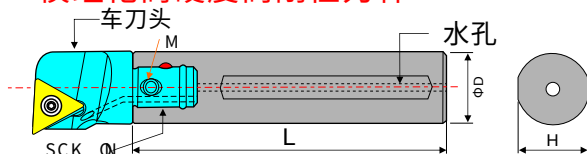


■ 模块化高硬度高刚性刀杆

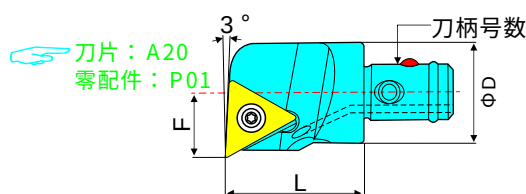


型号 Ordering code	组合刀柄 SCK	尺寸 Dimensions ØD L	螺丝 Screw	扳手 Wrench	Stock	Order Number	Price (RMB)
SCK1-Y20-180L	SCK1	20 180	M5	L2.5	●	221100	1700
SCK2-Y25-175L	SCK2	25 175	M6	L3	●	221102	2050
SCK2-Y25-225L	SCK2	25 225	M6	L3	●	221104	2150
SCK3-Y32-220L	SCK3	32 220	M6	L3	○	221106	2400
SCK3-Y32-270L	SCK3	32 270	M6	L3	○	221108	2600
SCK4-Y40-267L	SCK4	40 267	M8	L4	○	221110	3000
SCK5-Y50-300L	SCK5	50 300	M10	L5	○	221112	3600

■ 模块化钨钢车刀杆

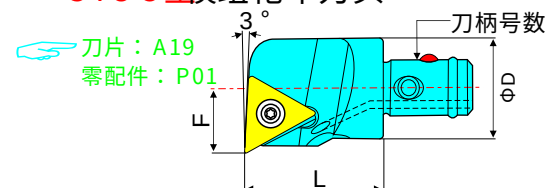
型号 Ordering code	组合刀柄 SCK	尺寸 Dimensions ØD L	螺丝 Screw	扳手 Wrench	Stock	Order Number	Price (RMB)
SCK1-E20-180L	SCK1	20 180	M5	L2.5	●	221500	6000
SCK1-E20-230L	SCK1	20 230	M5	L2.5	●	221502	6800
SCK2-E25-175L	SCK2	25 175	M6	L3	●	221504	8000
SCK2-E25-225L	SCK2	25 225	M6	L3	●	221506	12000
SCK3-E32-170L	SCK3	32 170	M6	L3	○	221508	14000
SCK3-E32-220L	SCK3	32 220	M6	L3	○	221510	16000
SCK3-E32-270L	SCK3	32 270	M6	L3	○	221512	18000
SCK4-E40-267L	SCK4	40 267	M8	L4	○	221514	
SCK5-E50-300L	SCK5	50 300	M10	L5	○	221516	

■ STUP型模块化车刀头



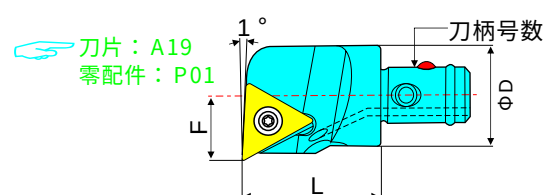
型号 Ordering code	使用刀片 INSERT	尺寸 Dimensions 最小加工径A ØD L F	螺丝 Screw	扳手 Wrench	Stock	Order Number	Price (RMB)
SCK1-A20-STUPR11-22	TP1103	22 20 22 11.5	M3×8	T9	●	221200	750
SCK2-A25-STUPR11-30		30 25 25 15			●	221202	850
SCK1-A20-STUPR1603-25		25 20 22 13			●	221204	750
SCK2-A25-STUPR1603-28	TP1603	28 25 27 14	M4×8	T15	●	221206	850
SCK3-A32-STUPR1603-38		38 32 30 7.5			○	221208	1200
SCK4-A40-STUPR1603-50		50 40 33 21.5			○	221210	1500
SCK5-A50-STUPR1603-60	TP16T3	60 50 35 26.5	M4×8	T15	○	221212	1600
SCK1-A20-STUPR16T3-25		25 20 22 13			●	221214	
SCK2-A25-STUPR16T3-28		28 25 27 14			●	221216	
SCK3-A32-STUPR16T3-38	TP16T3	38 32 30 17.5	M4×8	T15	○	221218	
SCK4-A40-STUPR16T3-50		50 40 33 21.5			○	221220	
SCK5-A50-STUPR16T3-60		60 50 35 26.5			○	221222	
SCK1-A20-STUPR1604-25	TP1604	25 20 22 13	M4×8	T15	●	221224	
SCK2-A25-STUPR1604-28		28 25 27 14			●	221226	
SCK3-A32-STUPR1604-38		38 32 30 17.5			○	221228	
SCK4-A40-STUPR1604-50	TP1604	50 40 33 21.5	M4×8	T15	○	221230	
SCK5-A50-STUPR1604-60		60 50 35 26.5			○	221232	

■ STUC型模块化车刀头



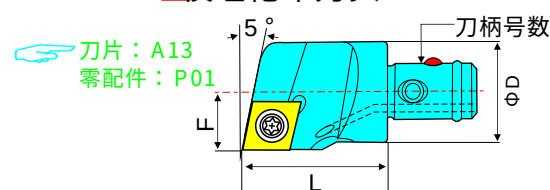
型号 Ordering code	使用刀片 INSERT	尺寸 Dimensions 最小加工径A ØD L F	螺丝 Screw	扳手 Wrench	Stock	Order Number	Price (RMB)
SCK1-A20-STUCR11-22	TC1103	22 20 22 11	M2.5×6	T8	●	221600	
SCK2-A25-STUCR11-28		28 25 25 14			●	221602	
SCK1-A20-STUCR16-22		22 20 22 11			●	221604	
SCK2-A25-STUCR16-28	TC16T3	28 25 27 14	M4×8	T15	●	221606	
SCK3-A32-STUCR16-38		38 32 30 17.5			○	221608	
SCK4-A40-STUCR16-50		50 40 33 21.5			○	221610	
SCK5-A50-STUCR16-60	TC16T3	60 50 35 26.5	M4×8	T15	○	221612	

■ STFC型模块化车刀头



型号 Ordering code	使用刀片 INSERT	尺寸 Dimensions 最小加工径A ØD L F	螺丝 Screw	扳手 Wrench	Stock	Order Number	Price (RMB)
SCK1-A20-STFCR11-22	TC1102	22 20 22 11	M2.5×6	T8	●	221700	
SCK1-A20-STFCR16-22		22 20 22 11.5			●	221702	
SCK2-A25-STFCR11-28		28 25 25 14			●	221704	
SCK2-A25-STFCR16-28	TC16T3	28 32 27 14	M4×8	T15	●	221706	
SCK3-A32-STFCR16-38		38 32 30 17.5			○	221708	
SCK4-A40-STFCR16-50		50 40 33 21.5			○	221710	
SCK5-A50-STFCR16-60	TC16T3	60 50 35 26.5	M4×8	T15	○	221712	

■ SCLC型模块化车刀头

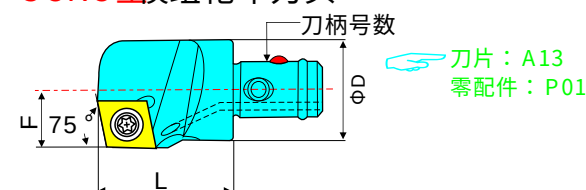


型号 Ordering code	使用刀片 INSERT	尺寸 Dimensions 最小加工径A ØD L F	螺丝 Screw	扳手 Wrench	Stock	Order Number	Price (RMB)
SCK1-A20-SCLCR09-22	CC09T3	22 20 22 11	M4×8	T15	●	221300	
SCK2-A25-SCLCR09-28		28 25 25 14.5			●	221302	
SCK3-A32-SCLCR09-38		38 32 30 17.5			●	221304	
SCK4-A40-SCLCR09-50		50 40 33 21			○	221306	
SCK5-A50-SCLCR09-60		60 50 35 30			○	221308	

■ SCLP型模块化车刀头

型号 Ordering code	使用刀片 INSERT	尺寸 Dimensions 最小加工径A ØD L F	螺丝 Screw	扳手 Wrench	Stock	Order Number	Price (RMB)
SCK1-A20-SCLPR09-22	CP0903	22 20 22 11	M4×8	T15	●	221400	
SCK2-A25-SCLPR09-28		28 25 25 14.5			○	221402	
SCK3-A32-SCLPR09-38		38 32 30 17.5			○	221404	

■ SCKC型模块化车刀头



型号 Ordering code	使用刀片 INSERT	尺寸 Dimensions 最小加工径A ØD L F	螺丝 Screw	扳手 Wrench	Stock	Order Number	Price (RMB)
SCK1-A20-SCKCR09-22	CC09T3	22 20 22 11	M4×8	T15	●	221800	
SCK2-A25-SCKCR09-30		30 25 25 15			○	221802	
SCK3-A32-SCKCR09-38		38 32 30 17.5			○	221804	

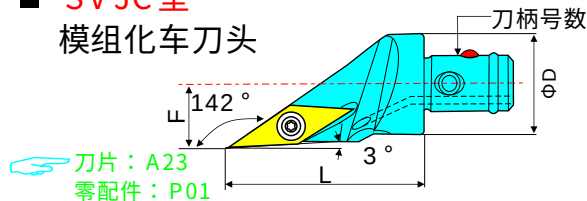
模块化内孔车削

快换式镗孔车削系统

Quick change type boring system

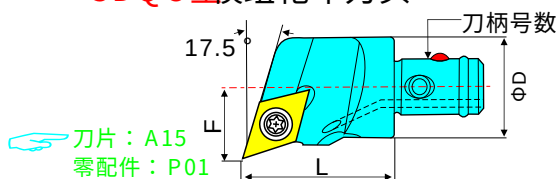
SVJC型

模块化车刀头



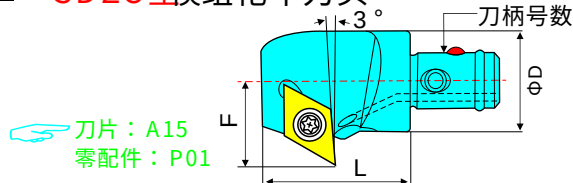
型号 Ordering code	使用刀片 INSERT	尺寸 Dimensions 最小加工径A	ΦD	L	F	螺丝 Screw	扳手 Wrench	Stock	Order Number	Price (RMB)
SCK1-A20-SVJCR11-22	VC1103	22	20	19	11	M2.5×6	T8	●	221900	19
SCK1-A20-SVJCR16-22		22	20	33	11			●	221902	33
SCK2-A25-SVJCR16-28	VC1604	28	25	35	14	M3.5×6	T15	●	221904	35
SCK3-A32-SVJCR16-35		35	32	39	17.5			●	221906	39

SDQC型模块化车刀头



型号 Ordering code	使用刀片 INSERT	尺寸 Dimensions 最小加工径A	ΦD	L	F	螺丝 Screw	扳手 Wrench	Stock	Order Number	Price (RMB)
SCK1-A20-SDQCR11-25		25	20	22	13			●	222000	13
SCK2-A25-SDQCR11-32		32	25	27	17			●	222002	17
SCK3-A32-SDQCR11-40	DC11T3	40	32	30	20	M4×8	T15	●	222004	20
SCK4-A40-SDQCR11-50		50	40	33	25			●	222006	25
SCK5-A50-SDQCR11-60		60	50	35	30			○	222008	30

SDZC型模块化车刀头



型号 Ordering code	使用刀片 INSERT	尺寸 Dimensions 最小加工径A	ΦD	L	F	螺丝 Screw	扳手 Wrench	Stock	Order Number	Price (RMB)
SCK1-A20-SDZCR11-26	DC11T3	26	20	29	15.5	M4×8	T15	●	222100	29
SCK2-A25-SDZCR11-33		33	25	34	18			●	222102	34
SCK3-A32-SDZCR11-40		40	32	35	21.5			○	222104	35

MGM型模块化车刀头

刀片: A35
零配件: K01

型号 Ordering code	使用刀片 INSERT	尺寸 Dimensions 最小加工径A	ΦD	L	F	螺丝 Screw	扳手 Wrench	Stock	Order Number	Price (RMB)
SCK1-A20-MGM R25-2	MGMN2	25	20	24	14.1			○	222200	24
SCK1-A20-MGM R25-3		3	25	20	14.1			○	222202	24
SCK1-A20-MGM R25-4		4	25	20	14.1			○	222204	24
SCK2-A25-MGM R30-2	MGMN2	30	25	25	16.6	M5×12	T15	○	222206	25
SCK2-A25-MGM R32-3		3	32	25	18.6			○	222208	25
SCK2-A25-MGM R32-4		4	32	25	18.6			○	222210	25

MTUN型

模块化车刀头

刀片: A07-A08
零配件: P01

型号 Ordering code	尺寸 Dimensions 最小加工径A	ΦD	L	F	使用刀片 INSERT	刀垫 Shim	销钉 Pin	压板 Clamp	螺丝 Screw	扳手 Wrench	Stock	Order Number	Price (RMB)
SCK1-A20-MTUNR16-25	25	20	29	13							●	222600	29
SCK2-A25-MTUNR16-32	32	25	30	17							●	222602	30
SCK3-A32-MTUNR16-40	40	32	34	20							●	222604	34
SCK4-A40-MTUNR16-50	50	40	35	26							●	222606	35
SCK5-A50-MTUNR16-60	60	50	36	31							○	222608	36

MCLN型

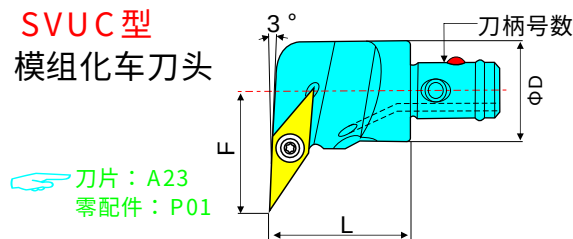
模块化车刀头

刀片: AA01-A02
零配件: P01

型号 Ordering code	尺寸 Dimensions 最小加工径A	ΦD	L	F	使用刀片 INSERT	刀垫 Shim	销钉 Pin	压板 Clamp	螺丝 Screw	扳手 Wrench	Stock	Order Number	Price (RMB)
SCK1-A20-MCLNR12-25	25	20	33	13							●	222700	13
SCK2-A25-MCLNR12-32	32	25	34	15							●	222702	15
SCK3-A32-MCLNR12-40	40	32	35	20							●	222704	20
SCK4-A40-MCLNR12-50	50	40	35	25							●	222706	25
SCK5-A50-MCLNR12-63	63	50	36	30							○	222708	30

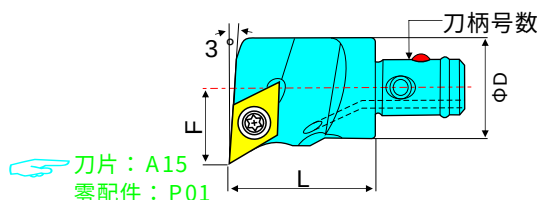
SVUC型

模块化车刀头



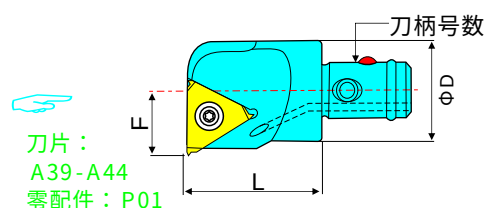
型号 Ordering code	使用刀片 INSERT	尺寸 Dimensions 最小加工径A	ΦD	L	F	螺丝 Screw	扳手 Wrench	Stock	Order Number	Price (RMB)
SCK1-A20-SVUCR11-20	VC1103	27	20	22	15	M2.5×6	T8	●	222300	
SCK2-A25-SVUCR11-30		30	25	25	17			●	222302	
SCK1-A20-SVUCR16-31		31	20	27	19			●	222304	
SCK2-A25-SVUCR16-33		33	25	27	18			●	222306	
SCK3-A32-SVUCR16-40	VC1604	40	32	30	22	M3.5×8	T15	○	222308	
SCK4-A40-SVUCR16-50		50	40	33	27			○	222310	

SDUC型模块化车刀头



型号 Ordering code	使用刀片 INSERT	尺寸 Dimensions 最小加工径A	ΦD	L	F	螺丝 Screw	扳手 Wrench	Stock	Order Number	Price (RMB)
SCK1-A20-SDUCR11-23		23	20	22	12.5			●	222400	
SCK1-A20-SDUCR11-25		25	20	22	13			●	222402	
SCK2-A25-SDUCR11-32	DC11T3	32	25	25	17	M4×8	T15	●	222404	
SCK3-A32-SDUCR11-40		40	32	30	20			●	222406	
SCK4-A40-SDUCR11-50		50	40	33	25			○	222408	
SCK5-A50-SDUCR11-60		60	50	35	30			○	222410	

