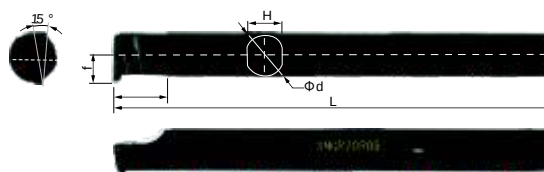
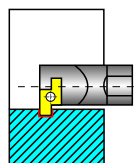
## 小径内孔槽刀

### ■ SNGR/L 型



内径槽刀

刀片：A37  
零配件：P01



| 刀把型号<br>Ordering code | 尺寸 Dimensions |    |      |    |     |      | 刀片 Insert<br> | 螺丝 Screw<br> | 扳手 Wrench<br> | Stock |     | Order<br>Number | Price<br>(RMB) |
|-----------------------|---------------|----|------|----|-----|------|--------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------|-------|-----|-----------------|----------------|
|                       | Tmax          | Φd | F    | L1 | L   | H    |                                                                                                  |                                                                                                 |                                                                                                    | R     | L   |                 |                |
| S08H-SNGR/L06         | 2             | 8  | 4.7  | 15 | 100 | 7    | 6GR/L                                                                                            | M2.2×4                                                                                          | T7                                                                                                 | ●     | ●   | 257500          | 160            |
| S08H-SNGR/L07         | 2             | 8  | 5.8  | 15 | 100 | 7    | 7GR/L                                                                                            | M2.5×6                                                                                          | T8                                                                                                 | ●     | ●   | 257502          | 160            |
| S10K-SNGR/L07         | 2             | 10 | 6.8  | 15 | 125 | 8    |                                                                                                  |                                                                                                 |                                                                                                    | ●     | ●   | 257504          | 160            |
| S10K-SNGR/L08         | 3.5           | 10 | 7.6  | 20 | 125 | 8    | 8GR/L                                                                                            |                                                                                                 |                                                                                                    | ●     | ●   | 257506          | 160            |
| S12M-SNGR/L08         | 3.5           | 12 | 8.6  | 20 | 150 | 11   |                                                                                                  |                                                                                                 |                                                                                                    | 9GR/L | ●   | ●               | 257508         |
| S16Q-SNGR/L09         | 3.5           | 16 | 11.6 | 20 | 180 | 14.8 | ●                                                                                                |                                                                                                 |                                                                                                    |       | ●   | 257510          | 220            |
| S20R-SNGR/L09         | 3.5           | 20 | 13.6 | 20 | 200 | 18.4 | ●                                                                                                | ●                                                                                               | 257512                                                                                             |       | 260 |                 |                |

### KY CERAM 京瓷 SGE 系列内孔切槽刀

刀片：A37  
零配件：P01

|                   |           |     |      |     |     |      |                                                                                |          |     |      |   |        |        |     |
|-------------------|-----------|-----|------|-----|-----|------|--------------------------------------------------------------------------------|----------|-----|------|---|--------|--------|-----|
| S GER/L 0808A -EH | 1.5       | 8   | 4.8  | 20  | 100 | 7.2  | GER/L100-005A-200-010A<br>GER/L100-005AR-200-010AR                             | M2.0×4.5 | T6  | ●    | ● | 257600 | 220    |     |
|                   | 1010B -EH | 2.2 | 10   | 6.2 | 25  | 125  | 9                                                                              |          |     | ●    | ● | 257602 | 220    |     |
|                   | 1210B -EH | 2.2 | 10   | 7   | 30  | 125  | 9                                                                              |          |     | ●    | ● | 257604 | 220    |     |
| S GER/L 1412C -EH | 2.5       | 12  | 8    | 33  | 150 | 11.4 | GER/L100-005C-200-010C<br>GER/L100-005CM-200-010CM<br>GER/L100-005CR-200-010CR | M2.5×6   | T8  | ●    | ● | 257606 | 220    |     |
|                   | 1612C -EH | 2.5 | 12   | 8.5 | 20  | 150  |                                                                                |          |     | 11.4 | ● | ●      | 257608 | 260 |
|                   | 1616C -EH | 2.5 | 16   | 9   | 36  | 160  |                                                                                |          |     | 15   | ● | ●      | 257610 | 260 |
| S GER/L 2020D -EH | 4.5       | 20  | 12.1 | 40  | 180 | 19   | GER/L100-005D-200-010D<br>GER/L100-005DM-200-010DM<br>GER/L100-005DR-200-010DR | M3.0×8   | T10 | ●    | ● | 257612 | 280    |     |
| S GER/L 2525E -EH | 6.5       | 25  | 15.6 | 45  | 200 | 24   | GER/L100-005E-500-020E<br>GER/L150-010EM-500-020EM                             | M4.0×8   | T15 | ●    | ● | 257614 | 280    |     |
|                   | 3232E -EH | 6.5 | 32   | 19  | 55  | 220  |                                                                                |          |     | 30.4 | ● | ●      | 257616 | 360 |
|                   | 4032E -EH | 6.5 | 32   | 23  | 45  | 250  |                                                                                |          |     | 30.4 | ● | ●      | 257618 | 460 |

车削  
刀柄

CSV  
凸轮  
车床  
刀具

DS  
刀柄

Y 轴  
刀柄

前  
车削

后  
车削

小径  
切槽  
切断  
螺纹

小孔  
加工

滚花  
车花

焊接  
车刀  
夹头

外圆  
车削  
刀柄

内孔  
车削  
刀柄

螺纹  
车削  
刀柄

切槽  
切断  
刀柄