SIR型模块化车刀头



型号 Ordering code	使用刀片 INSERT	尺寸 Dimensions 最小加工径A	ΦD	L	F	螺丝 Screw	扳手 Wrench	Stock	Order Number	Price (RMB)
SCK1-A20-SIR16-24	16NR	24	20	22	13.7	M3.5×8	T15	●	222500	
SCK2-A25-SIR16-29		29	25	27	16.2	M3.5×12		●	222502	

车削
刀柄

CSV
凸轮
车床
刀具

DS
刀柄

Y轴
刀柄

前
车削

后
车削

小径
切槽
切断
螺纹

小孔
加工

滚花
车花

焊接
车刀
夹头

外圆
车削
刀柄

内孔
车削
刀柄

螺纹
车削
刀柄

切槽
切断
刀柄

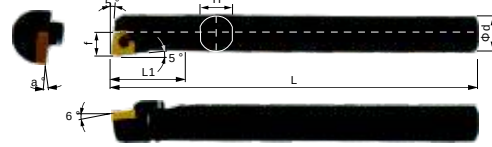
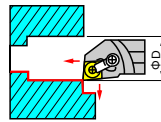
■ M CLN

内孔车刀

刀片：
A01-A02
零配件：P01



主偏角95°



刀把型号 Ordering code	尺寸 Dimensions							刀片 Insert	刀垫 Shim	销钉 Pin	压板 Clamp	螺丝 Screw	扳手 Wrench	Stock		Order Number	Price (RMB)
	ΦD	Φd	L	L1	H	f	α°							R	L		
S16Q-M CLNR/L12	22	16	180	35	15	11	18°	CN..1204..	MC1204	CTM613	HL1810	ML0620	L2.5 L3.0	●	●	223100	180
S20R-M CLNR/L12	25	20	200	45	19	13	15°							●	●	223102	192
S25S-M CLNR/L12	32	25	250	45	25	16.5	12°							●	●	223104	220
S32T-M CLNR/L12	40	32	300	50	30	22.5	17°							●	●	223106	360
S40T-M CLNR/L12	50	40	300	55	38	26	15°							●	●	223108	540
S50U-M CLNR/L12	60	50	350	55	48	31	12°	CN..1606..	MC1604	CTM617	HL1813	ML0625	L2.5 L3.0	●	●	223110	1000
S40T-M CLNR/L16	50	40	300	60	38	26	15°							●	●	223112	540
S50U-M CLNR/L16	60	50	350	60	48	31	12°							●	●	223114	1000
S60V-M CLNR/L16	70	60	400	60	58	36	10°							●	●	223116	1800
S50U-M CLNR/L19	60	50	350	70	48	31	12°							●	●	223118	1000
S60V-M CLNR/L19	70	60	400	70	58	36	10°	CN..1906..	MC1904	CTM1022	HL2217	ML0830	L3.0/L4.0	●	●	223120	1800

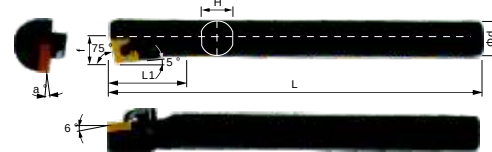
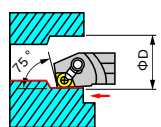
■ M CKN

内孔车刀

刀片：
A01-A02
零配件：P01



主偏角75°



刀把型号 Ordering code	尺寸 Dimensions							刀片 Insert	刀垫 Shim	销钉 Pin	压板 Clamp	螺丝 Screw	扳手 Wrench	Stock		Order Number	Price (RMB)
	ΦD	Φd	L	L1	H	f	α°							R	L		
S20R-M CKNR/L12	26	20	200	45	19	14	15°	CN..1204..	MC1204	CTM613	HL1810	ML0620	L2.5 L3.0	●	●	223200	192
S25S-M CKNR/L12	32	25	250	45	24	16.5	12°							●	●	223202	220
S32T-M CKNR/L12	40	32	300	50	30	22.5	17°							●	●	223204	360
S40T-M CKNR/L12	50	40	300	55	38	26	15°							●	●	223206	540
S50U-M CKNR/L12	60	50	350	70	48	35	12°							●	●	223208	1000

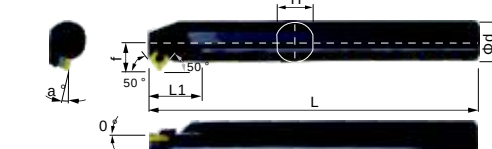
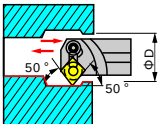
■ M CWN

内孔车刀

刀片：
A01-A02
零配件：P01



主偏角75°



刀把型号 Ordering code	尺寸 Dimensions							刀片 Insert	刀垫 Shim	销钉 Pin	压板 Clamp	螺丝 Screw	扳手 Wrench	Stock		Order Number	Price (RMB)
	ΦD	Φd	L	L1	H	f	α°							R	L		
S20R-M CWN R/L12	30	20	200	45	19	17	15°	CN..1204..	MC1204	CTM613	HL1810	ML0620	L2.5 L3.0	●	●	223300	192
S25S-M CWN R/L12	35	25	250	45	24	19.5	12°							●	●	223302	220
S32T-M CWN R/L12	42	32	300	50	30	23.5	17°							●	●	223304	360
S40T-M CWN R/L12	50	40	300	55	38	27	15°							●	●	223306	540

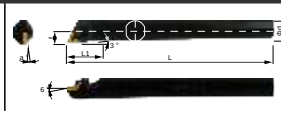
■ M TJN

内孔车刀

刀片：
A07-A08
零配件：P01



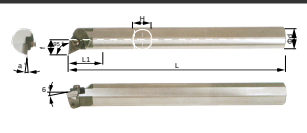
主偏角93°



■ W TUN

内孔车刀

刀片：
A07-A08
零配件：P01



刀把型号 Ordering code	尺寸 Dimensions							刀片 Insert	刀垫 Shim	销钉 Pin	压板 Clamp	螺丝 Screw	扳手 Wrench	Stock		Order Number	Price (RMB)
	ΦD	Φd	L	L1	H	f	α°							R	L		
S20R-M TJNR/L16	25	20	200	40	19	12.5	15°	TN..1604..	MT1603	CTM511	HL1810	ML0620	L2.5 L3.0	●	●	223400	192
S25S-M TJNR/L16	32	25	250	45	24	16	12°							●	●	223402	220
S32T-M TJNR/L16	41	32	300	54	30	22.5	17°							●	●	223404	360
S40U-M TJNR/L16	50	40	350	55	38	27	15°							●	●	223406	540
S25S-W TUNR/L16	32	25	250	36	23	17	12°	TN..1604..	MT1603	CTM515-T	HLT-16	M5 X 23	L2.5 L4.0	●	●	223408	370
S32T-W TUNR/L16	40	32	300	46	30	22.5	17°							●	●	223410	600
S40U-W TUNR/L16	45	40	350	56	38	26.5	15°							●	○	223412	900
S50W-W TUNR/L16	55	50	450	66	48	29.5	15°							●	○	223414	1600

内孔车削

M型压紧外圆车刀 Compound internal turning tool

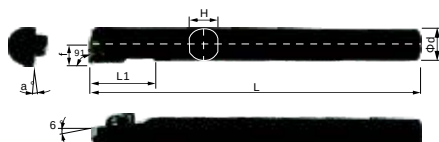
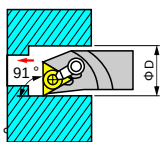
M TFN

内孔车刀

刀片：
A07-A08
零配件：P01



主偏角91°



刀把型号 Ordering code	尺寸 Dimensions							刀片 Insert	刀垫 Shim	销钉 Pin	压板 Clamp	螺丝 Screw	扳手 Wrench	Stock		Order Number	Price (RMB)
	ΦD	Φd	L	L1	H	f	α°							R	L		
S16Q-M TFN R/L16	22	16	180	35	15	11	18°	TN..1604..	MT1603	CTM511	HL1810	ML0620	L2.5 L3.0	•	•	223500	180
S20R-M TFN R/L16	25	20	200	40	19	13	15°							•	•	223502	192
S25S-M TFN R/L16	31	25	250	45	24	16.5	12°							•	•	223504	220
S32T-M TFN R/L16	41	32	300	54	30	22.5	17°							•	•	223506	360
S40T-M TFN R/L16	50	40	300	60	38	26.5	15°							•	•	223508	540

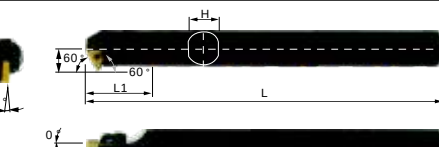
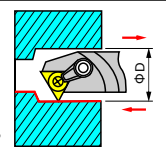
M TW N

内孔车刀

刀片：
A07-A08
零配件：P01



主偏角60°

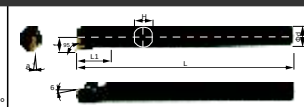


刀把型号 Ordering code	尺寸 Dimensions							刀片 Insert	刀垫 Shim	销钉 Pin	压板 Clamp	螺丝 Screw	扳手 Wrench	Stock		Order Number	Price (RMB)
	ΦD	Φd	L	L1	H	f	α°							R	L		
S20R-M TW NR/L16	27	20	200	40	19	14	15°	TN..1604..	MT1603	CTM511	HL1810	ML0620	L2.5 L3.0	•	•	223600	192
S25S-M TW NR/L16	32	25	250	45	24	16.5	12°							•	•	223602	220
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M TUN

内孔车刀

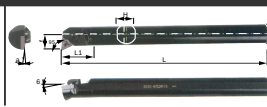
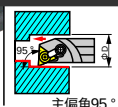
刀片：
A07-A08
零配件：P01



M TLN

内孔车刀

刀片：
A07-A08
零配件：P01



刀把型号 Ordering code	尺寸 Dimensions							刀片 Insert	刀垫 Shim	销钉 Pin	压板 Clamp	螺丝 Screw	扳手 Wrench	Stock		Order Number	Price (RMB)
	ΦD	Φd	L	L1	H	f	α°							R	L		
S16Q-M TUN R/L16	22	16	180	35	15	11	18°	TN..1604..	MT1603	CTM511	HL1810	ML0620	L2.5 L3.0	•	•	223700	180
S20R-M TUN R/L16	25	20	200	40	19	13.5	15°							•	•	223702	192
S25S-M TUN R/L16	31	25	250	45	24	17	12°							•	•	223704	220
S32T-M TUN R/L16	41	32	300	54	30	22.5	17°							•	•	223706	360
S40T-M TUN R/L16	50	40	300	60	38	26.5	15°							•	•	223708	540
S50U-M TUN R/L16	60	50	350	65	48	31	12°							•	•	223710	1000
S60V-M TUN R/L16	70	60	400	70	58	36	10°							•	•	223712	1800
S40T-M TUN R/L22	50	40	300	60	38	26.5	15°	TN..2204..	MT2204	CTM617	HL1917	ML0830	L2.5 L4.0	•	•	223714	540
S50U-M TUN R/L22	60	50	350	65	48	31	12°							•	•	223716	1000
S60V-M TUN R/L22	70	60	400	70	58	36	10°							•	•	223718	1800
C20R-M TUN R/L16-25	25	20	200	-	13	13	15°	TN..1604..	MT1603	CTM511	HL1810	ML0620	L2.5 L3.0	•	•	223720	5700
C20S-M TUN R/L16-25	25	20	250	-	13	13	15°							•	•	223722	6600
C25R-M TUN R/L16-32	32	25	200	-	24	17	12°							•	•	223724	6500
C25S-M TUN R/L16-32	32	25	250	-	24	17	12°							•	•	223726	7500
C32S-M TUN R/L16-40	40	32	250	-	30	20	17°							○	○	223728	
C40S-M TUN R/L16-50	50	40	250	-	38	26	15°							○	○	223730	
C50S-M TUN R/L16-60	60	50	250	-	48	31	12°							○	○	223732	

M TLN型

S18Q-M TLNR/L16	22	18	180	36	17	12.5	15°	TN..1604..	MT1603	CTM511	HL1810	ML0620	L2.0 L3.0	•	•	223734	190
S20R-M TLNR/L16	25	20	200	37	19	13.5	15°							•	•	223736	192
S25S-M TLNR/L16	30	25	250	45	23	17	12°					ML0625	L2.5 L3.0	•	○	223738	220
S32T-M TLNR/L16	40	32	300	50	30	22.5	17°							•	○	223740	360

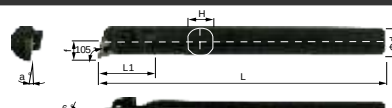
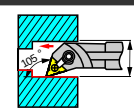
M TQN

内孔车刀

刀片：
A07-A08
零配件：P01



主偏角95°



刀把型号 Ordering code	尺寸 Dimensions							刀片 Insert	刀垫 Shim	销钉 Pin	压板 Clamp	螺丝 Screw	扳手 Wrench	Stock		Order Number	Price (RMB)
	ΦD	Φd	L	L1	H	f	α°							R	L		
S20R-M TQNR/L16	25	20	200	40	13	13.5	15°	TN..1604..	MT1603	CTM511	HL1810	ML0620	L2.5 L3.0	•	•	223800	192
S25S-M TQNR/L16	31	25	250	45	24	17	12°							•	•	223802	220
S32T-M TQNR/L16	41	32	300	54	30	22.5	17°							•	•	223804	360
S40T-M TQNR/L16	50	40	300	60	38	26.5	15°							•	•	223806	540

车削
刀柄

CSV
凸轮
车床
刀具

DS
刀柄

Y轴
刀柄

前
车削

后
车削

小径
切槽
切断
螺纹

小孔
加工

滚花
车花

焊接
车刀
夹头

外圆
车削
刀柄

内孔
车削
刀柄

螺纹
车削
刀柄

切槽
切断
刀柄

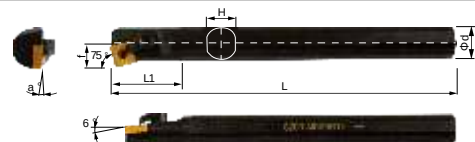
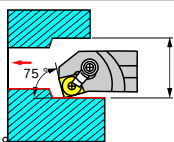
■ M SKN

内孔车刀

刀片：
A05-A06
零配件：P01



主偏角75°



刀把型号 Ordering code	尺寸 Dimensions							刀片 Insert	刀垫 Shim	销钉 Pin	压板 Clamp	螺丝 Screw	扳手 Wrench	Stock		Order Number	Price (RMB)
	ΦD	Φd	L	L1	H	f	α°							R	L		
S20R-M SKNR/L12	32	20	200	40	19	14	15°	SN...1204..	MC1204	CTM613	HL1810	ML0620	L2.5 L3.0	●	●	223900	192
S25S-M SKNR/L12	32	25	250	45	24	16.1	12°							●	●	223902	220
S32T-M SKNR/L12	40	32	300	50	30	22	17°							●	●	223904	360
S40T-M SKNR/L12	50	40	300	55	38	27	15°							●	●	223906	540
S50U-M SKNR/L12	60	50	350	65	48	30	12°							●	●	223908	1000

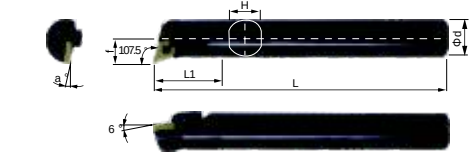
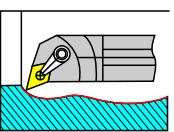
■ M DQN

内孔车刀

刀片：
A03-A04
零配件：P01



主偏角107.5°



刀把型号 Ordering code	尺寸 Dimensions							刀片 Insert	刀垫 Shim	销钉 Pin	压板 Clamp	螺丝 Screw	扳手 Wrench	Stock		Order Number	Price (RMB)
	ΦD	Φd	L	L1	H	f	α°							R	L		
S25S-M DQNR/L15	32	25	250	45	24	17	12°	DN...1504..	MD1506	CTM613	HL2114	ML0620	L2.5 L3.0	●	●	224000	220
S32T-M DQNR/L15	40	32	300	50	30	22.5	17°							●	●	224002	360
S40T-M DQNR/L15	50	40	300	60	38	27	15°							●	●	224004	540

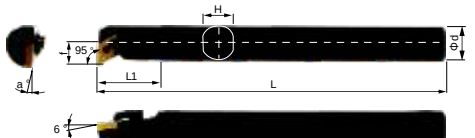
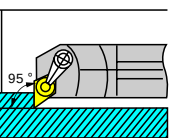
■ M DUN

内孔车刀

刀片：
A03-A04
零配件：P01



主偏角95°



刀把型号 Ordering code	尺寸 Dimensions							刀片 Insert	刀垫 Shim	销钉 Pin	压板 Clamp	螺丝 Screw	扳手 Wrench	Stock		Order Number	Price (RMB)
	ΦD	Φd	L	L1	H	f	α°							R	L		
S25S-M DUNR/L15	32	25	250	45	24	16	12°	DN...1504..	MD1506	CTM613	HL2114	ML0620	L2.5 L3.0	●	●	224100	220
S32T-M DUNR/L15	40	32	300	50	30	21	17°							●	●	224102	360
S40T-M DUNR/L15	50	40	300	60	38	26	15°							●	●	224104	540

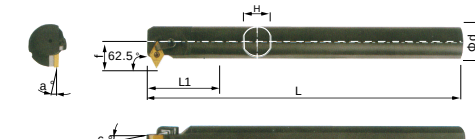
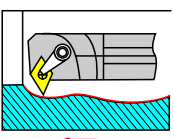
■ M DW N

内孔车刀

刀片：
A03-A04
零配件：P01



主偏角62.5°



刀把型号 Ordering code	尺寸 Dimensions							刀片 Insert	刀垫 Shim	销钉 Pin	压板 Clamp	螺丝 Screw	扳手 Wrench	Stock		Order Number	Price (RMB)
	ΦD	Φd	L	L1	H	f	α°							R	L		
S20R-M DWNR/L11	28	20	200	36	19	16	15°	DN...1504..	MD1504	CTM511	HL1810	ML0620	L2.0/L3.0	●	●	224200	220
S25S-M DWNR/L15	37	25	250	45	23	22.5	12°							●	●	224202	360
S32T-M DWNR/L15	45	32	300	50	30	27	15°	DN...1506..	MD1506	CTM617	HL2114	ML0625	L2.5 L3.0	●	●	224204	540
S40T-M DWNR/L15	53	40	300	55	38	31	15°							●	●	224206	

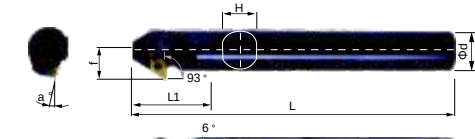
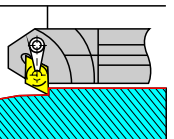
■ M DZN

内孔车刀

刀片：
A03-A04
零配件：P01



主偏角93°



刀把型号 Ordering code	尺寸 Dimensions							刀片 Insert	刀垫 Shim	销钉 Pin	压板 Clamp	螺丝 Screw	扳手 Wrench	Stock		Order Number	Price (RMB)
	ΦD	Φd	L	L1	H	f	α°							R	L		
S32T-M DZNR/L15	40	32	300	50	30	23	17°	DN...1504..	MD1506	CTM619	HL2114	ML0625	L2.5 L3.0	●	●	224300	360
S40T-M DZNR/L15	50	40	300	55	38	27	15°							●	●	224302	540

内孔车削

M型压紧外圆车刀

Compound internal turning tool

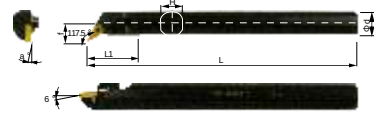
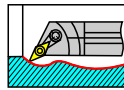
■ MVQN型

内孔车刀

刀片: A09
零配件: P01



主偏角117.5°



刀把型号 Ordering code	尺寸 Dimensions							刀片 Insert	刀垫 Shim	销钉 Pin	压板 Clamp	螺丝 Screw	扳手 Wrench	Stock		Order Number	Price (RMB)
	ΦD	Φd	L	L1	H	f	α°							R	L		
S25S-MVQNR/L15	32	25	250	45	24	17	12°	VN..1604..	MV1603	CTM511	HL2114	ML0625	L2.0 L3.0	●	●	224400	220
S32T-MVQNR/L15	40	32	300	50	30	23	17°							●	●	224402	360
S40T-MVQNR/L15	50	40	300	60	38	27	15°							●	●	224404	540

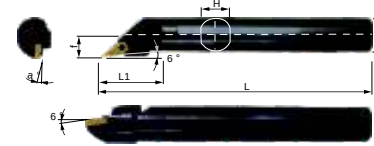
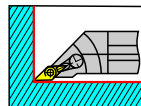
■ MVX (J)N型

内孔车刀

刀片: A09
零配件: P01



主偏角95°



刀把型号 Ordering code	尺寸 Dimensions							刀片 Insert	刀垫 Shim	销钉 Pin	压板 Clamp	螺丝 Screw	扳手 Wrench	Stock		Order Number	Price (RMB)
	ΦD	Φd	L	L1	H	f	α°							R	L		
S20R-MVXNR/L16	27	20	200	40	19	14	15°	VN..1604..		CTM511	HL1810	ML0620	L2.0 L3.0	●	●	224500	192
S25S-MVXNR/L16	32	25	250	45	24	17	12°							●	●	224502	220
S32T-MVXNR/L16	42	32	300	50	30	23	17°		MT1603	CTM513	HL1813	ML0625	L2.0 L3.0	●	●	224504	360
S40T-MVXNR/L16	50	40	300	55	38	27	15°							●	●	224506	540

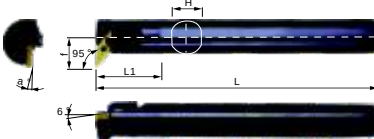
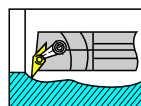
■ MVUN型

内孔车刀

刀片: A09
零配件: P01



主偏角95°



刀把型号 Ordering code	尺寸 Dimensions							刀片 Insert	刀垫 Shim	销钉 Pin	压板 Clamp	螺丝 Screw	扳手 Wrench	Stock		Order Number	Price (RMB)
	ΦD	Φd	L	L1	H	f	α°							R	L		
S25S-MVUNR/L16	36	25	250	45	24	20	12°	VN..1604..	MV1603	CTM511	HL2114	ML0625	L2.0 L3.0	●	●	224600	220
S32T-MVUNR/L16	42	32	300	50	30	22	17°							●	●	224602	360
S40T-MVUNR/L16	50	40	300	55	38	26	15°							●	●	224604	540

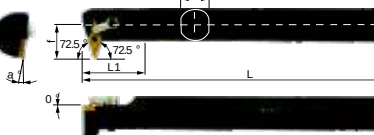
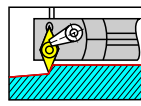
■ MVWN型

内孔车刀

刀片: A09
零配件: P01



主偏角72.5°

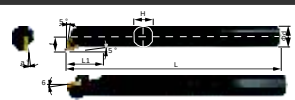
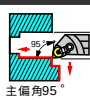


刀把型号 Ordering code	尺寸 Dimensions							刀片 Insert	刀垫 Shim	销钉 Pin	压板 Clamp	螺丝 Screw	扳手 Wrench	Stock		Order Number	Price (RMB)
	ΦD	Φd	L	L1	H	f	α°							R	L		
S25T-MVWNR/L16	40	25	200	45	24	26	12°	VN..1504..	MD1506	CTM511	HL2114	ML0620	L2.0 L3.0	●	●	224700	220
S32T-MVWNR/L16	48	32	250	50	30	30	17°							●	●	224702	360

■ MWLN型

内孔车刀

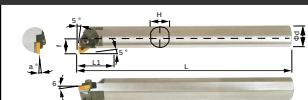
刀片: A11-A12
零配件: P01



■ WWLN型

内孔车刀

刀片: A11-A12
零配件: P01



刀把型号 Ordering code	尺寸 Dimensions							刀片 Insert	刀垫 Shim	销钉 Pin	压板 Clamp	螺丝 Screw	扳手 Wrench	Stock		Order Number	Price (RMB)
	ΦD	Φd	L	L1	H	f	α°							R	L		
S16Q-MW LNR/L06	20	16	180	35	15	11.0	18°	WN..0604..		CTM511	HL1511	ML0520	L2.0/L2.5 L3.0	●	●	224800	180
S20R-MW LNR/L06	24	20	200	40	19	13.0	15°							●	●	224802	192
S25S-MW LNR/L06	32	25	250	45	23	17.0	12°							●	●	224804	220
S16Q-MW LNR/L08	20	16	180	35	15	11.0	18°	WN..0804..		CTM613	HL1810	ML0620	L2.5 L3.0	●	●	224806	180
S20R-MW LNR/L08	25	20	200	40	19	13.0	15°							●	●	224808	192
S25S-MW LNR/L08	32	25	250	36	23	17.0	12°							●	●	224810	220
S32T-MW LNR/L08	40	32	300	50	30	22.0	17°							●	●	224812	360
S40T-MW LNR/L08	50	40	300	60	37	27.0	15°		MW0804	CTM617	HL1813	ML0625	L2.5 L3.0	●	●	224814	540
S50U-MW LNR/L08	60	50	350	70	48	31	12°							●	○	224816	1000
S60V-MW LNR/L08	70	60	400	70	58	36	10°							●	○	224818	1800
S25S-WW LNR/L08	32	25	250	40	23	17	12°		MW0804	CTM618W	HLW-08	M5 X 23	L3.0 L4.0	●	●	224820	370
S32T-WW LNR/L08	40	32	300	50	30	22	17°							●	●	224822	600
S40U-WW LNR/L08	45	40	350	60	38	27	15°							●	●	224824	900
S50W-WW LNR/L08	55	50	450	70	48	31	12°							●	○	224826	1600

车削刀柄

CSV
凸轮
车床
刀具

DS
刀柄

Y轴
刀柄

前
车削

后
车削

小径
切槽
切断
螺纹

小孔
加工

滚花
车花

焊接
车刀
夹头

外圆
车削
刀柄

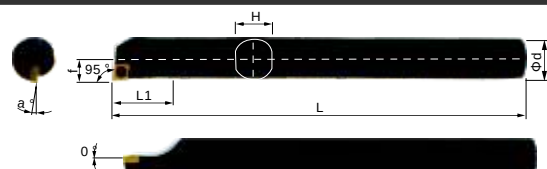
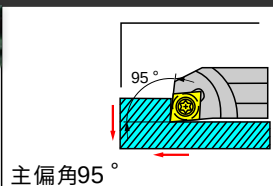
内孔
车削
刀柄

螺纹
车削
刀柄

切槽
切断
刀柄

■ SCLC SCLP SJLC型

内孔车刀

刀片：
A13-A14
零配件：P01

刀把型号 Ordering code	尺寸 Dimensions							刀片 Insert	螺丝 Screw	扳手 Wrench	Stock		Order Number	Price (RMB)
	ΦD	Φd	f	L	L1	H	α °				R	L		
S07K - SCLCR/L06	9	7	4.9	125	14	6	15°	CC..0602..	M2.5×5	T8	●	●	225000	96
S08K - SCLCR/L06	10	8	5	125	14	7	15°		M2.5×6	T8	●	●	225002	96
S10K - SCLCR/L06	12	10	6	125	14	9	13°				●	●	225004	96
S12M - SCLCR/L06	16	12	9	150	25	11	10°				●	●	225006	100
S16Q - SCLCR/L06	20	16	11	180	32	15	8°				●	●	225008	125
S12M - SCLCR/L09	16	12	9	150	25	11	10°	CC..09T3..	M4×8	T15	●	●	225010	100
S14N - SCLCR/L09	18	14	10	160	26	13	12°				●	●	225012	125
S16Q - SCLCR/L09	20	16	11	180	28	15	12°				●	●	225014	125
S18Q - SCLCR/L09	22	18	12	180	28	17	8°				●	●	225016	145
S20R - SCLCR/L09	25	20	13	200	32.5	18	8°				●	●	225018	145
S25S - SCLCR/L09	32	25	17	250	45	23	6°	CC..1204..	M5×12	T20	●	●	225020	200
S25S - SCLCR/L12	32	25	17	250	45	23	6°				●	●	225022	200
S32T - SCLCR/L12	40	32	22	300	20	30	10°				●	●	225024	350
S40T - SCLCR/L12	50	40	27	300	60	37	8°				●	●	225026	420
S10K - SCLPR/L08	12	10	6	125	14	9	-	CP..0802..	M3×5	T9	●	●	225028	240
S12M - SCLPR/L08	14	12	7	150	25	11	-	CP..0903..	M4×8	T15	●	●	225030	240
S12M - SCLPR/L09	14	12	7	150	25	11	-				●	●	225032	240
S16Q - SCLPR/L09	18	16	9	180	28	15	-				●	●	225034	240
S20R - SCLPR/L09	22	20	11	200	32	19	-				●	●	225036	320

■ 碳化钨钢防震刀杆 震效果 L/D>7.8倍

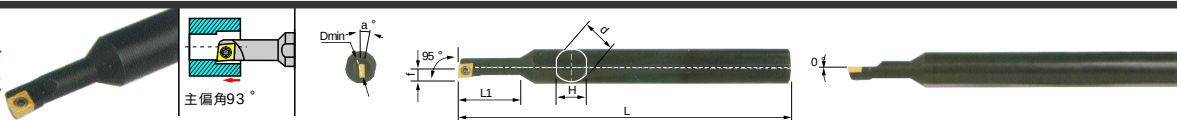
刀把型号 Ordering code	尺寸 Dimensions										Stock		Order Number	Price (RMB)
	ΦD	Φd	f	L	L1	H	α °				R	L		
C04G - SCLCR/L03-05	5	4	2.8	90	-	-	-	CC..0301..	M1.8×2.5	T6	●	●	225100	1050
C05H - SCLCR/L03-06	6	5	3	100	-	-	-				●	●	225102	1100
C05H - SCLCR/L04-06	6	5	3	100	-	-	-	CC..0401..	M2.2×3.1	T7	●	●	225104	1100
C06J - SCLCR/L04-07	7	6	3.5	110	-	-	-				●	●	225106	1100
C07J - SCLCR/L04-08	8	7	4	110	-	-	-	CC..0602..	M2.5×6	T8	●	●	225108	1190
C08K - SCLCR/L06-10	10	8	5	125	-	-	-				●	●	225110	1260
C10M - SCLCR/L06-12	12	10	6	150	-	-	-				●	●	225112	1320
C12M - SCLCR/L06-14	14	12	7	150	-	-	-				●	●	225114	1560
C12Q - SCLCR/L06-14	14	12	7	180	-	-	-				●	●	225116	1740
C16R - SCLCR/L06-18	18	16	9	200	-	-	-	CC..09T3..	M4×8	T15	●	●	225118	2490
C12M - SCLCR/L09-14	14	12	7	150	-	-	-				●	●	225120	1560
C12Q - SCLCR/L09-14	14	12	7	180	-	-	-				●	●	225122	1740
C14M - SCLCR/L09-16	16	14	8	150	-	-	-				●	●	225124	2000
C16M - SCLCR/L09-18	18	16	9	150	-	-	-				●	●	225126	2300
C16R - SCLCR/L09-18	18	16	9	200	-	-	-				●	●	225128	2490
C20R - SCLCR/L09-22	22	20	11	200	-	-	-				●	○	225130	4800
C20S - SCLCR/L09-22	22	20	11	250	-	-	-				●	○	225132	5700
C25R - SCLCR/L09-32	29	25	14.5	200	-	-	-				○	○	225134	6500
C25S - SCLCR/L09-32	29	25	14.5	250	-	-	-				○	○	225136	7500
C10M - SCLPR/L08-12	12	10	6	150	-	-	-	CP..0802..	M3×5	T9	●	●	225138	1320
C12Q - SCLPR/L08-14	14	12	7	180	-	-	-	CP..0903..	M4×8	T15	●	●	225140	1560
C12Q - SCLPR/L09-14	14	12	7	180	-	-	-				●	●	225142	1740
C16R - SCLPR/L09-18	18	16	9	200	-	-	-	JC..0301..	M1.8×2.5	T6	●	●	225144	2490
C04G - SJLCR/L03-055	5.5	4	2.95	90	0.65	-	-				●	●	225146	1250
碳化钨钢防震刀杆 (出水型)													225148	
E05H - SCLCR/L03-06	6	5	3	100	-	-	-	CC..0301..	M1.8×2.5	T6	●	○	225150	1250
E06J - SCLCR/L04-07	7	6	3.5	110	-	-	-	CC..0401..	M2.2×3.1	T7	●	○	225152	1250
E08K - SCLCR/L06-10	10	8	5	125	-	-	-	CC..0602..	M2.5×6	T8	●	○	225154	1410
E10M - SCLCR/L06-12	12	10	6	150	-	-	-				●	○	225156	1520
E12M - SCLCR/L06-14	14	12	7	150	-	-	-				●	○	225158	1710
E12Q - SCLCR/L06-14	14	12	7	180	-	-	-				●	○	225160	1890
E16R - SCLCR/L06-18	18	16	9	200	-	-	-				●	○	225162	2640
E12M - SCLCR/L09-14	14	12	7	150	-	-	-	CC..09T3..	M4×8	T15	●	○	225164	1520
E12Q - SCLCR/L09-14	14	12	7	180	-	-	-				●	○	225166	1710
E16R - SCLCR/L09-18	18	16	9	200	-	-	-				●	○	225168	2640
E20R - SCLCR/L09-22	22	20	11	200	-	-	-				●	○	225170	5000
E20S - SCLCR/L09-22	22	20	11	250	-	-	-				●	○	225172	5850

内孔车削

S 型压紧外圆车刀

Screw - type internal turning tool

SCLC 型 缩小径刀杆



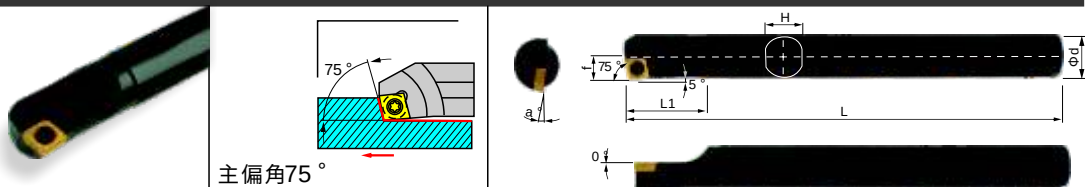
刀把型号 Ordering code	尺寸 Dimensions							刀片 Insert	螺丝 Screw	扳手 Wrench	Stock		Order Number	Price (RMB)
	ΦD	Φd	f	L	L1	H	α°				R	L		
S07M - SCLCR/L06-A16	9	16	4.5	150	20	15	-	CC..0602..	M2.5×5	T8	●	●	225200	145
S08M - SCLCR/L06-A16	10	16	5	150	20	15	-				●	●	225202	145
S10M - SCLCR/L06-A16	12	16	6	150	20	15	-				●	●	225204	145
S12M - SCLCR/L06-A16	14	16	7	150	25	15	-				●	●	225206	145
S12M - SCLCR/L09-A16	16	16	8	150	25	15	-	CC..09T3..	M2.5×6	T8	●	●	225208	145
S14Q - SCLCR/L09-A16	16	16	8	180	35	15	-				●	●	225210	145
S14Q - SCLCR09/L-A16-60L	16	16	8	180	60	15	-				●	●	225212	160
S14Q - SCLCR09/L-A16-60L	16	16	8	180	60	15	-				●	●	225212	160

碳化钨钢缩小径防震刀杆

C0604H - SCLCR/L03-05-10	5	6	2.5	100	10	5.5	-	CC..0301..	M1.8×2.5	T6	●	●	225214	1320
C0605H - SCLCR/L03-06-10	6	6	3	100	10	5.5	-				●	●	225216	1320
C0807K - SCLCR/L04-08-15	8	8	4	125	15	7	-	CC..0301..	M2.2×3.1	T7	●	●	225218	1320

SCKC 型 内孔车刀

刀片：
A13-A14
零配件：P01



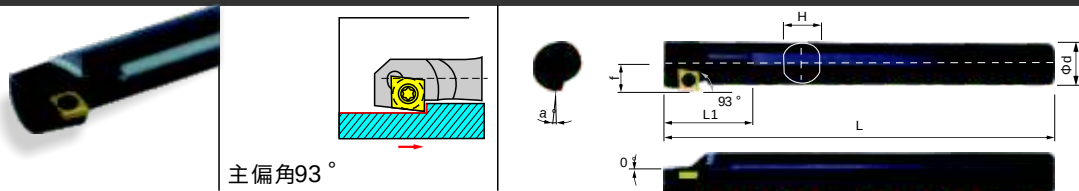
刀把型号 Ordering code	尺寸 Dimensions							刀片 Insert	螺丝 Screw	扳手 Wrench	Stock		Order Number	Price (RMB)
	ΦD	Φd	f	L	L1	H	α°				R	L		
S08K - SCKCR/L06	10.5	8	5.5	125	20	7	13°	CC..0602..	M2.5×6	T8	●	●	225300	96
S10K - SCKCR/L06	13.5	10	6	125	22	9	12°				●	●	225302	96
S12M - SCKCR/L06	16	12	7	150	23	11	10°				●	●	225304	100
S12M - SCKCR/L09	14	12	8	150	30	11	12°				●	●	225306	100
S14N - SCKCR/L09	15	14	8	160	30	13	10°	CC..09T3..	M4×8	T15	●	●	225308	125
S16Q - SCKCR/L09	20	15	9.5	180	30	15	10°				●	●	225310	125
S20R - SCKCR/L09	25	20	11.5	200	35	19	8°				●	●	225312	145
S25S - SCKCR/L09	31	25	14	250	40	24	6°				●	●	225314	200
S08K - SCKCR/L06	10	8	5.5	125	-	-	-	CC..0602..	M2.5×6	T8	●	●	225316	1260
C10K - SCKCR/L06	13	10	6	125	-	-	-				●	●	225318	1320
C12M - SCKCR/L06	16	12	7	150	-	-	-				●	●	225320	1560
C12M - SCKCR/L09	16	12	7	150	-	-	-	CC..09T3..	M4×8	T15	●	●	225322	1560
C16Q - SCKCR/L09	20	16	9	180	-	-	-				●	●	225324	2490
C20R - SCKCR/L09	24	20	11.5	200	-	-	-				●	●	225326	4800
C20S - SCKCR/L09	24	20	11.5	250	-	-	-				●	●	225328	5700

碳化钨钢防震刀杆 震效果 L/D>7.8倍

C08K - SCKCR/L06	10	8	5.5	125	-	-	-	CC..0602..	M2.5×6	T8	●	●	225316	1260
C10K - SCKCR/L06	13	10	6	125	-	-	-				●	●	225318	1320
C12M - SCKCR/L06	16	12	7	150	-	-	-				●	●	225320	1560
C12M - SCKCR/L09	16	12	7	150	-	-	-	CC..09T3..	M4×8	T15	●	●	225322	1560
C16Q - SCKCR/L09	20	16	9	180	-	-	-				●	●	225324	2490
C20R - SCKCR/L09	24	20	11.5	200	-	-	-				●	●	225326	4800
C20S - SCKCR/L09	24	20	11.5	250	-	-	-				●	●	225328	5700

SCZC 型 内孔车刀

刀片：
A13-A14
零配件：P01



刀把型号 Ordering code	尺寸 Dimensions							刀片 Insert	螺丝 Screw	扳手 Wrench	Stock		Order Number	Price (RMB)
	ΦD	Φd	f	L	L1	H	α°				R	L		
S08K - SCZCR/L06	12	8	6.5	125	25	7	13°	CC..0602..	M2.5×6	T8	●	●	225400	96
S10K - SCZCR/L06	14	10	7.5	125	27	9	12°				●	●	225402	96
S12M - SCZCR/L06	16	12	8.5	150	30	11	10°				●	●	225404	100
S16Q - SCZCR/L06	20	16	10.5	180	35	15	18°				●	●	225406	125
S16Q - SCZCR/L09	21	16	11.5	180	35	15	10°	CC..09T3..	M4×8	T15	●	●	225408	125
S20R - SCZCR/L09	25	20	13.5	200	40	19	8°				●	●	225410	145
S25S - SCZCR/L09	32	25	16	250	42	24	6°				●	●	225412	200

碳化钨钢防震刀杆 震效果 L/D>7.8倍

C04X - SJZCR/L03-065	6.5	4	4	93	4.8			JC..0301..	M1.8×2.5	T6	●	●	225414	1300
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车削
刀柄

CSV
凸轮
车床
刀具

DS
刀柄

Y 轴
刀柄

前
车削

后
车削

小径
切槽
切断
螺纹

小孔
加工

滚花
车花

焊接
车刀
夹头

外圆
车削
刀柄

内孔
车削
刀柄

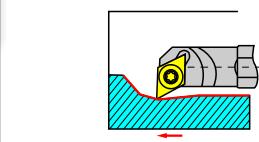
螺纹
车削
刀柄

切槽
切断
刀柄

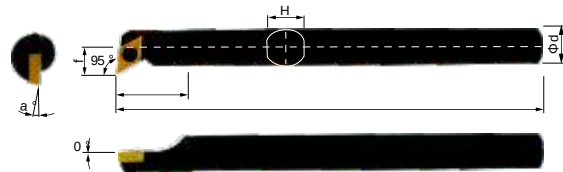
■ SDUC 型

内孔车刀

刀片：
A15-A16
零配件：P01



主偏角95°



刀把型号 Ordering code	尺寸 Dimensions							刀片 Insert	螺丝 Screw	扳手 Wrench	Stock		Order Number	Price (RMB)
	ΦD	Φd	f	L	L1	H	α °				R	L		
S08K-SDUCR/L07	13	8	6.5	125	20	7	12°	DC..0702..	M2.5×6	T8	●	●	225500	120
S10K-SDUCR/L07	15	10	8	125	25	9	10°				●	●	225502	96
S12M-SDUCR/L07	17	12	9	150	28	11	8°				●	●	225504	100
S16Q-SDUCR/L07	22	16	11	180	30	15	6°				●	●	225506	125
S16Q-SDUCR/L11	22	16	11	180	30	19	6°	DC..11T3..	M4×8	T15	●	●	225508	125
S20R-SDUCR/L11	32	20	16	200	40	24	6°				●	●	225510	145
S25S-SDUCR/L11	39	25	20	150	40	30	4°				●	●	225512	200
S32T-SDUCR/L11	50	32	24	300	45	38	4°				●	●	225514	350

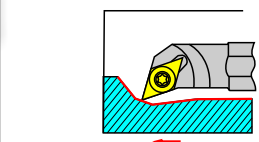
■ 碳化钨钢防震刀杆 震效果 L/D>7.8倍

C10M-SDUCR/L07	13	10	7	150	-	-	-	DC..0702..	M2.5×6	T8	●	●	225516	1470
C12M-SDUCR/L07	16	12	9	150	-	-	-				●	●	225518	1680
C12Q-SDUCR/L07	16	12	9	180	-	-	-				●	●	225520	1860
C14M-SDUCR/L07	18	14	10	150	-	-	-				●	●	225522	2200
C16M-SDUCR/L07	20	16	11	150	-	-	-	DC..11T3..	M4×8	T15	●	●	225524	2500
C16R-SDUCR/L07	20	16	11	200	-	-	-				●	●	225526	2610
C16M-SDUCR/L11	20	16	11	150	-	-	-				●	●	225528	2500
C16R-SDUCR/L11	20	16	11	200	-	-	-				●	●	225530	2610
C20R-SDUCR/L11	23	20	12.5	200	-	-	-	DC..11T3..	M4×8	T15	●	●	225532	4950
C20S-SDUCR/L11	23	20	12.5	250	-	-	-				●	●	225534	5820
C25R-SDUCR/L11	31	25	16	200	-	-	-				●	●	225536	6850
C25S-SDUCR/L11	31	25	16	250	-	-	-				●	●	225538	7450

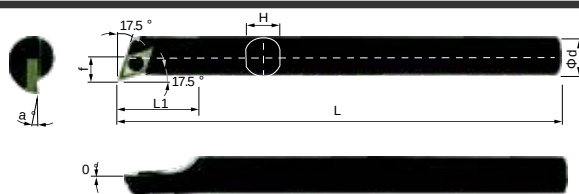
■ SDQC 型

内孔车刀

刀片：
A15-A16
零配件：P01



主偏角107.5°



刀把型号 Ordering code	尺寸 Dimensions							刀片 Insert	螺丝 Screw	扳手 Wrench	Stock		Order Number	Price (RMB)
	ΦD	Φd	f	L	L1	H	α °				R	L		
S10K-SDQCR/L07	13	10	7	125	23	9	10°	DC..0702..	M2.5×6	T8	●	●	225600	96
S12M-SDQCR/L07	16	12	9	150	30	11	8°				●	●	225602	100
S16Q-SDQCR/L07	20	16	10.5	180	30	15	6°				●	●	225604	125
S20R-SDQCR/L11	25	20	13	200	39	19	6°				●	●	225606	145
S25S-SDQCR/L11	32	25	16	250	40	24	4°	DC..11T3..	M4×8	T15	●	●	225608	200
S32T-SDQCR/L11	39	32	20	300	43	30	4°				●	●	225610	350

■ 碳化钨钢防震刀杆 震效果 L/D>7.8倍

C10M-SDQCR/L07	13	10	7	150	-	-	-	DC..0702..	M2.5×6	T8	●	●	225612	1470
C12M-SDQCR/L07	16	12	9	150	-	-	-				●	●	225614	1680
C12Q-SDQCR/L07	16	12	9	180	-	-	-				●	●	225616	1860
C14M-SDQCR/L07	18	14	10	150	-	-	-				●	●	225618	2200
C16M-SDQCR/L07	20	16	11	150	-	-	-	DC..11T3..	M4×8	T15	●	●	225620	2500
C16R-SDQCR/L07	20	16	11	200	-	-	-				●	●	225622	2610
C16M-SDQCR/L11	20	16	11	150	-	-	-				●	●	225624	2500
C16R-SDQCR/L11	20	16	11	200	-	-	-				●	●	225626	2610
C20R-SDQCR/L11	23	20	13	200	-	-	-	DC..11T3..	M4×8	T15	●	●	225628	4950
C20S-SDQCR/L11	23	20	13	250	-	-	-				●	●	225630	5820
C25R-SDQCR/L11	31	25	16	200	-	-	-				●	●	225632	6850
C25S-SDQCR/L11	31	25	16	250	-	-	-				●	●	225634	7450

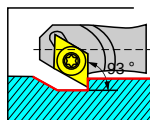
内孔车削

S 型压紧外圆车刀 Screw - type internal turning tool

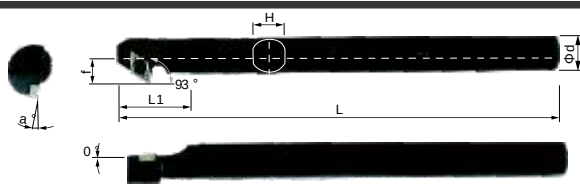
SDZC 型

内孔车刀

刀片：
A15-A16
零配件：P01



主偏角93°



刀把型号 Ordering code	尺寸 Dimensions							刀片 Insert	螺丝 Screw	扳手 Wrench	Stock		Order Number	Price (RMB)
	ΦD	Φd	f	L	L1	H	α°				R	L		
S10K-SDZCR/L07	15	10	8.5	125	28	9	12°	DC..0702..	M2.5×6	T8	●	●	225700	96
S12M-SDZCR/L07	18	12	9.5	150	30	11	10°				●	●	225702	100
S16Q-SDZCR/L07	24	16	11.5	180	30	15	8°				●	●	225704	125
S20R-SDZCR/L11	28	20	14.5	200	40	19	8°	DC..11T3..	M4×8	T15	●	●	225706	145
S25S-SDZCR/L11	34	25	17	250	45	24	6°				●	●	225708	200
S32T-SDZCR/L11	38	32	20.5	300	50	30	4°				●	●	225710	350

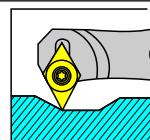
碳化钨钢防震刀杆 震效果 L/D>7.8倍

C10M-SDZCR/L07	14	10	8.5	150	-	-	-	DC..0702..	M2.5×6	T8	●	●	225712	1470
C12M-SDZCR/L07	17	12	10.5	150	-	-	-				●	●	225714	1760
C16R-SDZCR/L07	21	16	12.5	200	-	-	-				●	●	225716	2640
C20R-SDZCR/L11	26	20	15.5	200	-	-	-	DC..11T3..	M4×8	T15	●	●	225718	4950
C20S-SDZCR/L11	26	20	15.5	250	-	-	-				●	●	225720	5850
C25R-SDZCR/L11	33	25	18	200	-	-	-				●	●	225722	6800
C25S-SDZCR/L11	33	25	18	250	-	-	-				●	●	225724	7450

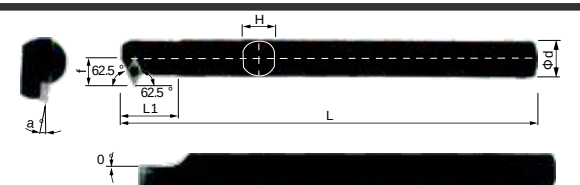
SDW C 型

内孔车刀

刀片：
A15-A16
零配件：P01



主偏角62.5°

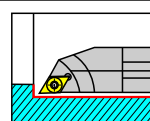


刀把型号 Ordering code	尺寸 Dimensions							刀片 Insert	螺丝 Screw	扳手 Wrench	Stock		Order Number	Price (RMB)
	ΦD	Φd	f	L	L1	H	α°				R	L		
S12K-SDW CR/L07	19	12	10.5	150	28	11	10°	DC..0702..	M2.5×6	T8	●	●	225800	100
S16Q-SDW CR/L07	23	16	12.5	180	30	15	8°				●	●	225802	125
S20R-SDW CR/L07	27	20	14.5	200	30	19	6°				●	●	225804	145
S20R-SDW CR/L11	25	20	14.5	200	40	19	6°	DC..11T3..	M4×8	T15	●	●	225806	145
S25S-SDW CR/L11	32	25	17	250	45	24	4°				●	●	225808	200
S32T-SDW CR/L11	40	32	20	300	50	30	2°				●	●	225810	350

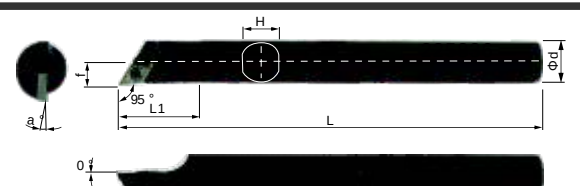
SDXC 型

内孔车刀

刀片：
A15-A16
零配件：P01



主偏角95°



刀把型号 Ordering code	尺寸 Dimensions							刀片 Insert	螺丝 Screw	扳手 Wrench	Stock		Order Number	Price (RMB)
	ΦD	Φd	f	L	L1	H	α°				R	L		
S08K-SDXCR/L07	10	8	5	125	7	5.5	12°	DC..0702..	M2.5×6	T8	●	●	225900	96
S10K-SDXCR/L07	13	10	6	125	9	7	10°				●	●	225902	96
S12M-SDXCR/L07	16	12	7	150	11	8.5	8°				●	●	225904	100
S16Q-SDXCR/L07	20	16	9	180	15	11	6°	DC..11T3..	M4×10	T15	●	●	225906	125
S16Q-SDXCR/L11	20	16	9	180	15	11	6°				●	●	225908	125
S20R-SDXCR/L11	25	20	11.5	200	19	13	6°				●	●	225910	145
S25S-SDXCR/L11	32	25	14	250	24	17	4°				●	●	225912	200

碳化钨钢防震刀杆 震效果 L/D>7.8倍

C08K-SDXCR/L07	10	8	5	125	-	-	-	DC..0702..	M2.5×6	T8	●	●	225914	1410
C10M-SDXCR/L07	13	10	6	150	-	-	-				●	●	225916	1470
C12M-SDXCR/L07	16	12	7	150	-	-	-				●	●	225918	1710
C16R-SDXCR/L07	20	16	9	200	-	-	-	DC..11T3..	M4×10	T15	●	●	225920	2640
C20R-SDXCR/L11	25	20	11.5	200	-	-	-				●	●	225922	4950
C20S-SDXCR/L11	25	20	11.5	250	-	-	-				●	●	225924	5850
C25R-SDXCR/L11	32	25	14	200	-	-	-				●	●	225926	6800
C25S-SDXCR/L11	32	25	14	250	-	-	-				●	●	225928	7450

车削刀柄

CSV 凸轮车床刀具

DS 刀柄

Y 轴刀柄

前车削

后车削

小径切槽切断螺纹

小孔加工

滚花车花

焊接车刀夹头

外圆车削刀柄

内孔车削刀柄

螺纹车削刀柄

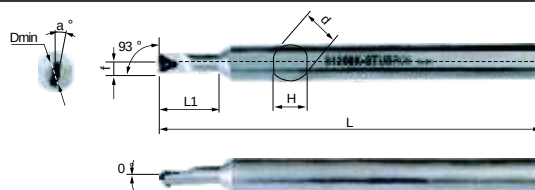
切槽切断刀柄

■ STUB 型

内孔车刀

刀片: A19
零配件: P01

主偏角93°



缩小径刀杆

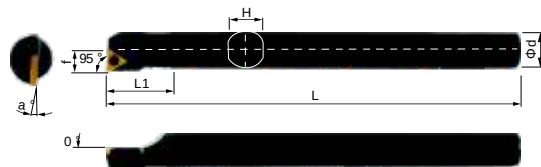
刀把型号 Ordering code	尺寸 Dimensions							刀片 Insert 	螺丝 Screw 	扳手 Wrench 	Stock		Order Number	Price (RMB)
	ΦD	Φd	f	L	L1	H	α °				R	L		
S0806H-STUBR/L06	7	8	3.5	100	20	7	12 °	TBGT060102	M2×4	T6	●	●	226000	132
S1006K-STUBR/L06	7	10	3.5	125	20	9	12 °				●	●	226002	132
S1207K-STUBR/L06	8	12	4	125	25	11	12 °				●	●	226004	132
S1607M-STUBR/L06	8	16	4	150	25	15	12 °				●	●	226006	132
碳化钨钢防震刀杆 震效果 ID>7.8 倍														
C06J-STUBR/L06-07	7	6	3.5	110	-	5.5	-	TBGT060102	M2×4	T6	●	●	226008	1100
C07J-STUBR/L06-08	8	7	4	110	-	6	-				●	●	226010	1190
C08K-STUBR/L06-09	9	8	4.5	125	-	7	-				●	●	226012	1260
碳化钨钢缩小径防震刀杆														
C0807K-STUBR06-08	8	8	4	125	15	7	-	TBGT060102	M2×4	T6	●	●	226014	1320
碳化钨钢缩小径防震刀杆 (中心出水孔)														
E06J-STUBR06/L-07	7	6	3.5	110	-	5	-	TBGT060102	M2×4	T6	●	●	226016	1250

■ STUC 型

内孔车刀

刀片: A19-A20
零配件: P01

主偏角95°



刀把型号 Ordering code	尺寸 Dimensions										Stock		Order Number	Price (RMB)
	ΦD	Φd	f	L	L1	H	α °				R	L		
S08K-STUCR/L09	10.5	8	5	125	23	7	15 °	TC..0902..	M2.2×6	T6	●	●	226100	96
S10K-STUCR/L09	13.5	10	6	125	24	9	13 °				●	●	226102	96
S12M-STUCR/L09	16	12	7	150	27	11	10 °				●	●	226104	96
S10K-STUCR/L11	13.5	10	6	125	24	9	12 °	TC..1102..	M2.5×6	T8	●	●	226106	100
S12M-STUCR/L11	16	12	7	150	27	11	10 °				●	●	226108	100
S14Q-STUCR/L11	18	14	8	180	30	13	9 °				●	●	226110	125
S16Q-STUCR/L11	20	16	9	180	30	15	8 °				●	●	226112	125
S20R-STUCR/L11	25	20	11	200	35	19	6 °				●	●	226114	145
S25S-STUCR/L11	31	25	13.5	250	40	24	4 °				●	●	226116	200
S20R-STUCR/L16	25	20	11.5	200	40	19	8 °	TC..16T3..	M4×10	T15	●	●	226118	145
S25S-STUCR/L16	31	25	14	250	40	24	6 °				●	●	226120	200
S32T-STUCR/L16	39	32	17.5	300	45	30	4 °				●	●	226122	350
碳化钨钢防震刀杆 震效果 ID>7.8倍														
C08K-STUCR/L09	10	8	5	125	-	7	-	TC..0902..	M2.2×6	T6	●	●	226126	1260
C10M-STUCR/L09	12	10	6	150	-	9	-				●	●	226128	1320
C12M-STUCR/L09	14	12	7	150	-	11	-				●	●	226130	1560
C12Q-STUCR/L09	14	12	7	180	-	11	-				●	●	226132	1740
C10M-STUCR/L11	12	10	6	150	-	9	-	TC..1102..	M2.5×6	T8	●	●	226134	1320
C12M-STUCR/L11	14	12	7	150	-	11	-				●	●	226136	1560
C12Q-STUCR/L11	14	12	7	180	-	11	-				●	●	226138	1740
C14M-STUCR/L11	16	14	8	150	-	13	-				●	●	226140	2200
C16M-STUCR/L11	18	16	9	150	-	15	-				●	●	226142	2350
C16R-STUCR/L11	18	16	9	200	-	15	-				●	●	226144	2490
C20R-STUCR/L11	22	20	11	200	-	19	-				●	●	226146	4800
C20S-STUCR/L11	22	20	11	250	-	19	-				●	●	226148	5700
S25R-STUCR/L11	32	25	16	200	-	24	-				●	●	226150	6800
S25S-STUCR/L11	32	25	16	250	-	24	-				●	●	226152	7450
碳化钨钢缩小径防震刀杆 (中心出水孔)														
E08K-STUCR/L09	10	8	5	125	-	7	-	TC..0902..	M2.2×6	T6	●	●	226156	1410
E10M-STUCR/L11	12	10	6	150	-	9	-				●	●	226158	1520
E12M-STUCR/L11	14	12	7	150	-	11	-	TC..1102..	M2.5×6	T8	●	●	226160	1710
E12Q-STUCR/L11	14	12	7	180	-	11	-				●	●	226162	1890
E16R-STUCR/L11	18	16	9	200	-	15	-				●	●	226164	2640
E20R-STUCR/L11	22	20	11	200	-	19	-				●	●	226166	5000
E20S-STUCR/L11	22	20	11	250	-	19	-				●	●	226168	5850

内孔车削

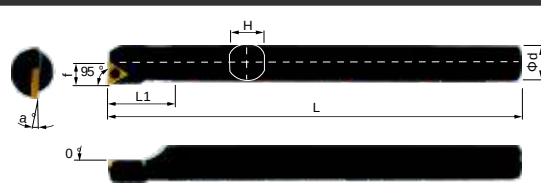
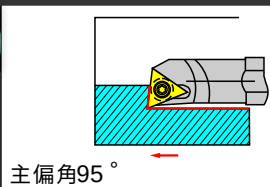
S 型压紧外圆车刀

Screw - type internal turning tool

STUP 型

内孔车刀

刀片：A20
零配件：P01

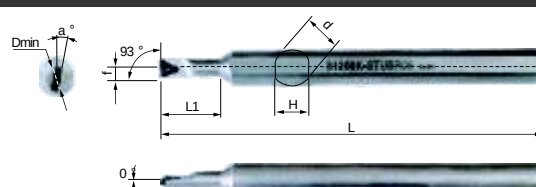
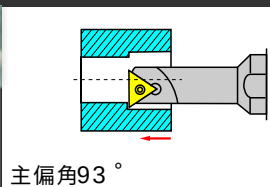


刀把型号 Ordering code	尺寸 Dimensions										Stock		Order Number	Price (RMB)
	ΦD	Φd	f	L	L1	H	α °				R	L		
S08K-STUPR/L09	10.5	8	5.5	125	23	7	15 °	TP..0902..	M2.5×6	T8	●	●	226200	96
S10K-STUPR/L09	13.5	10	6.5	125	24	9	13 °				●	●	226202	96
S12M-STUPR/L09	16	12	7.5	150	27	11	10 °				●	●	226204	96
S10K-STUPR/L11	13.5	10	6.5	125	24	9	12 °	TP..1103..	M3×8	T10	●	●	226206	100
S12M-STUPR/L11	16	12	7.5	150	27	11	10 °				●	●	226208	100
S14Q-STUPR/L11	18	14	8.5	180	30	13	9 °				●	●	226210	125
S16Q-STUPR/L11	20	16	9.5	180	30	15	8 °				●	●	226212	125
S20R-STUPR/L11	25	20	11.5	200	35	19	6 °				●	●	226214	145
S25S-STUPR/L11	31	25	14	250	40	24	4 °				●	●	226216	200
S20R-STUPR/L16	25	20	12	200	40	19	8 °	TP..1603..	M4×8	T15	●	●	226218	145
S25S-STUPR/L16	31	25	14.5	250	40	24	6 °				●	●	226220	200
S32T-STUPR/L16	39	32	18	300	45	30	4 °				●	●	226222	350
碳化钨钢防震刀杆 震效果 ID>7.8倍														
C08K-STUPR/L09	10	8	5.5	125	-	7	-	TP..0902..	M2.5×6	T8	●	●	226224	1260
C10M-STUPR/L09	12	10	6.5	150	-	9	-				●	●	226226	1320
C12M-STUPR/L09	14	12	7.5	150	-	11	-				●	●	226228	1560
C12Q-STUPR/L09	14	12	7.5	180	-	11	-				●	●	226230	1740
C10M-STUPR/L11	12	10	6.5	150	-	9	-	TP..1103..	M3×8	T10	●	●	226232	1320
C12M-STUPR/L11	14	12	7.5	150	-	11	-				●	●	226234	1560
C12Q-STUPR/L11	14	12	7.5	180	-	11	-				●	●	226236	1740
C14M-STUPR/L11	16	14	8.5	150	-	13	-				●	●	226238	2200
C16M-STUPR/L11	18	16	9.5	150	-	15	-				●	●	226240	2350
C16R-STUPR/L11	18	16	9.5	200	-	15	-				●	●	226242	2490
C20R-STUPR/L11	22	20	11.5	200	-	19	-				●	●	226244	4800
C20S-STUPR/L11	22	20	11.5	250	-	19	-				●	●	226246	5700
S25R-STUPR/L11	32	25	16.5	200	-	24	-				●	●	226248	6800
S25S-STUPR/L11	32	25	16.5	250	-	24	-				●	●	226250	7450
碳化钨钢缩小径防震刀杆 (出水孔)														
E08K-STUPR/L09	10	8	5.5	125	-	7	-	TP..0902..	M2.5×6	T8	●	●	226252	1410
E10M-STUPR/L11	12	10	6.5	150	-	9	-				●	●	226254	1520
E12M-STUPR/L11	14	12	7.5	150	-	11	-	TP..1103..	M3×8	T15	●	●	226256	1710
E12Q-STUPR/L11	14	12	7.5	180	-	11	-				●	●	226258	1890
E16R-STUPR/L11	18	16	9.5	200	-	15	-				●	●	226260	2640
E20R-STUPR/L11	22	20	11.5	200	-	19	-				●	●	226262	5000
E20S-STUPR/L11	22	20	11.5	250	-	19	-				●	●	226264	5850
STUP 102型														
S10K-STUPR/L1102	13.5	10	6.5	125	-	9	-	TP..1102..	M3×8	T15	●	●	226266	
S12M-STUPR/L1102	16	12	7.5	150	-	11	-				●	●	226268	
S14Q-STUPR/L1102	18	14	8.5	180	-	13	-				●	●	226270	
S16Q-STUPR/L1102	20	16	9.5	180	-	15	-				●	●	226272	
S20R-STUPR/L1102	25	20	12	200	-	19	-				●	●	226274	
S25S-STUPR/L1102	31	25	14.5	250	-	24	-				●	●	226276	

STUP(C) 型

内孔车刀

刀片：A19-A20
零配件：P01



缩小径刀杆

刀把型号 Ordering code	尺寸 Dimensions							刀片 Insert	螺丝 Screw	扳手 Wrench	Stock		Order Number	Price (RMB)
	ΦD	Φd	f	L	L1	H	α °				R	L		
S07K-STUPR/L08-A12	9	12	4.5	125	25	11	12°	TP..0802..	M2 2×6	T6	●	●	226300	132
S08K-STUPR/L08-A16	10	16	5	150	28	15	13°				●	●	226302	132
S08K-STUCR/L09-A12	10	12	5.5	125	28	11	15°	TC..0902..	M2 5×6	T8	●	●	226304	132
S08K-STUCR/L09-A16	10	16	5.5	150	28	15	10°				●	●	226306	132
S10M-STUCR/L11-A16	12	16	6	150	30	15	12°	TC..1102..	M2 5×6	T6	●	●	226308	132
S12M-STUCR/L11-A16	14	16	7	150	33	15	10°				●	●	226310	132

车削
刀柄

CSV
凸轮
车床
刀具

DS
刀柄

Y 轴
刀柄

前
车削

后
车削

小径
切槽
切断
螺纹

小孔
加工

滚花
车花

焊接
车刀
夹头

外圆
车削
刀柄

内孔
车削
刀柄

螺纹
车削
刀柄

切槽
切断
刀柄

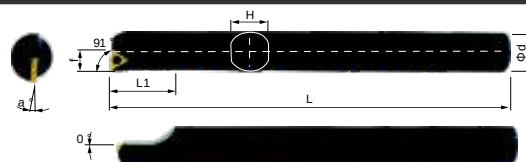
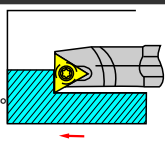
■ STFC 型

内孔车刀

刀片：A19-A20
零配件：P01



主偏角91°



刀把型号 Ordering code	尺寸 Dimensions										Stock		Order Number	Price (RMB)
	ΦD	Φd	f	L	L1	H	α °				R	L		
S08K-STFCR/L09	10.5	8	5	125	23	7	15 °	TC..0902..	M2.2×6	T6	●	●	226400	96
S10K-STFCR/L09	13.5	10	6	125	24	9	13 °				●	●	226402	96
S12M-STFCR/L09	16	12	7	150	27	11	10 °				●	●	226404	96
S10K-STFCR/L11	13.5	10	6	125	24	9	12 °	TC..1102..	M2.5×6	T8	●	●	226406	100
S12M-STFCR/L11	16	12	7	150	27	11	10 °				●	●	226408	100
S14Q-STFCR/L11	18	14	8	180	30	13	9 °				●	●	226410	125
S16Q-STFCR/L11	20	16	9	180	30	15	8 °				●	●	226412	125
S20R-STFCR/L11	25	20	11	200	35	19	6 °				●	●	226414	145
S25S-STFCR/L11	31	25	13.5	250	40	24	4 °				●	●	226416	200
S20R-STFCR/L16	25	20	11.5	200	40	19	8 °	TC..16T3..	M4×10	T15	●	●	226418	145
S25S-STFCR/L16	31	25	14	250	40	24	6 °				●	●	226420	200
S32T-STFCR/L16	39	32	17.5	300	45	30	4 °				●	●	226422	350
碳化钨钢防震刀杆 震效果 ID>7.8倍														
C08K-STFCR/L09	10	8	5	125	-	7	-	TC..0902..	M2.2×6	T6	●	●	226424	1260
C10M-STFCR/L09	12	10	6	150	-	9	-				●	●	226426	1320
C12M-STFCR/L09	14	12	7	150	-	11	-				●	●	226428	1560
C12Q-STFCR/L09	14	12	7	180	-	11	-				●	●	226430	1740
C10M-STFCR/L11	12	10	6	150	-	9	-	TC..1102..	M2.5×6	T8	●	●	226432	1320
C12M-STFCR/L11	14	12	7	150	-	11	-				●	●	226434	1560
C12Q-STFCR/L11	14	12	7	180	-	11	-				●	●	226436	1740
C14M-STFCR/L11	16	14	8	150	-	13	-				●	●	226438	2200
C16M-STFCR/L11	18	16	9	150	-	15	-				●	●	226440	2350
C16R-STFCR/L11	18	16	9	200	-	15	-				●	●	226442	2490
C20R-STFCR/L11	22	20	11	200	-	19	-				●	●	226444	4800
C20S-STFCR/L11	22	20	11	250	-	19	-				●	●	226446	5700

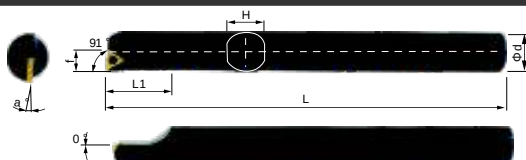
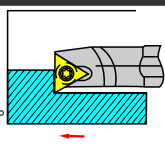
■ STFP 型

内孔车刀

刀片：A20
零配件：P01



主偏角91°



刀把型号 Ordering code	尺寸 Dimensions										Stock		Order Number	Price (RMB)
	ΦD	Φd	f	L	L1	H	α °				R	L		
S08K-STFPR/L09	10.5	8	5.5	125	23	7	15 °	TP..0902..	M2.5×6	T8	●	●	226500	96
S10K-STFPR/L09	13.5	10	6.5	125	24	9	13 °				●	●	226502	96
S12M-STFPR/L09	16	12	7.5	150	27	11	10 °				●	●	226504	96
S10K-STFPR/L11	13.5	10	6.5	125	24	9	12 °	TP..1103..	M3×8	T10	●	●	226506	100
S12M-STFPR/L11	16	12	7.5	150	27	11	10 °				●	●	226508	100
S14Q-STFPR/L11	18	14	8.5	180	30	13	9 °				●	●	226510	125
S16Q-STFPR/L11	20	16	9.5	180	30	15	8 °				●	●	226512	125
S20R-STFPR/L11	25	20	11.5	200	35	19	6 °				●	●	226514	145
S25S-STFPR/L11	31	25	14	250	40	24	4 °	TP..1603..	M4×8	T15	●	●	226516	200
S20R-STFPR/L16	25	20	12	200	40	19	8 °				●	●	226518	145
S25S-STFPR/L16	31	25	14.5	250	40	24	6 °				●	●	226520	200
S32T-STFPR/L16	39	32	18	300	45	30	4 °				●	●	226522	350
碳化钨钢防震刀杆 震效果 ID>7.8倍														
C08K-STFPR/L09	10	8	5.5	125	-	7	-	TP..0902..	M2.5×6	T8	●	●	226524	1260
C10M-STFPR/L09	12	10	6.5	150	-	9	-				●	●	226526	1320
C12M-STFPR/L09	14	12	7.5	150	-	11	-				●	●	226528	1560
C12Q-STFPR/L09	14	12	7.5	180	-	11	-				●	●	226530	1740
C10M-STFPR/L11	12	10	6.5	150	-	9	-	TP..1103..	M3×8	T10	●	●	226532	1320
C12M-STFPR/L11	14	12	7.5	150	-	11	-				●	●	226534	1560
C12Q-STFPR/L11	14	12	7.5	180	-	11	-				●	●	226536	1740
C14M-STFPR/L11	16	14	8.5	150	-	13	-				●	●	226538	2200
C16M-STFPR/L11	18	16	9.5	150	-	15	-				●	●	226540	2350
C16R-STFPR/L11	18	16	9.5	200	-	15	-				●	●	226542	2490
C20R-STFPR/L11	22	20	11.5	200	-	19	-				●	●	226544	4800
C20S-STFPR/L11	22	20	11.5	250	-	19	-				●	●	226546	5700
C25S-STFPR/L16	32	25	16	250	-	24	-	TP..1603..	M4×8	T15	●	●	226548	7450

内孔车削

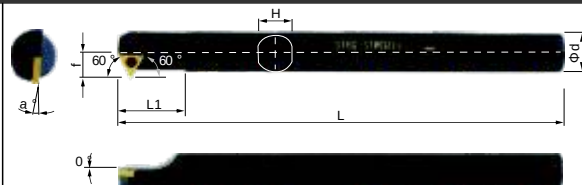
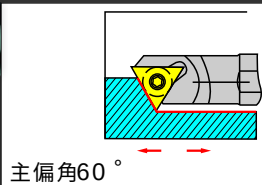
S 型压紧外圆车刀

Screw - type internal turning tool

STW C 型

内孔车刀

刀片：A19-A20
零配件：P01



刀把型号 Ordering code	尺寸 Dimensions							刀片 Insert	螺丝 Screw	扳手 Wrench	Stock		Order Number	Price (RMB)
	ΦD	Φd	f	L	L1	H	α°				R	L		
S08K-STW CR/L09	11	8	5.5	125	25	7	12°	TC..0902..	M2.2×6	T6	●	●	226600	96
S10K-STW CR/L11	14	10	8	125	25	9	10°	TC..1102..	M2.5×7	T8	●	●	226602	96
S12M-STW CR/L11	16	12	9	150	30	11	8°				●	●	226604	100
S16Q-STW CR/L11	20	16	11	180	30	15	6°				●	●	226606	125
S20R-STW CR/L11	25	20	13	200	35	19	4°				●	●	226608	145
S20R-STW CR/L16	25	20	13	200	35	19	4°	TC..16T3..	M4×10	T15	●	●	226610	160
S25S-STW CR/L16	32	25	15	250	40	24	2°				●	●	226612	200

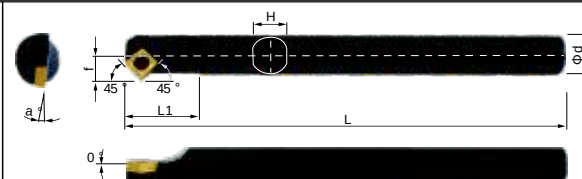
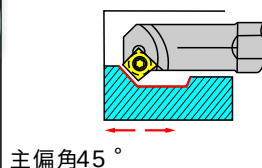
碳化钨钢防震刀杆 震效果 $\lambda D > 7.8$ 倍

C08K-STW CR/L09	11	8	5.5	125	-	7	-	TC..0902..	M2.2×6	T6	●	●	226614	1260
C10M-STW CR/L11	14	10	8	150	-	9	-	TC..1102..	M2.5×7	T8	●	●	226616	1320
C12M-STW CR/L11	16	12	9	150	-	11	-				●	●	226618	1560
C16R-STW CR/L11	20	16	11	200	-	15	-				●	●	226620	2490
C20R-STW CR/L11	25	20	13	200	-	19	-				●	●	226622	4800
C20S-STW CR/L11	25	20	13	250	-	19	-				●	●	226624	5700

SSSC 型

内孔车刀

刀片：A18
零配件：P01

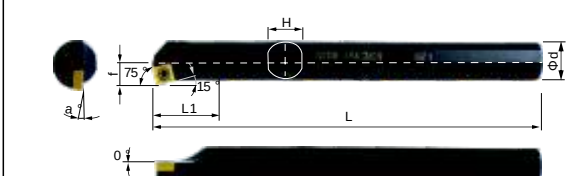
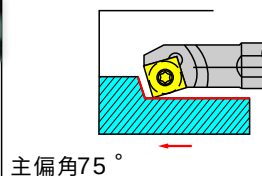


刀把型号 Ordering code	尺寸 Dimensions							刀片 Insert 	螺丝 Screw 	扳手 Wrench 	Stock		Order Number	Price (RMB)
	ΦD	Φd	f	L	L1	H	α °				R	L		
S12M -SSSCR/L09	16	12	8.5	150	30	11	12 °	SC..09T3..	M4×8	T15	●	●	226700	100
S16Q -SSSCR/L09	22	16	11.5	180	35	15	10 °				●	●	226702	125
S20R -SSSCR/L09	26	20	13.5	200	40	19	8 °		●		●	226704	145	
S25S -SSSCR/L09	32	25	16	250	40	24	6 °		●		●	226706	200	
S32T -SSSCR/L09	38	32	19.5	300	45	30	4 °		●		●	226708	350	

SSKC 型

内孔车刀

刀片：A18
零配件：P01



刀把型号 Ordering code	尺寸 Dimensions							刀片 Insert 	螺丝 Screw 	扳手 Wrench 	Stock		Order Number	Price (RMB)
	ΦD	Φd	f	L	L1	H	α °				R	L		
S12M-SSKCR/L09	16	12	8.5	150	30	11	12 °	SC..09T3..	M4×8	T15	●	●	226800	100
S16Q-SSKCR/L09	20	16	10.5	180	30	15	10 °				●	●	226802	125
S20R-SSKCR/L09	25	20	12.5	200	40	19	8 °		●		●	226804	145	
S25S-SSKCR/L09	31	25	15	250	40	24	6 °		●		●	226806	200	

车削刀柄

CSV 凸轮车床刀具

DS 刀柄

Y 轴刀柄

前车削

后车削

小径切槽切断螺纹

小孔加工

滚花车花

焊接车刀夹头

外圆车削刀柄

内孔车削刀柄

螺纹车削刀柄

切槽切断刀柄

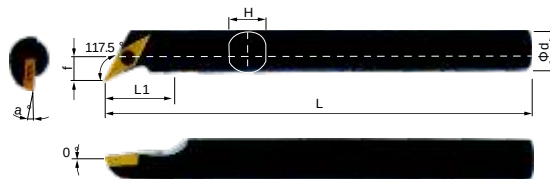
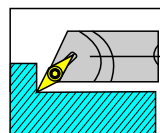
■ SVQB (C) R/L 型

内孔车刀

刀片：
A21-A24
零配件：P01



主偏角117.5°



刀把型号 Ordering code	尺寸 Dimensions											Stock		Order Number	Price (RMB)
	ΦD	Φd	f	L	L1	H	α°					R	L		
							°	'							
S16Q-SVQ *R/L11	22	16	11.5	180	35	15	10°	8°	VC..1103.. VB..1103..	M2.5×7	T8	●	●	226900	125
S20R-SVQ *R/L11	27	20	14	200	39	19	8°	6°				●	●	226902	145
S20R-SVQ *R/L16	27	20	14	200	50	19	10°	8°				●	●	226904	145
S25S-SVQ *R/L16	32	25	16.5	250	50	24	8°	6°	VC..1604.. VB..1604..	M4×10	T15	●	●	226906	200
S32T-SVQ *R/L16	41	32	22.5	300	55	30	10°	8°				●	●	226908	350
S40T-SVQ *R/L16	50	40	27	300	55	38	8°	6°				●	●	226910	420
碳化钨钢防震刀杆 震效果 ID>7.8 倍														226912	
C16R-SVQ *R/L11	22	16	11.5	200	-	15	-	-	VC..1103.. VB..1103..	M2.5×7	T8	●	●	226914	2640
C20R-SVQ *R/L11	27	20	14	200	-	19	-	-				●	●	226916	4950

注：“*”表示B或C刀片选型

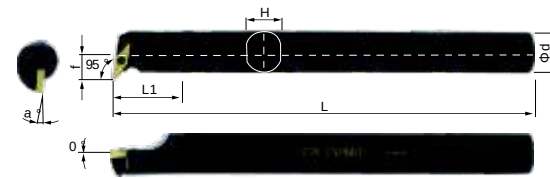
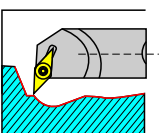
■ SVUB (C) R/L 型

内孔车刀

刀片：
A21-A24
零配件：P01



主偏角95°



刀把型号 Ordering code	尺寸 Dimensions										Stock		Order Number	Price (RMB)
	ΦD	Φd	f	L	L1	H	α°				R	L		
S16Q-SVU *R/L11	22	16	12.5	180	30	15	10° 8°	VC..1103.. VB..1103..	M2.5×7	T8	●	●	227000	125
S20R-SVU *R/L11	27	20	14	200	32	19	8° 6°				●	●	227002	145
S20R-SVU *R/L16	31	20	20	200	50	19	10° 8°				●	●	227004	145
S25S-SVU *R/L16	35	25	20	250	50	24	8° 6°	VC..1604.. VB..1604..	M4×10	T15	●	●	227006	200
S32T-SVU *R/L16	42	32	22.5	300	50	30	10° 8°				●	●	227008	350
S40T-SVU *R/L16	51	40	27	300	55	38	8° 6°				●	●	227010	420
碳化钨钢防震刀杆 震效果 ID>7.8 倍														227012
C16R-SVU *R/L11	22	16	13	200	-	15	- -	VC..1103.. VB..1103..	M2.5×7	T8	●	●	227014	2640
C20R-SVU *R/L11	27	20	15	200	-	19	- -				●	●	227016	4950
C20S-SVU *R/L11	27	20	15	250	-	19	- -				●	●	227018	5850
C20R-SVU *R/L16	31	20	19	200	-	19	- -	VC..1604.. VB..1604..	M4×10	T15	●	●	227020	4950
C20S-SVU *R/L16	31	20	19	250	-	19	- -				●	●	227022	5850
C25R-SVU *R/L16	35	25	20	200	-	24	- -				●	●	227024	6800
C25S-SVU *R/L16	35	25	20	250	-	24	- -				●	●	227026	7450

注：“*”表示B或C刀片选型

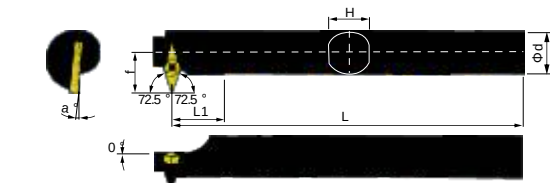
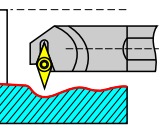
■ SVWB (C) R/L 型

内孔车刀

刀片：
A21-A24
零配件：P01



主偏角72.5°



刀把型号 Ordering code	尺寸 Dimensions							刀片 Insert	螺丝 Screw	扳手 Wrench	Stock		Order Number	Price (RMB)
	ΦD	Φd	f	L	L1	H	α°				R	L		
S25S-SVW *R/L16	38	25	23	250	33	24	6° 5°	VC..1604.. VB..1604..	M4×10	T15	●	●	227100	200
S32T-SVW *R/L16	45	32	26	300	41	30	6° 5°				●	●	227102	350

内孔车削

S 型压紧外圆车刀

Screw - type internal turning tool

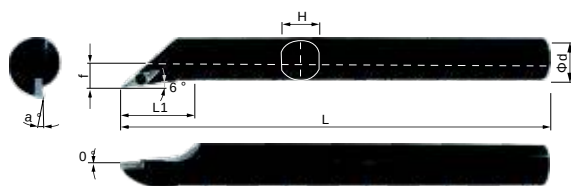
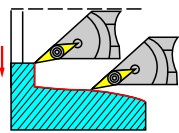
SVXB(C)R/L 型

内孔车刀

刀片：
A21-A24
零配件：P01



主偏角96°



刀把型号 Ordering code	尺寸 Dimensions							刀片 Insert	螺丝 Screw	扳手 Wrench	Stock		Order Number	Price (RMB)
	ΦD	Φd	f	L	L1	H	α°				R	L		
S08H-SVXCR/L08	10	8	5	100	-	7	-	VC..0802..	M2×4	T6	●	●	227200	100
S10K-SVXCR/L08	12	10	6	125	-	9	-				●	●	227202	100
S10K-SVX*R/L11	12	10	6	125	-	9	-				●	●	227204	100
S12M-SVX*R/L11	14	12	7	150	-	11	-				●	●	227206	100
S16Q-SVX*R/L11	22	16	11.5	180	40	15	10°	VC..1103.. VB..1103..	M2.5×7	T8	●	●	227208	125
S20R-SVX*R/L11	27	20	13.5	200	45	19	8°				●	●	227210	145
S20R-SVX*R/L16	27	20	13.5	200	50	19	10°				●	●	227212	145
S25S-SVX*R/L16	32	25	16	250	50	24	8°				●	●	227214	200
S32T-SVX*R/L16	40	32	19.5	300	60	30	10°	VC..1604.. VB..1604..	M4×10	T15	●	●	227216	350
S40T-SVX*R/L16	50	40	23.5	300	65	38	8°				●	●	227218	420

碳化钨钢防震刀杆 震效果 1/D > 7.8 倍

C06J-SVXCR/L08	8.5	6	3.25	110	-	5	-	VC..0802..	M2×4	T6	●	●	227220	1250
C08K-SVXCR/L08	10	8	5	125	-	7	-				●	●	227222	1410
C10M-SVXCR/L08	12	10	6	150	-	9	-				●	●	227224	1470
C10M-SVXCR/L11	12	10	6	150	-	9	-				●	●	227226	1470
C12M-SVXCR/L11	14	12	7	150	-	11	-	VC..1103..	M2.5×7	T8	●	●	227228	1470
C12Q-SVXCR/L11	14	12	7	180	-	11	-				●	●	227230	1710
C12Q-SVXCR/L11	14	12	7	180	-	11	-				●	●	227232	1890
C16R-SVXCR/L11	18	16	9	200	-	15	-				●	●	227234	2640
C20R-SVXCR/L11	22	20	11	200	-	19	-	VC..1604.. VB..1604..	M4×10	T15	●	●	227236	4950
C20S-SVXCR/L11	22	20	11	250	-	19	-				●	●	227238	5850
C25S-SVXCR/L16	28	25	14	200	-	24	-				●	●	227240	7450

注：“*”表示B或C材质型

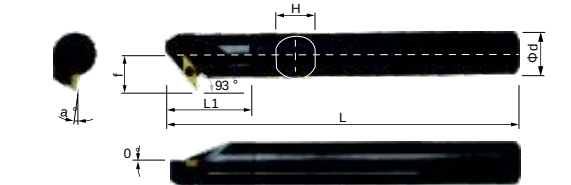
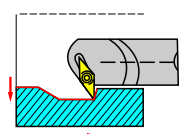
SVZB(C)R/L 型

内孔车刀

刀片：
A21-A24
零配件：P01



主偏角93°



刀把型号 Ordering code	尺寸 Dimensions							刀片 Insert	螺丝 Screw	扳手 Wrench	Stock		Order Number	Price (RMB)
	ΦD	Φd	f	L	L1	H	α°				R	L		
S16Q-SVZ*R/L11	22	16	11.5	180	34	15	10°	VC..1103.. VB..1103..	M2.5×7	T8	●	●	227300	125
S20R-SVZ*R/L11	27	20	14	200	38	19	8°				●	●	227302	145
S25S-SVZ*R/L16	34	25	19.5	250	50	20	8°				●	●	227304	200
S32T-SVZ*R/L16	42	32	23.5	300	50	30	10°				●	●	227306	350
S40T-SVZ*R/L16	50	40	27	300	60	38	8°	VC..1604.. VB..1604..	M4×10	T15	●	●	227308	420
C16R-SVZ*R/L11	22	16	11.5	200	-	15	-				●	●	227310	
C20R-SVZ*R/L11	27	20	14	200	-	19	-				●	●	227312	2640
C20S-SVZ*R/L11	27	20	14	250	-	19	-				●	●	227314	4950
C20R-SVZ*R/L16	27	20	14	200	-	19	-	VC..1103.. VB..1103..	M2.5×7	T8	●	●	227316	5850
C20S-SVZ*R/L16	27	20	14	250	-	19	-				●	●	227318	4950
C25R-SVZ*R/L16	34	25	19.5	200	-	24	-				●	●	227320	5850
C25S-SVZ*R/L16	34	25	19.5	250	-	24	-				●	●	227322	6800
C25S-SVZ*R/L16	34	25	19.5	250	-	24	-	VC..1604.. VB..1604..	M4×10	T15	●	●	227324	7450

车削
刀柄

CSV
凸轮
车床
刀具

DS
刀柄

Y轴
刀柄

前
车削

后
车削

小径
切槽
切断
螺纹

小孔
加工

滚花
车花

焊接
车刀
夹头

外圆
车削
刀柄

内孔
车削
刀柄

螺纹
车削
刀柄

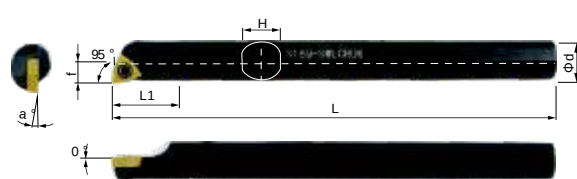
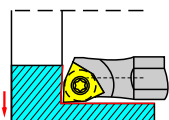
切槽
切断
刀柄

■ SW LC 型

内孔车刀

刀片：A17
零配件：P01


主偏角95°



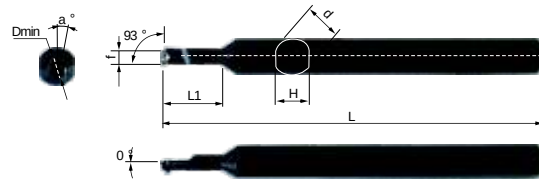
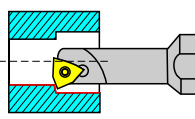
刀把型号 Ordering code	尺寸 Dimensions							刀片 Insert	螺丝 Screw	扳手 Wrench	Stock		Order Number	Price (RMB)
	ΦD	Φd	f	L	L1	H	α°				R	L		
S08K-SW LCR/L04	10	8	5	125	25	7	13°	WC..0402..	M3×6	T10	●	●	227400	100
S10K-SW LCR/L04	13	10	6.5	125	30	9	10°				●	●	227402	100
S12M-SW LCR/L04	16	12	7.5	150	37	11	13°				●	●	227404	100
S16Q-SW LCR/L06	20	16	9.5	180	40	15	10°				●	●	227406	125
S20R-SW LCR/L06	25	20	11.5	200	40	19	8°	WC..06T3..	M4×10	T15	●	●	227408	145
S25S-SW LCR/L06	31	25	14	250	40	24	6°				●	●	227410	200

■ SW UB 型

内孔车刀

刀片：A17
零配件：P01


主偏角93°



缩小径刀杆

刀把型号 Ordering code	尺寸 Dimensions							刀片 Insert 	螺丝 Screw 	扳手 Wrench 	Stock		Order Number	Price (RMB)
	ΦD	Φd	f	L	L1	H	α °				R	L		
S0805H-SW UBR/L06	7	8	3.5	100	20	7	12 °	WBG060102	M2×4	T6	●	●	227500	132
S1006K-SW UBR/L06	7	10	3.5	125	20	9	12 °				●	●	227502	132
S1207K-SW UBR/L06	8	12	4	125	25	11	12 °				●	●	227504	132
S1607M-SW UBR/L06	8	16	4	150	25	15	12 °				●	●	227506	132
碳化钨钢缩小径防震刀杆														
C0807K-SW UBR/L06	8	8	4	125	15	7	-	WBG060102	M2×4	T6	●	●	227508	1320

NEW

NEW

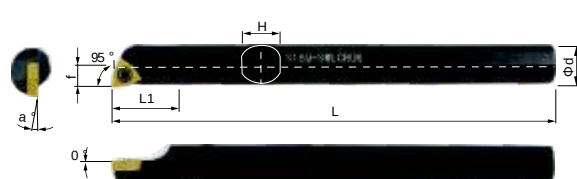
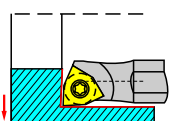
NEW

■ SW LNR/L 型

内孔车刀

刀片：
A11-A12
零配件：P01


主偏角95°



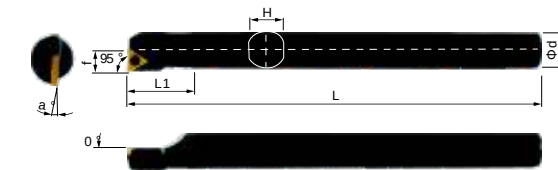
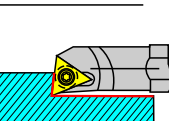
刀把型号 Ordering code	尺寸 Dimensions							刀片 Insert	螺丝 Screw	扳手 Wrench	Stock		Order Number	Price (RMB)
	ΦD	Φd	f	L	L1	H	α°				R	L		
S16Q-SW LNR/L08	20	16	11	180	25	14.8	15°	WN..0804..	M4.5×14W	T20	●	●	227600	200
S20R-SW LNR/L08	24	20	13	200	26	18.4	15°				●	●	227602	200

■ STUNR/L 型

内孔车刀

刀片：
A07-A08
零配件：P01


主偏角95°

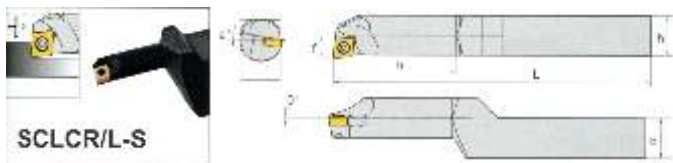


刀把型号 Ordering code	尺寸 Dimensions							刀片 Insert	螺丝 Screw	扳手 Wrench	Stock		Order Number	Price (RMB)
	ΦD	Φd	f	L	L1	H	α°				R	L		
S16Q-STUNR/L16	20	16	11	180	25	14.8	15°	TN..1604..	M4.5×14W	T20	●	●	227700	200
S20R-STUNR/L16	24	20	13	200	26	18.4	15°				●	●	227702	200

内孔车削

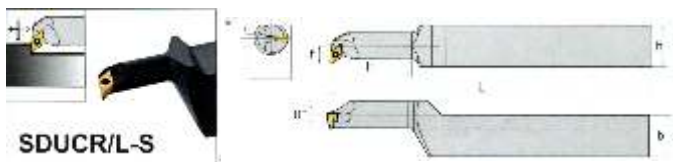
S 型压紧外圆车刀

Screw - type internal turning tool



刀片：A13-A14
零配件：P01

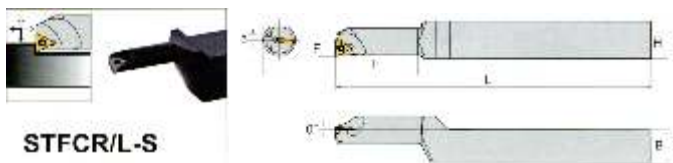
型 号	刀片	尺 寸								刀片螺丝	扳手	订购 编码 Order Numbe	单价 Price
S08M-SCLCR/L06-S20	CCMT06204	最小 加工径	Φd	b	F	L	L1	h	a°	SC250544	T8	228100	S08
S10M-SCLCR/L06-S20		Φ10	8	20	5	150	25	20	13°			228102	
S12M-SCLCR/L06-S20		Φ13	10	20	6	150	31	20	12°			228104	
S12P-SCLCR/L06-S20		Φ16	12	20	7	150	37	20	10°			228106	
S16P-SCLCR/L09-S20	CCMT09T308	Φ16	12	20	7	170	37	20	10°	SC350960	T15	228108	
S16Q-SCLCR/L09-S20		Φ20	16	20	9.5	170	49	20	10°			228110	
S08M-SCLCR/L06-S25	CCMT06204	Φ20	16	20	9.5	180	49	20	10°	SC250544	T8	228112	
S10M-SCLCR/L06-S25		Φ10	8	25	5	150	25	25	13°			228114	
S10N-SCLCR/L06-S25		Φ13	10	25	6	150	31	25	12°			228116	
S12N-SCLCR/L06-S25		Φ13	10	25	6	160	31	25	12°			228118	
S12P-SCLCR/L06-S25		Φ16	12	25	7	160	37	25	10°			228120	
S20R-SCLCR/L06-S25		Φ16	12	25	7	170	37	25	10°			228122	
S16Q-SCLCR/L09-S25	CCMT09T308	Φ25	20	25	11.5	200	61	25	8°	SC350960	T15	228124	
S20Q-SCLCR/L09-S25		Φ20	16	25	9.5	180	49	25	10°			228126	



刀片：A15-A16
零配件：P01

径向切削时，切削量应小于等于刀尖角半径

型 号	刀片	尺 寸								刀片螺丝	扳手	订购 编码 Order Numbe	单价 Price
S10M-SDUCR/L07-S20	DCMT070204	最小 加工径	Φd	b	F	L	L1	h	a°	SC250544	T8	228200	S08
S12M-SDUCR/L07-S20		Φ15	10	20	8	150	31	20	10°			228202	
S12P-SDUCR/L07-S20		Φ17	12	20	9	150	37	20	8°			228204	
S16P-SDUCR/L07-S20		Φ17	12	20	9	170	37	20	8°			228206	
S16Q-SDUCR/L07-S20		Φ22	16	20	11	170	49	20	6°			228208	
S16Q-SDUCR/L07-S25		Φ22	16	20	11	180	49	20	6°			228210	
S10M-SDUCR/L07-S25	DC11T308	Φ15	10	25	8	150	31	25	10°	SC350960	T18	228212	
S10N-SDUCR/L07-S25		Φ15	10	25	8	160	31	25	10°			228214	
S12N-SDUCR/L07-S25		Φ17	12	25	9	160	37	25	8°			228216	
S12P-SDUCR/L07-S25		Φ17	12	25	9	170	37	25	8°			228218	
S16Q-SDUCR/L07-S25		Φ22	16	25	11	180	49	25	6°			228220	
S20R-SDUCR/L11-S25		Φ25	20	25	13	200	61	25	6°				



刀片：A19-A20
零配件：P01

径向切削时，切削量应小于等于刀尖角半径

型 号	刀片	尺 寸								刀片螺丝	扳手	订购 编码 Order Numbe	单价 Price
S08M-STFCR09-S20	TC090204	最小 加工径	Φd	b	F	L	L1	h	a°	SC220556	T6	228300	S08
S10M-STFCR09-S20		Φ11	8	20	5.4	150	25	20	15°			228302	
S12P-STFCR09-S20		Φ13	10	20	6	150	31	20	13°			228304	
S12M-STFCR/L09-S20		Φ16	12	20	7	170	37	20	10°			228306	
S12M-STFCR/L11-S20	TC110204	Φ16	12	20	7	150	37	20	10°	SC250544	T8	228308	
S12P-STFCR11-S20		Φ14	12	20	7	170	37	20	10°			228310	
S16Q-STFCR11-S20		Φ20	16	20	9	180	49	20	8°			228312	
S16P-STFCR/L11-S20		Φ20	16	20	9	170	49	20	8°			228314	
S08M-STFCR09-S25	TC090204	Φ20	16	20	9	170	49	20	8°	SC250544	T8	228316	
S10M-STFCR09-S25		Φ11	8	25	5.4	150	25	25	15°			228318	
S10N-STFCR/L09-S25		Φ13	10	25	6	150	31	25	13°			228320	
S12N-STFCR/L09-S25		Φ13	10	25	6	160	31	25	13°			228322	
S12P-STFCR/L09-S25		Φ16	12	25	7	160	37	25	10°			228324	
S16Q-STFCR11-S25		Φ16	12	25	7	170	37	25	10°			228326	
S20R-STFCR11-S25	TC110204	Φ20	16	25	9	180	41	25	8°	SC250544	T8	228328	

车削
刀柄

CSV
凸轮
车床
刀具

DS
刀柄

Y 轴
刀柄

前
车削

后
车削

小径
切槽
切断
螺纹

小孔
加工

滚花
车花

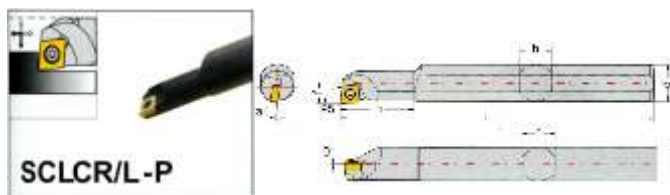
焊接
车刀
夹头

外圆
车削
刀柄

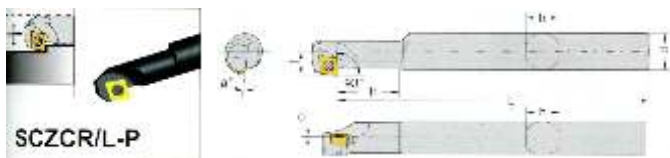
内孔
车削
刀柄

螺纹
车削
刀柄

切槽
切断
刀柄

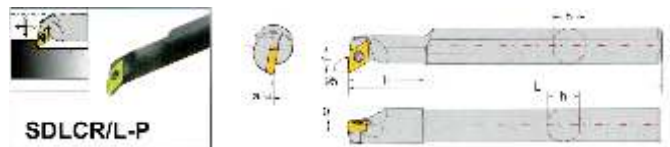
车削
刀柄CSV
凸轮
车床
刀具DS
刀柄Y 轴
刀柄前
车削后
车削小径
切槽
切断
螺纹小孔
加工滚花
车花焊接
车刀
夹头外圆
车削
刀柄内孔
车削
刀柄螺纹
车削
刀柄切槽
切断
刀柄刀片：A13-A14
零配件：P01

型 号	刀 片	尺 寸							刀片螺丝	扳手	订购 编码 Order Numbe	单价 Price
		最小 加工径	φd	F	L	L1	h	a°				
S07K-SCLCR/L06-12P	CC..0602..	φ9	12	7	125	18.5	11	15°	SC250544	T8	228400	S08
S07K-SCLCR/L06-16P		φ9	16	9	125	18.5	15	15°			228402	
S08K-SCLCR/L06-12P		φ10	12	7	125	21	11	13°			228404	
S08K-SCLCR/L06-16P		φ10	16	9	125	21	15	13°			228406	
S10K-SCLCR/L06-12P		φ13	12	7	125	26	11	12°			228408	
S10K-SCLCR/L06-16P		φ13	16	9	125	26	15	12°			228410	
S12N-SCLCR/L06-16P		φ16	16	7	160	31	15	10°			228412	
S14N-SCLCR/L06-16P		φ17	16	9	160	36	15	12°			228414	
S16N-SCLCR/L06-20P		φ20	16	11.5	160	41	18	8°			228416	
S12N-SCLCR/L09-16P		φ16	16	9.5	160	31	15	12°	SC350760	T15	228418	
S14N-SCLCR/L09-16P	CC..09T3..	φ17	16	9.5	160	36	15	12°			228420	
S16N-SCLCR/L09-20P		φ20	20	11.5	160	41	15	10°			228422	
S20R-SCLCR/L09-25P		φ25	25	14	200	51	23	8°			228424	

刀片：A13-A14
零配件：P01

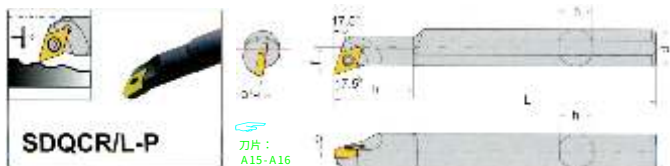
径向切削时，切削量应小于等于刀尖角半径

型 号	刀 片	尺 寸							刀片螺丝	扳手	订购 编码 Order Numbe	单价 Price
		最小 加工径	φd	F	L	L1	h	a°				
S08K-SCLZR/LL06-12P	CC..0602..	φ12	12	8.5	125	21	11	13°	SC250544	T8	228500	S08
S10K-SCLZR/LL06-12P		φ14	12	8.5	125	26	11	12°			228502	
S12N-SCLZR/LL06-16P		φ16	16	10.5	160	31	15	10°			228504	
S14N-SCLZR/LL06-16P		φ18	14	10.5	160	26	15	10°			228506	
S16N-SCLZR/LL09-20P	CC..09T3..	φ21	20	13.5	160	41	18	10°	SC350960	T15	228508	
S20Q-SCLZR/LL09-25P		φ25	25	16	180	51	23	8°			228510	

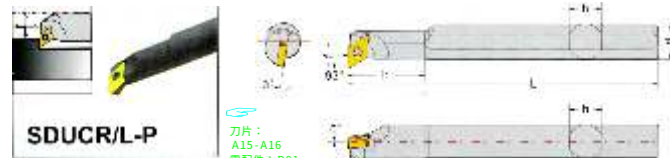
刀片：A15-A16
零配件：P01

径向切削与轴向倒拉切削时，切削量应小于等于刀尖角半径

型 号	刀 片	尺 寸							刀片螺丝	扳手	订购 编码 Order Numbe	单价 Price
		最小 加工径	φd	F	L	L1	h	a°				
S08K-SDLCR/L07-12P	DC..0702..	φ12	12	9	125	21	11	12°	SC250544	T8	228600	S08
S08K-SDLCR/L07-16P		φ12	16	11	125	21	15	12°			228602	
S10K-SDLCR/L07-12P		φ15	12	9	125	26	11	10°			228604	
S10K-SDLCR/L07-16P		φ15	16	11	125	26	11	10°			228606	
S12M-SDLCR/L07-16P		φ17	16	11	150	31	15	8°			228608	
S14N-SDLCR/L07-16P		φ19	16	11	160	36	15	6°			228610	
S16N-SDLCR/L07-20P		φ22	20	13	160	41	18	6°			228612	
S20Q-SDLCR/L07-25P		φ25	25	16	180	51	23	6°			228614	

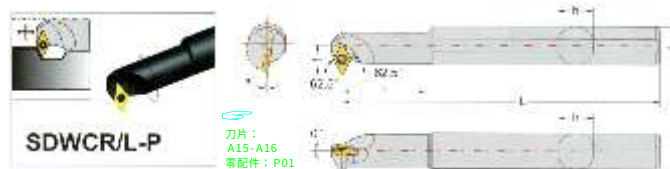
刀片：A15-A16
零配件：P01

型 号	刀 片	尺 寸							刀片螺丝	扳手	订购 编码 Order Numbe	单价 Price
		最小 加工径	φd	F	L	L1	h	a°				
S10K-SDQCR/L07-12P	DC..0702..	φ13	12	9	125	26	11	10°	SC250544	T8	228700	S08
S10K-SDQCR/L07-16P		φ13	16	10	125	26	15	10°			228702	
S12M-SDQCR/L07-16P		φ16	16	10	150	31	15	8°			228704	
S14N-SDQCR/L07-16P		φ18	16	10.5	160	36	15	6°			228706	
S16M-SDQCR/L07-20P		φ20	20	13	160	41	18	6°			228708	
S20Q-SDQCR/L07-25P		φ25	25	16	180	51	23	6°			228710	
S16M-SDQCR/L11-20P	DC..11T3..	φ20	20	13	160	41	18	8°	SC350960	T15	228712	
S20Q-SDQCR/L11-25P		φ25	25	16	180	51	23	6°			228714	

刀片：A15-A16
零配件：P01

径向切削与轴向倒拉切削时，切削量应小于等于刀尖角半径

型 号	刀 片	尺 寸							刀片螺丝	扳手	订购 编码 Order Numbe	单价 Price
		最小 加工径	φd	F	L	L1	h	a°				
S10K-SDUCR/L07-12P	DC..0702..	φ15	12	9	125	26	11	10°	SC250744	T8	228800	S08
S10K-SDUCR/L07-16P		φ15	16	11	125	26	15	10°			228802	
S12M-SDUCR/L07-16P		φ17	16	11	150	31	15	8°			228804	
S14N-SDUCR/L07-16P		φ19	16	11	160	36	15	6°			228806	

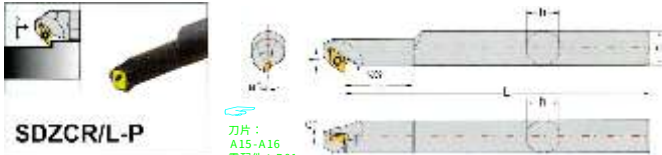
刀片：A15-A16
零配件：P01

型 号	刀 片	尺 寸							刀片螺丝	扳手	订购 编码 Order Numbe	单价 Price
		最小 加工径	φd	F	L	L1	h	a°				
S12N-SDWCR/L07-16P	DC..0702..	φ19	16	12.5	160	31	15	10°	SC250744	T8	228900	S08
S14N-SDWCR/L07-16P		φ20	16	12.5	160	36	15	10°			228902	
S16N-SDWCR/L07-20P		φ23	20	14.5	160	41	18	8°			228904	
S20Q-SDWCR/L07-25P		φ27	25	17	180	51	23	6°			228906	

内孔车削

S 型压紧外圆车刀

Screw - type internal turning tool



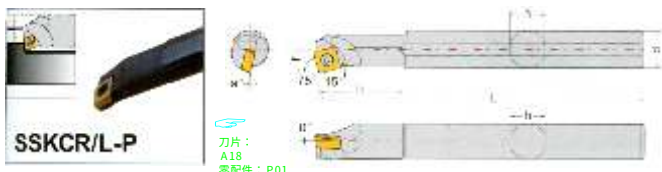
径向切削时, 切削量应小于等于刀尖角半径

型 号	刀 片	尺寸	刀片螺丝	扳手	订购 编码 Order Numbe	单价 Price
S10K-SDZCR/L07-12P	DC..0702..	Φ15 12 9.5 125 26 11 12°	SC250544	T8	229100	S08
S10K-SDZCR/L07-16P		Φ15 16 11.5 125 26 15 12°			229102	
S12M-SDZCR/L07-16P		Φ18 16 11.5 150 31 15 10°			229104	
S14N-SDZCR/L07-16P		Φ20 16 11.5 160 36 15 8°			229106	
S16N-SDZCR/L07-20P		Φ24 20 13.5 160 41 18 8°			229108	



轴向切削时, 切削量应小于等于刀尖角半径

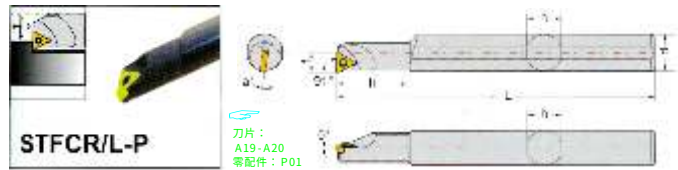
型 号	刀 片	尺寸	刀片螺丝	扳手	订购 编码 Order Numbe	单价 Price
S08K-SDXCR/L07-12P	DC..0702..	Φ10 12 7 125 21 11 12°	SC250544	T8	229200	S08
S08K-SDXCR/L07-16P		Φ10 16 9 125 21 15 12°			229202	
S10K-SDXCR/L07-12P		Φ13 12 7 125 26 11 10°			229204	
S10K-SDXCR/L07-16P		Φ13 16 9 125 26 15 10°			229206	
S12M-SDXCR/L07-16P		Φ16 16 9 150 31 15 8°			229208	
S14M-SDXCR/L07-16P		Φ16 16 9 150 36 15 8°			229210	



型 号	刀 片	尺寸	刀片螺丝	扳手	订购 编码 Order Numbe	单价 Price
S12M-SSKCR/L09-12P	SC..09T3..	Φ16 16 10.5 150 31 15 12°	SC350760	T15	229300	S08
S14N-SSKCR/L09-16P		Φ18 16 10.5 160 36 15 12°			229302	
S16N-SSKCR/L09-16P		Φ20 20 12.5 160 41 18 10°			229304	
S20Q-SSKCR/L09-16P		Φ24 25 15 180 51 23 8°			229306	

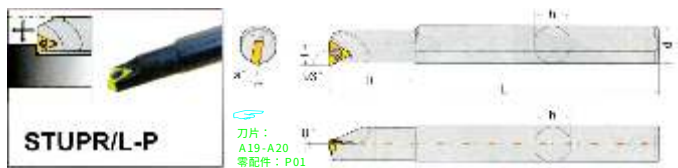


型 号	刀 片	尺寸	刀片螺丝	扳手	订购 编码 Order Numbe	单价 Price
S12N-SSSCR/L09-16P	SC..09T3..	Φ16 16 11.5 160 31 15 12°	SC350760	T15	229400	S08
S14N-SSSCR/L09-16P		Φ19 16 11.5 160 36 15 12°			229402	
S16N-SSSCR/L09-20P		Φ22 20 13.5 160 41 18 10°			229404	
S20Q-SSSCR/L09-25P		Φ26 25 16 180 51 23 8°			229406	



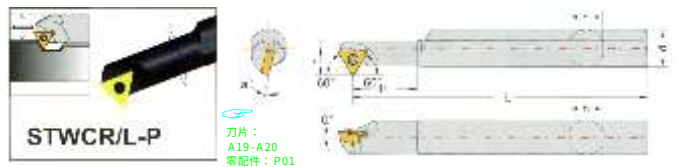
径向切削时, 切削量应小于等于刀尖角半径

型 号	刀 片	尺寸	刀片螺丝	扳手	订购 编码 Order Numbe	单价 Price
S08K-STFCR/L09-12P	TC..0902..	Φ11 12 7.5 125 21 11 15°	SC220556	T6	229500	S08
S08K-STFCR/L09-16P		Φ11 16 9 125 21 15 15°			229502	
S10K-STFCR/L09-12P		Φ13 12 7 125 26 11 13°			229504	
S10K-STFCR/L09-16P		Φ13 16 9 125 26 15 13°			229506	
S12M-STFCR/L09-16P		Φ14 16 9 150 31 15 10°			229508	
S14M-STFCR/L09-16P	TC..1102..	Φ16 16 9 150 36 15 10°	SC250544	T8	229510	
S10K-STFCR/L11-12P		Φ12 12 7 125 26 11 12°			229512	
S10K-STFCR/L11-16P		Φ12 16 9 125 26 15 12°			229514	
S12M-STFCR/L11-16P		Φ14 16 9 150 31 15 10°			229516	
S14M-STFCR/L11-16P		Φ16 16 9 150 36 15 10°			229518	



径向切削时, 切削量应小于等于刀尖角半径

型 号	刀 片	尺寸	刀片螺丝	扳手	订购 编码 Order Numbe	单价 Price
S08K-STUPR/L09-12P	TC..0902..	Φ11 12 7 125 21 11 10°	SC250544	T8	229600	S08
S08K-STUPR/L09-16P		Φ11 16 9 125 21 15 10°			229602	
S10K-STUPR/L09-12P		Φ13 12 7 125 26 11 8°			229604	
S10K-STUPR/L09-16P		Φ13 16 9 125 26 15 8°			229606	
S10K-STUPR/L11-12P		Φ13 12 7 125 26 11 12°			229608	
S12M-STUPR/L11-16P	TC..1103..	Φ16 16 9 150 31 15 10°	SC300600		229610	
S14N-STUPR/L11-16P		Φ16 16 9 160 36 15 10°			229612	



型 号	刀 片	尺寸	刀片螺丝	扳手	订购 编码 Order Numbe	单价 Price
S08K-STWCR/L09-12P	DC..0902..	Φ11 12 9 125 21 11 12°	SC250556	T6	229700	S08
S10K-STWCR/L09-12P		Φ14 12 9 125 26 11 10°			229702	
S10K-STWCR/L11-12P		Φ14 12 9 125 26 11 10°			229704	
S12N-STWCR/L11-16P	DC..1102..	Φ16 16 11 160 31 15 8°	SC250744	T8	229706	
S14N-STWCR/L11-16P		Φ19 16 11 160 36 15 8°			229708	
S16N-STWCR/L11-20P		Φ20 16 13 160 41 18 6°			229710	

车削
刀柄

CSV
凸轮
车床
刀具

DS
刀柄

Y 轴
刀柄

前
车削

后
车削

小径
切槽
切断
螺纹

小孔
加工

滚花
车花

焊接
车刀
夹头

外圆
车削
刀柄

螺纹
车削
刀柄

切槽
切断
刀柄